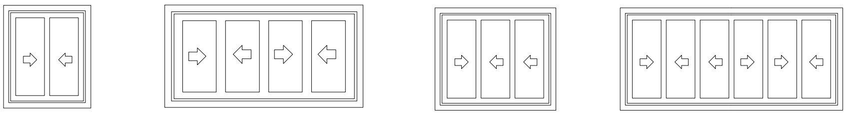
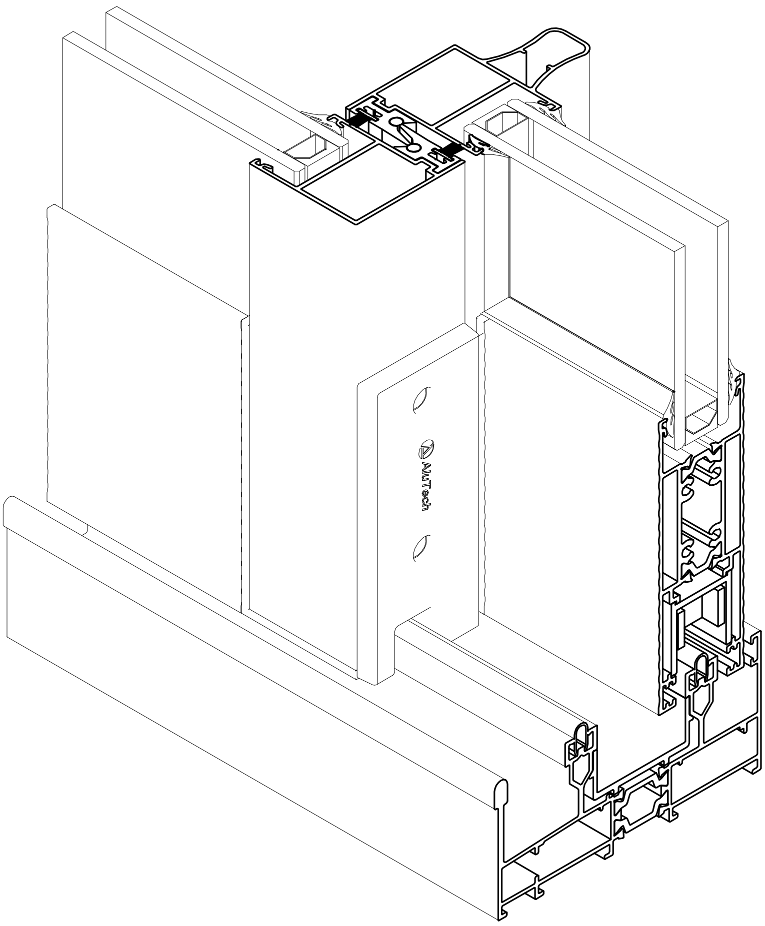
Yalıtımlı Sürme Serisi Açılım Varyasyonları

Insulated Sliding Serie Opening Variations





S5

S32 - T Yalıtımlı Sürme Seri

S32 – T Insulated Sliding Serie

Alaşım Özellikleri

Alloy Properties

EN AW 6060 (AlMgSi0,5 F22)   EN AW 6063(AlMg0,7Si F22)

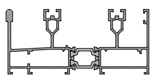
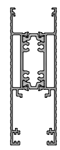
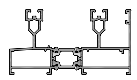
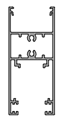
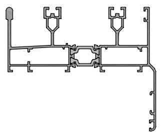
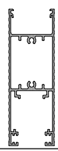
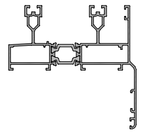
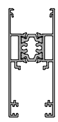
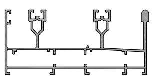
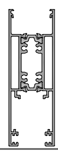
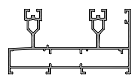
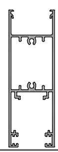
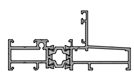
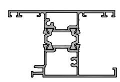
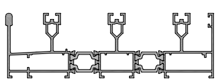
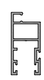
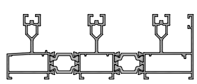
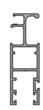
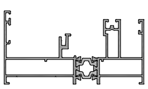
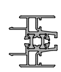
Üretim ve Mekanik Standartları

Production and Mecanical Standards

EN 12020-2 – EN 755-9 – EN 755-2

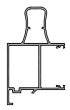
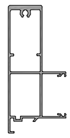
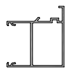
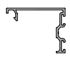
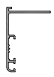
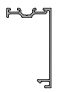
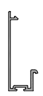
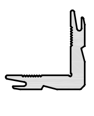
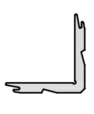
S5

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECNICAL FEATURES

PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m	PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m
	S5-101 (98.3 - 45)	SİNEKLİKLİ KASA PROFİLİ FRAME	PVC 1939 POLYAMID 1927		S5-202 (32 - 95)	KANAT ALT-ÜST PROFİL FRAME	PVC 1708 POLYAMID 1698
	S5-102 (84.5 - 45)	KASA PROFİLİ FRAME	PVC 1598 POLYAMID 1586		S5-204 (32 - 75)	KANAT SAĞ-SOL PROFİL FRAME	1075
	S5-103 (102.8 - 45)	PERVAZLI KASA PROFİLİ FRAME	PVC 2157 POLYAMID 2144		S5-205 (32 - 95)	KANAT ALT-ÜST PROFİL FRAME	1220
	S5-104 (89 - 45)	PERVAZLI KASA PROFİLİ FRAME	PVC 1815 POLYAMID 1803		S5-201 (32 - 75)	KANAT SAĞ-SOL PROFİL FRAME	PVC 1307 POLYAMID 1297
	S5-105 (45 - 98.3)	KASA PROFİLİ FRAME	1771		S5-203 (32 - 95)	KANAT ALT-ÜST PROFİL FRAME	PVC 1822 POLYAMID 1812
	S5-106 (45 - 84,5)	KASA PROFİLİ FRAME	1429		S5-206 (32 - 95)	KANAT ALT-ÜST PROFİL FRAME	1335
	S5-107 (84.5 - 41.2)	ADAPTOR KASA PROFİLİ ADAPTER PROFILE	PVC 1398 POLYAMID 1388		S5-300 (46,5 - 74)	Orta Kayıt Profili TRANSOM PROF?LE	PVC 1369 POLYAMID 1359
	S5-108 (143,3 - 45)	SİNEKLİKLİ KASA PROFİLİ FRAME	PVC 2754 POLYAMID 2729		S4-501 (43,1 - 20)	SİNEKLİK KANAT PROFİLİ FLY WING PROFILE	572
	S5-109 (129,5- 45)	KASA PROFİLİ FRAME	PVC 2413 POLYAMID 2388		S5-502 (20 - 63)	SİNEKLİK KANAT PROFİLİ FLY WING PROFILE	780
	S5-110 (97,6 - 50,9)	KASA PROFİLİ FRAME	PVC 1851 POLYAMID 1841		S5-511 (33.2 - 35)	ADAPTÖR PROFİLİ ADAPTER PROFILE	PVC 871 POLYAMID 865

S5

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECNICAL FEATURES

PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m	PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m
	S5-512 (40 - 67.5)	ORTA KAYIT PROFİLİ ADAPTER PROFILE	805				
	S5-519 (40 - 88.4)	TAKVİYELİ ORTA KAYIT PROFİLİ ADAPTER PROFILE	1168				
	S5-513 (40 - 42.2)	ORTA KAYIT PROFİLİ TRANSOM PROFILE	594				
	S5-514 (41 - 31)	ADAPTÖR PROFİLİ ADAPTER PROFILE	366				
	S5-515 (30 - 45)	PERVAZ PROFİLİ JAMB PROFILE	327				
	S5-516 (55 - 31)	ADAPTÖR PROFİLİ ADAPTER PROFILE	423				
	S5-517 (55,3 - 20,3)	ADAPTÖR PROİLİ ADAPTER PROFILE	385				
	S5-518 (22,7 - 15,2)	CAM ÇITASI GLASS BEAM	208				
	SC0307 (55 - 55) (9.71 mm)	KÖŞE BİRLEŞTİRME CORNER CLEATS	2140				
	SC0309 (55 - 55)	KÖŞE BİRLEŞTİRME CORNER CLEATS	1636				

Profil değerleri teoriktir. Ağırlık olarak teslimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 töleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2
and TS EN 755-9; moment values are calculated according to EN 14024.

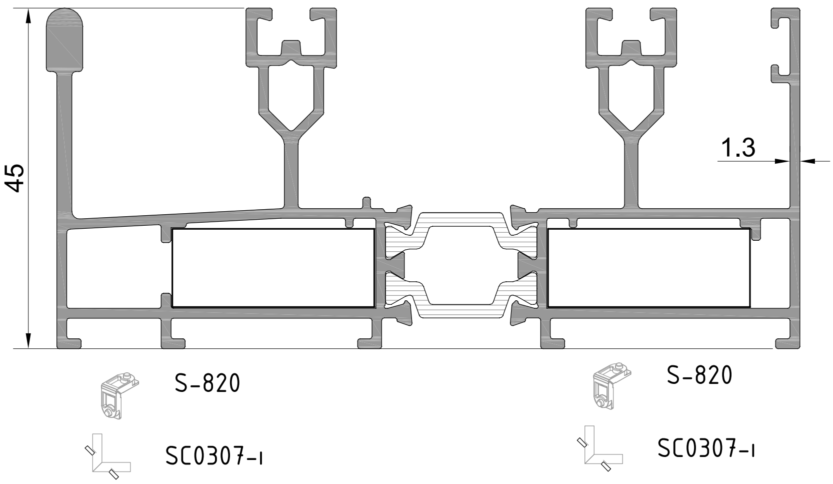
S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

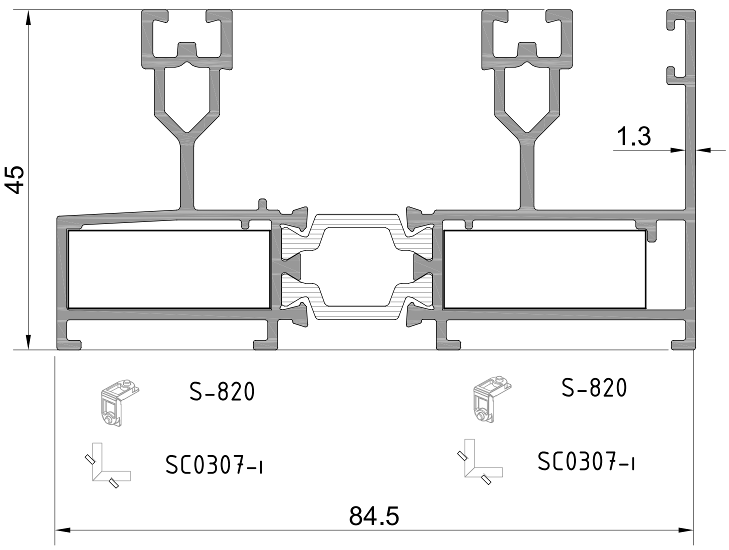
ÜRÜN TEKNİK ÖZELLİKLERİ

PRODUCT'S TECNICAL FEATURES



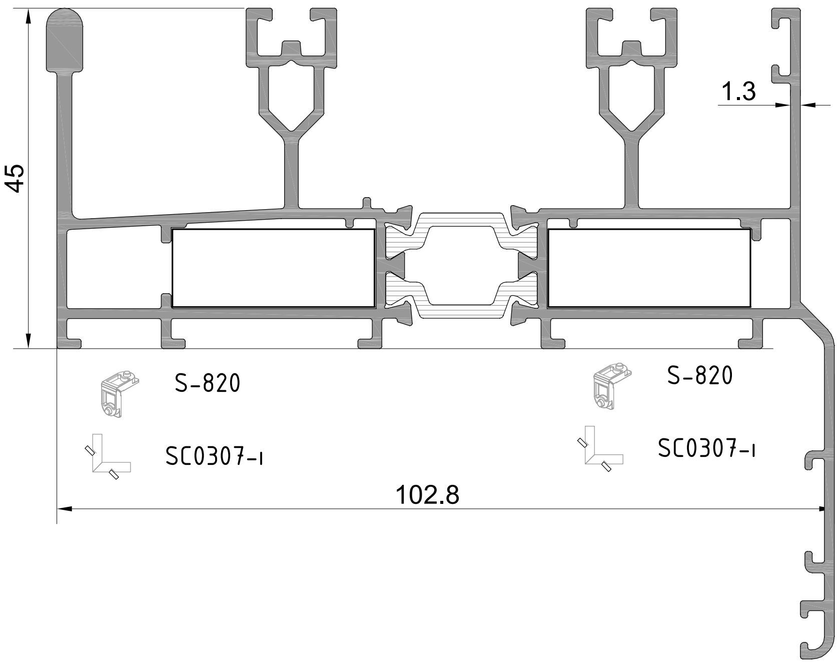
Profil No : S5-101

Ağırlık PVC	:	1939	gr/m
Ağırlık POLY	:	1927	gr/m
lx	:	54,45	cm^4
ly	:	12,58	cm^4



Profil No : S5-102

Ağırlık PVC	:	1598	gr/m
Ağırlık POLY	:	1586	gr/m
lx	:	26,20	cm^4
ly	:	9,96	cm^4



Profil No : S5-103

Ağırlık PVC	:	2157	gr/m
Ağırlık POLY	:	2144	gr/m
lx	:	69,44	cm^4
ly	:	25,59	cm^4

Profil değerleri teoriktir. Ağırlık olarak teslimde yapılan tartım geçerlidir.
Profil imalatları TS EN 12020-2 ve TS EN 755-9 töleransı,
Moment değerleri EN 14024'e göre hesaplanmıştır.

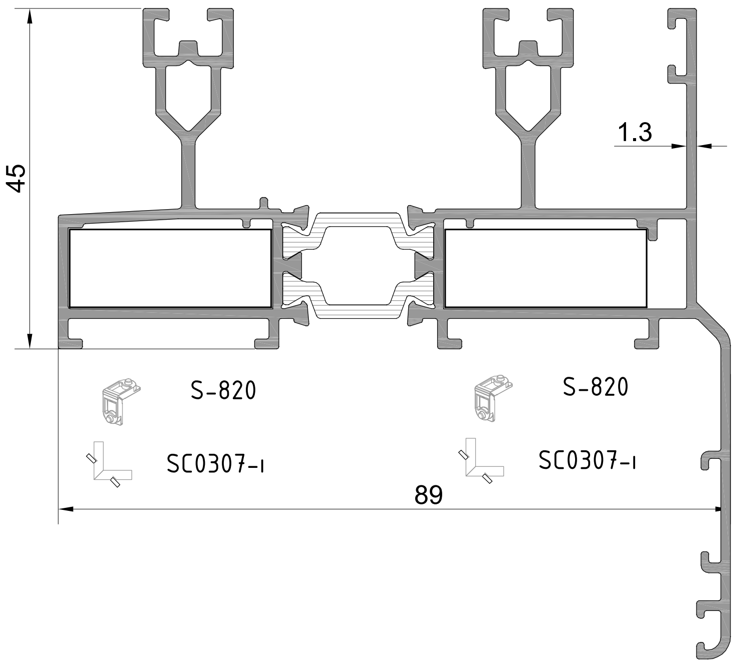
Profile values are theoretical pre-shipment weight will be valid.
The tolerances of Profile manufacturing are calculated according to EN 12020-2
and TS EN 755-9; moment values are calculated according to EN 14024.

S5

S32-T YALITIMLI SÜRME SERİ

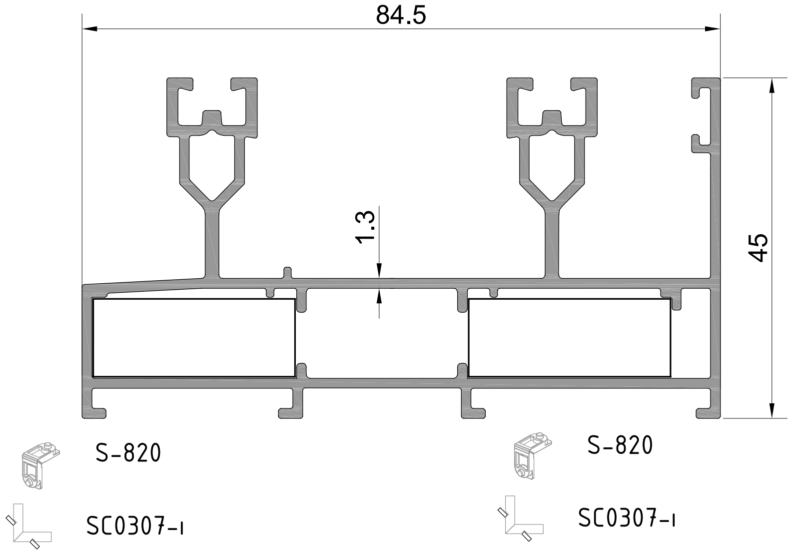
S32 –T INSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECNICAL FEATURES



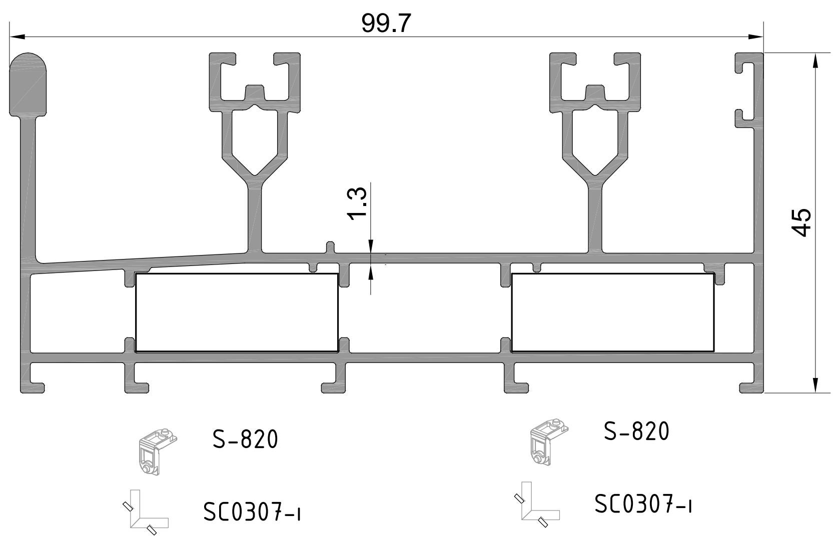
Profil No: S5-104

Ağırlık PVC	: 1815	gr/m
Ağırlık POLY	: 1803	gr/m
lx	: 38,77	cm^4
ly	: 22,48	cm^4



Profil No : S5-106

Ağırlık	: 1429	gr/m
lx	: 38.57	cm^4
ly	: 9,96	cm^4



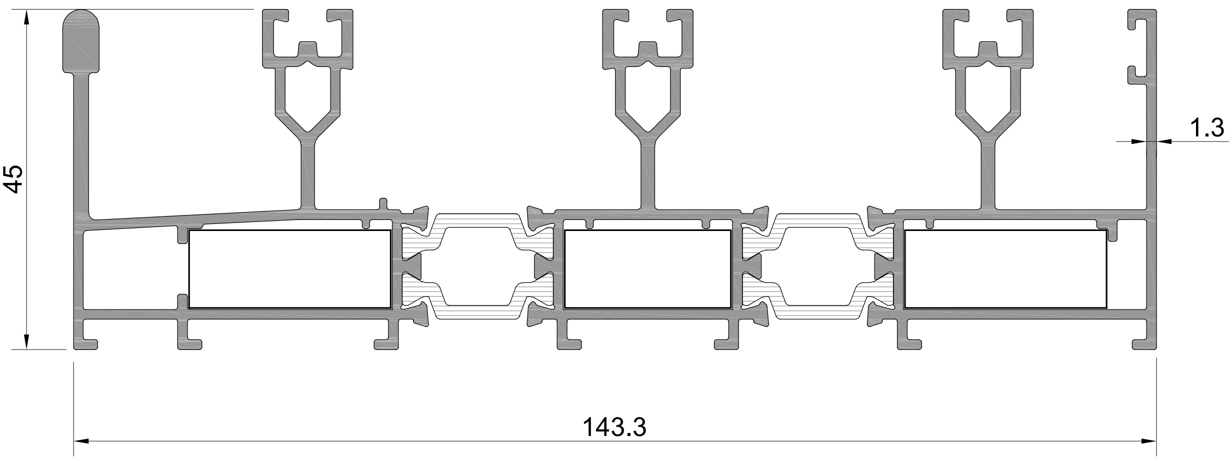
Profil No : S5-105

Ağırlık	: 1771	gr/m
lx	: 71,6	cm^4
ly	: 12,7	cm^4

	S5 S32-T YALITIMLI SÜRME SERİ S32 -T INSULATED SLIDING SERIES	ÜRÜN TEKNİK ÖZELLİKLERİ PRODUCT'S TECNICAL FEATURES

Profil No: S5-108

Ağırlık PVC	: 2754 gr/m
Ağırlık POLY	: 2729 gr/m
lx	: 141,78 cm^4
ly	: 17,07 cm^4

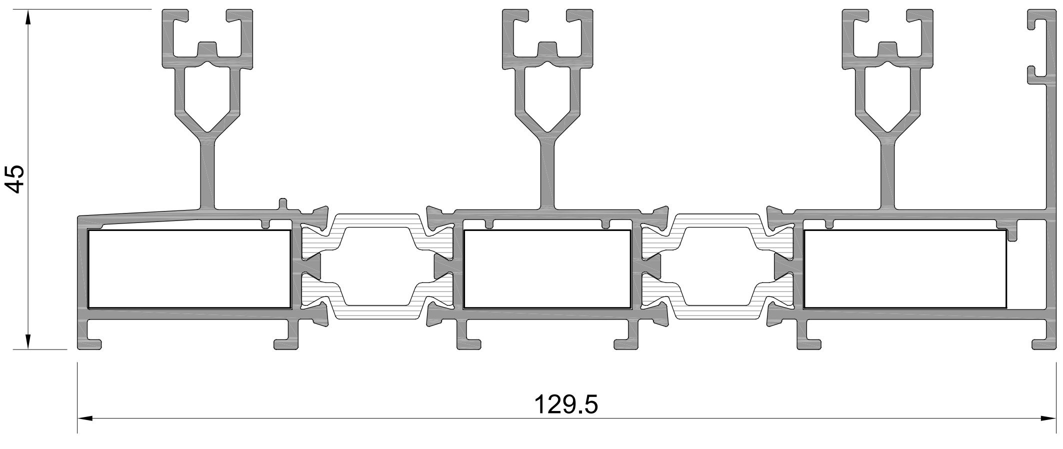


S-820 S-820 S-820

SC0307-I SC0307-I SC0307-I

Profil No: S5-109

Ağırlık PVC	: 2413 gr/m
Ağırlık POLY	: 2388 gr/m
lx	: 91,63 cm^4
ly	: 14,92 cm^4



S-820 S-820 S-820

SC0307-I SC0307-I SC0307-I

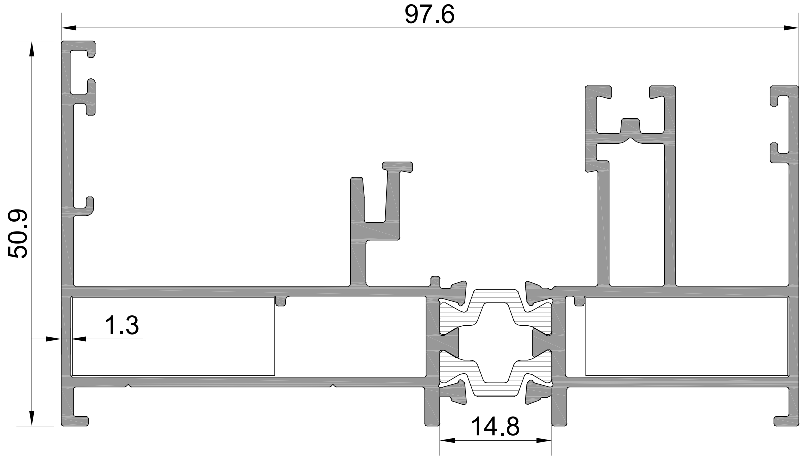
S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

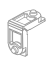
ÜRÜN TEKNİK ÖZELLİKLERİ

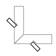
PRODUCT'S TECNICAL FEATURES

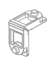


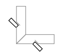
Profil No : S5-110

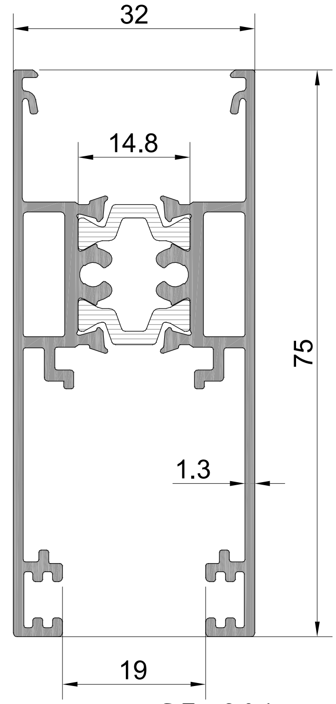
Ağırlık PVC	:	1851	gr/m
Ağırlık POLY	:	1841	gr/m
lx	:	50,18	cm^4
ly	:	10,63	cm^4

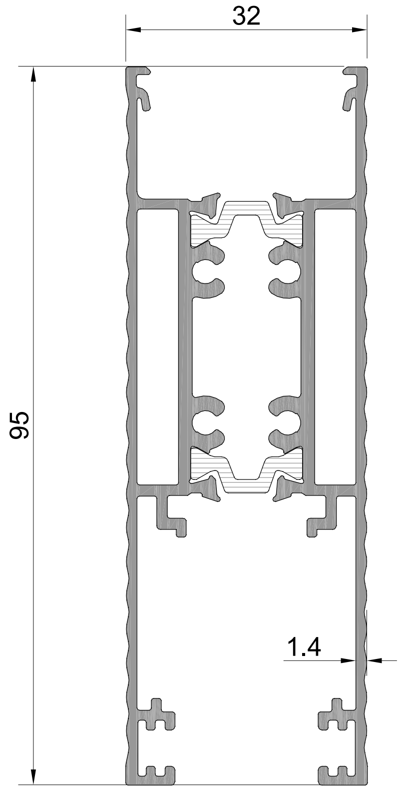

S-820

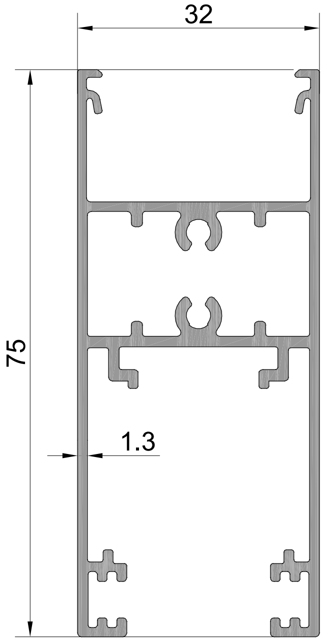

SC0307-ı


S-820


SC0307-ı







Profil No : S5-201

Ağırlık PVC	:	1307	gr/m
Ağırlık POLY	:	1297	gr/m
lx	:	17,17	cm^4
ly	:	4,92	cm^4

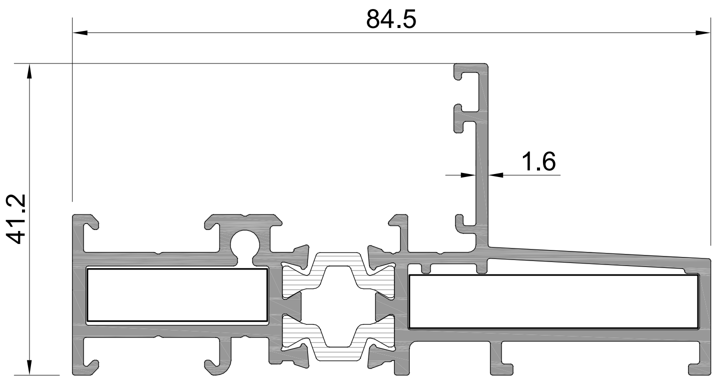
Profil No : S5-202

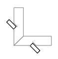
Ağırlık PVC	:	1708	gr/m
Ağırlık POLY	:	1698	gr/m
lx	:	35,63	cm^4
ly	:	6,04	cm^4

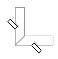
Profil No : S5-204

Ağırlık	:	1075	gr/m
lx	:	16,91	cm^4
ly	:	6,29	cm^4

	S5 **S32-T YALITIMLI SÜRME SERİ** S32 -T INSULATED SLIDING SERIES	**ÜRÜN TEKNİK ÖZELLİKLERİ** **PRODUCT'S TECNICAL FEATURES**

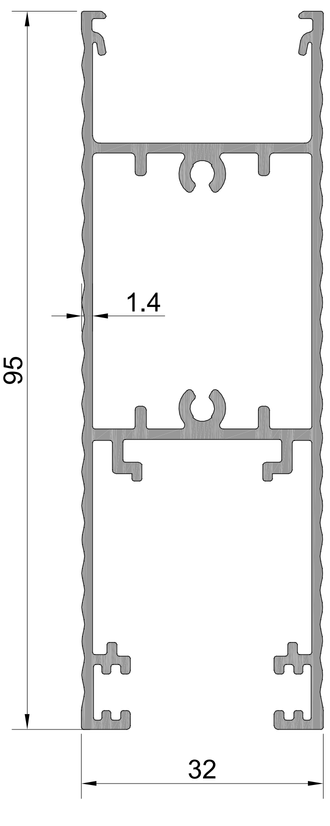


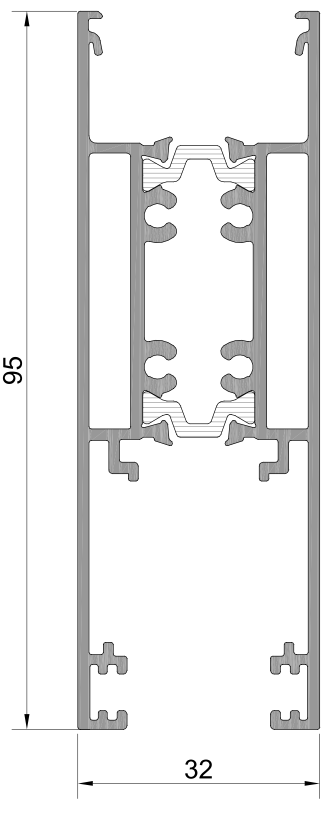
 SC0309-h

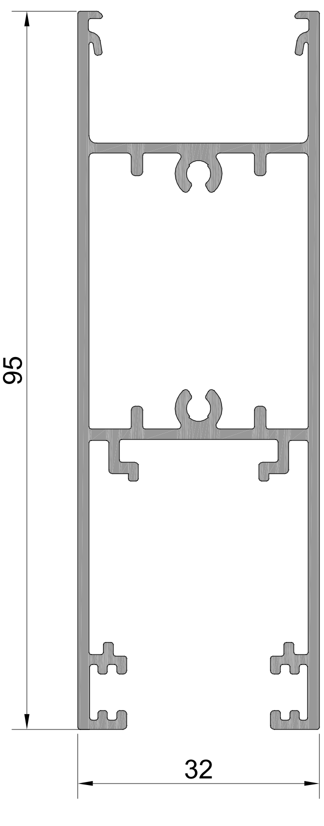
 SC0309-l

Profil No: S5-107

Ağırlık PVC	: 1398	gr/m
Ağırlık POLY	: 1388	gr/m
lx	: 22,00	cm^4
ly	: 3,43	cm^4







Profil No: S5-205

Ağırlık : 1220 gr/m

lx : 34,00 cm^4

ly : 7,30 cm^4

Profil No: S5-203

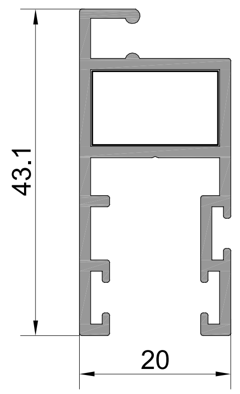
Ağırlık PVC	: 1822	gr/m
Ağırlık POLY	: 1812	gr/m
lx	: 38,47	cm^4
ly	: 6,81	cm^4

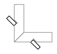
Profil No: S5-206

Ağırlık : 1335 gr/m

lx : 36,83 cm^4

ly : 8,37 cm^4



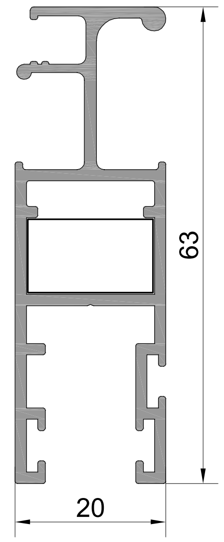

SC0307-m

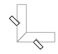
Profil No: S4-501

Ağırlık : 572 gr/m

lx : 1,29 cm^4

ly : 3,24 cm^4



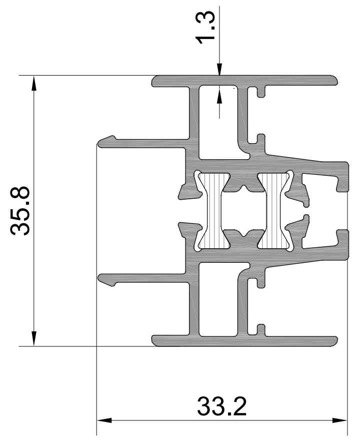

SC0307-m

Profil No: S5-502

Ağırlık : 780 gr/m

lx : 1,51 cm^4

ly : 10,19 cm^4



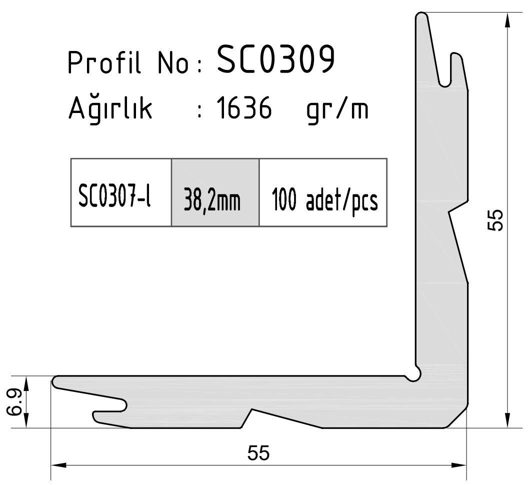
Profil No: S5-511

Ağırlık PVC	: 871	gr/m
Ağırlık POLY	: 865	gr/m
lx	: 2,45	cm^4
ly	: 1,59	cm^4

Profil No: SC0309

Ağırlık : 1636 gr/m

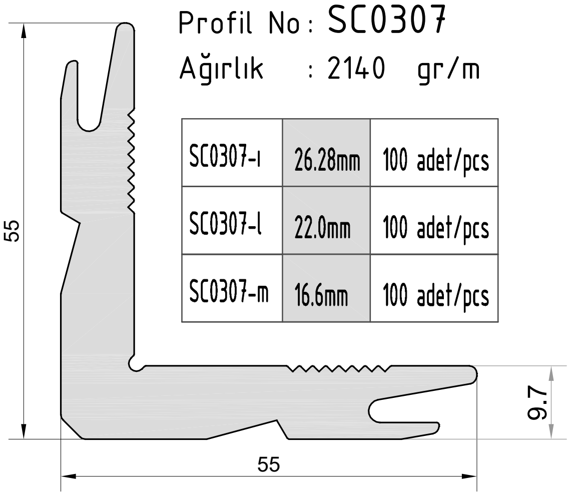
SC0307-l	38,2mm	100 adet/pcs



Profil No: SC0307

Ağırlık : 2140 gr/m

SC0307-ı	26.28mm	100 adet/pcs
SC0307-l	22.0mm	100 adet/pcs
SC0307-m	16.6mm	100 adet/pcs



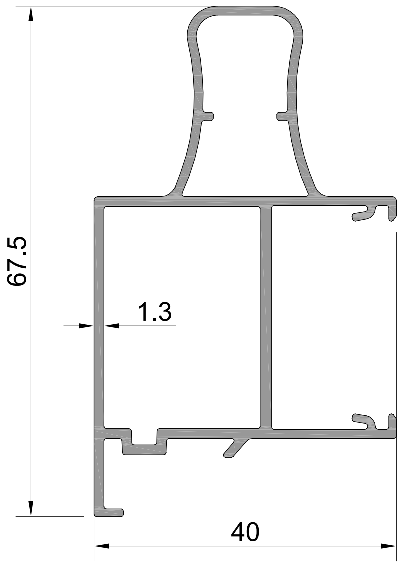
S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

ÜRÜN TEKNİK ÖZELLİKLERİ

PRODUCT'S TECNICAL FEATURES

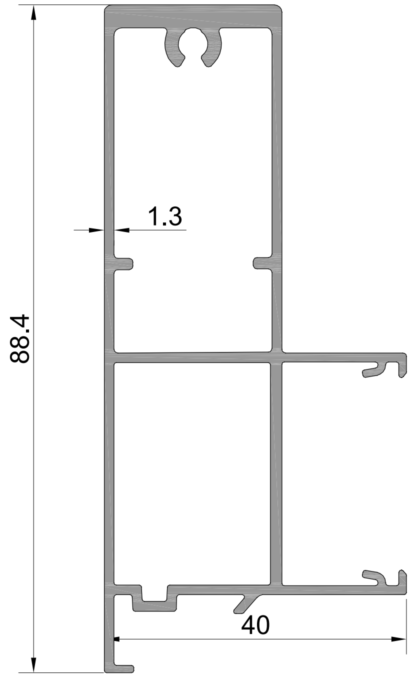


Profil No : S5-512

Ağırlık : 805 gr/m

lx : 10,70 cm^4

ly : 3,87 cm^4

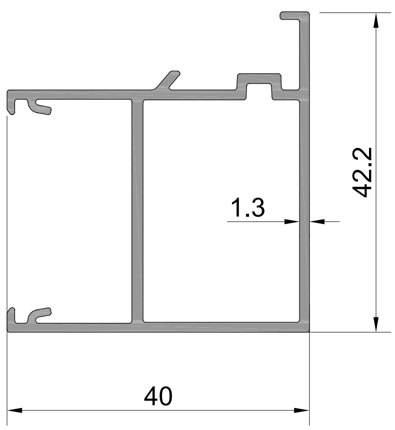


Profil No : S5-519

Ağırlık : 1168 gr/m

lx : 34,60 cm^4

ly : 5,46 cm^4

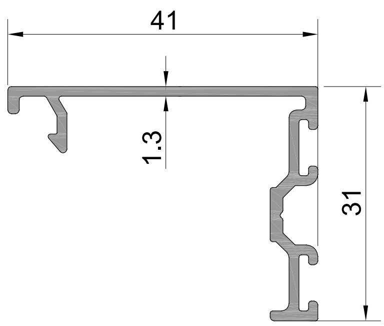


Profil No : S5-513

Ağırlık : 594 gr/m

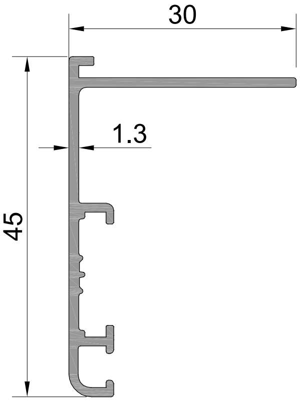
lx : 4,15 cm^4

ly : 3,47 cm^4

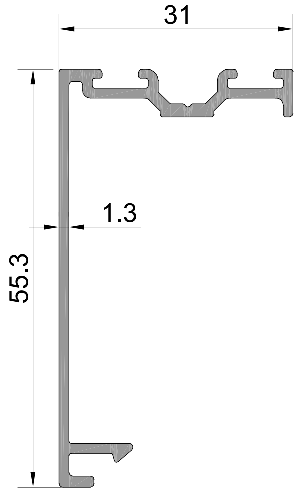


Profil No : S5-514

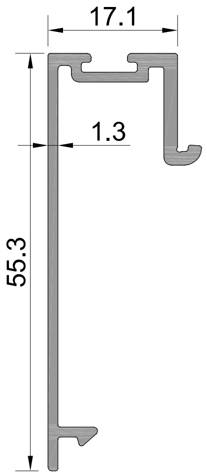
Ağırlık : 366 gr/m



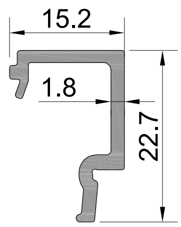
Profil No : S5-515
Ağırlık : 327 gr/m



Profil No : S5-516
Ağırlık : 423

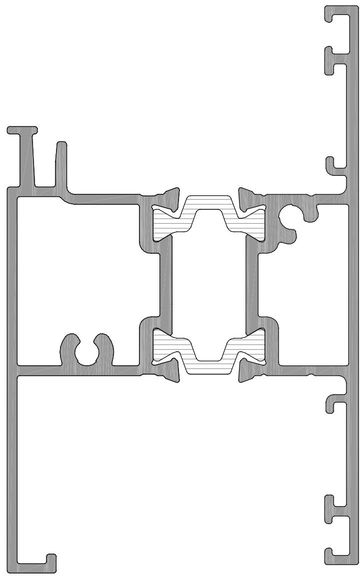


Profil No : S5-517
Ağırlık : 385



Profil No : S5-518
Ağırlık : 208

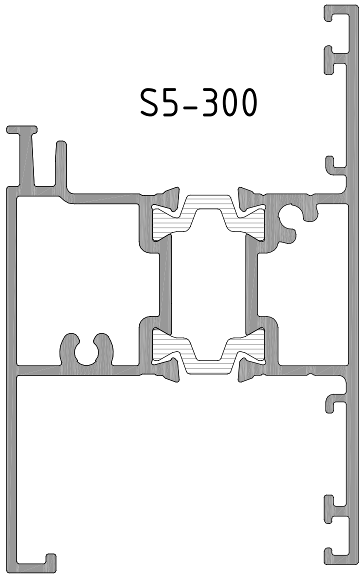
	S5 **S32-T YALITIMLI SÜRME SERİ** S32 –T INSULATED SLIDING SERIES	**ÜRÜN TEKNİK ÖZELLİKLERİ** PRODUCT'S TECNICAL FEATURES



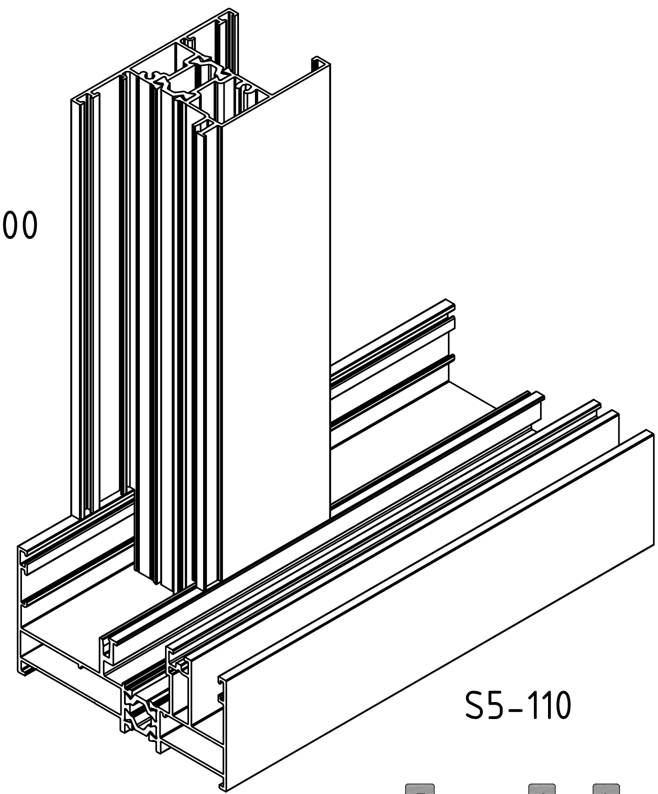
Profil No: S5-300

Ağırlık PVC	: 1369	gr/m
Ağırlık POLY	: 1359	gr/m
lx	: 10,39	cm^4
ly	: 13,46	cm^4

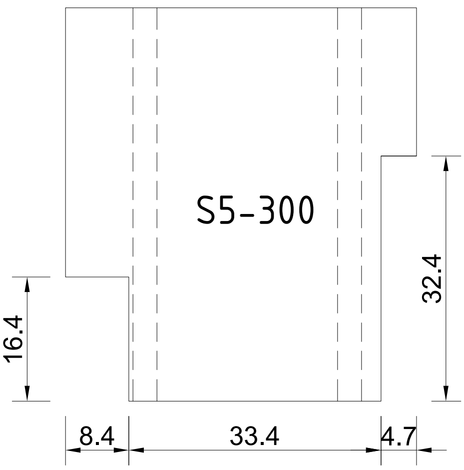
S5-300

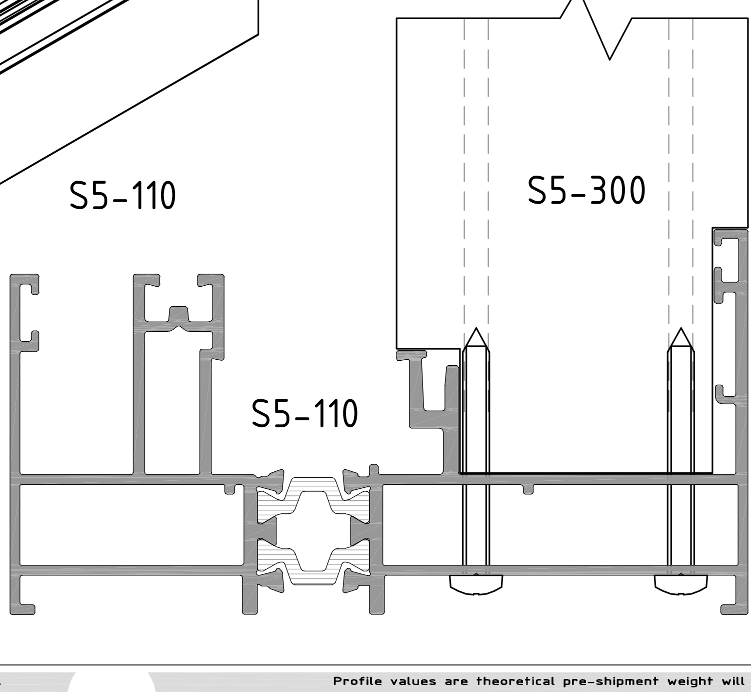


S5-300



S5-110





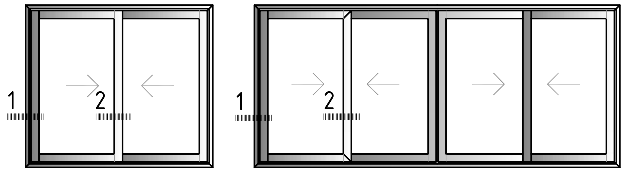
S5

S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

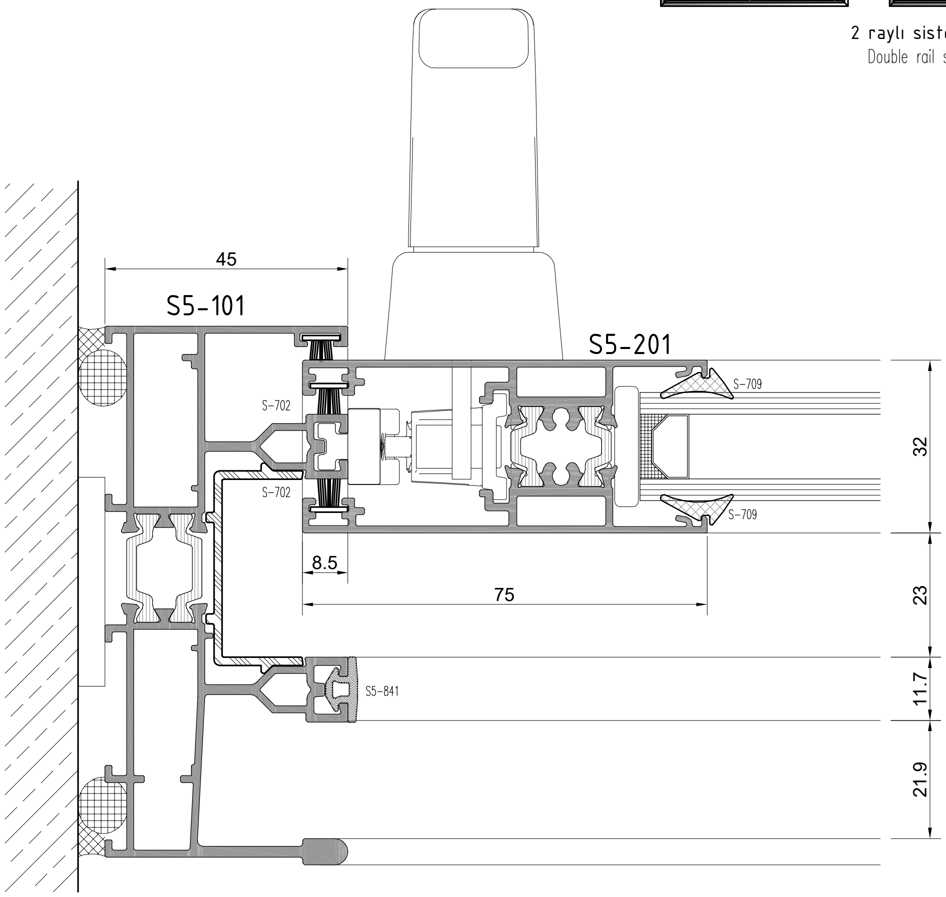
YAN BİTİM - ORTA KAYIT DETAYI

WALL CONNECTION – MULLION DETAIL

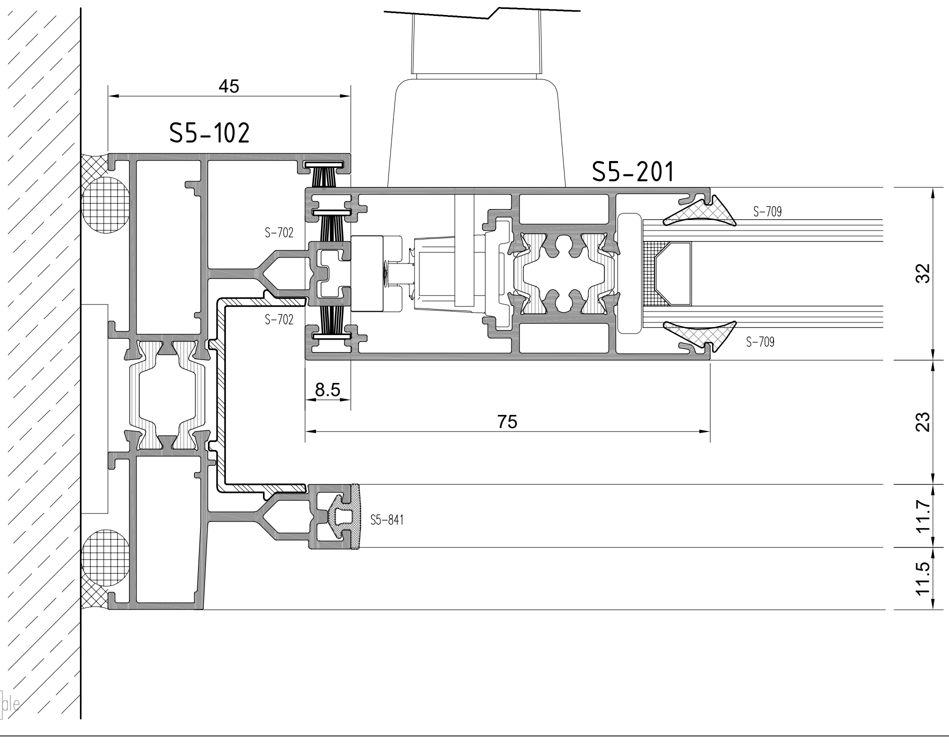


2 raylı sistem detayları

Double rail system details



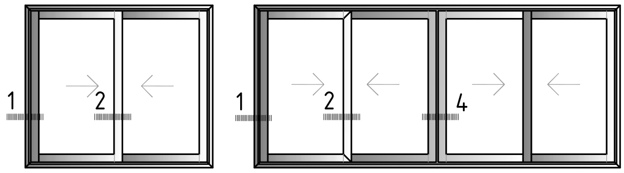
1



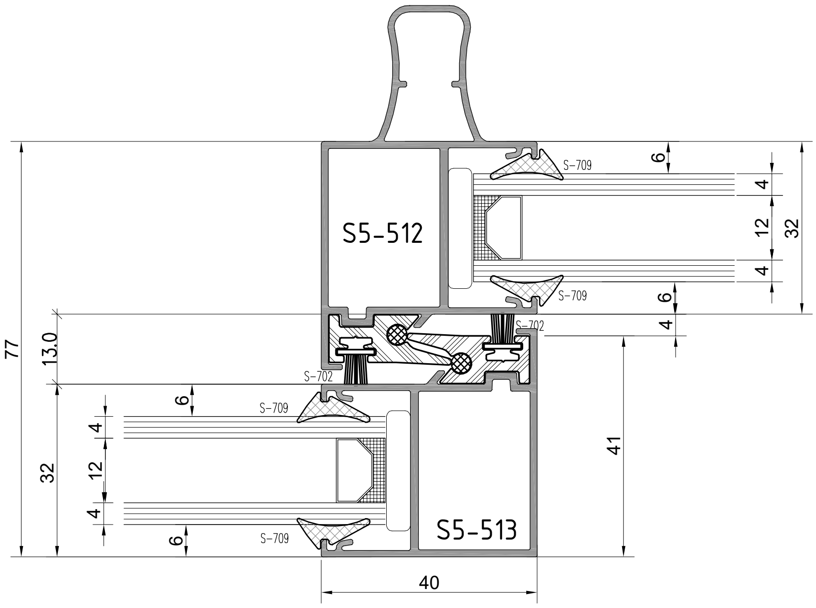
1-A

not to scale

	S5 **S32-T YALITIMLI SÜRME SERİ** S32 -T INSULATED SLIDING SERIES	**YAN BİTİM - ORTA KAYIT DETAYI** WALL CONNECTION – MULLION DETAIL



2 raylı sistem detayları
Double rail system details



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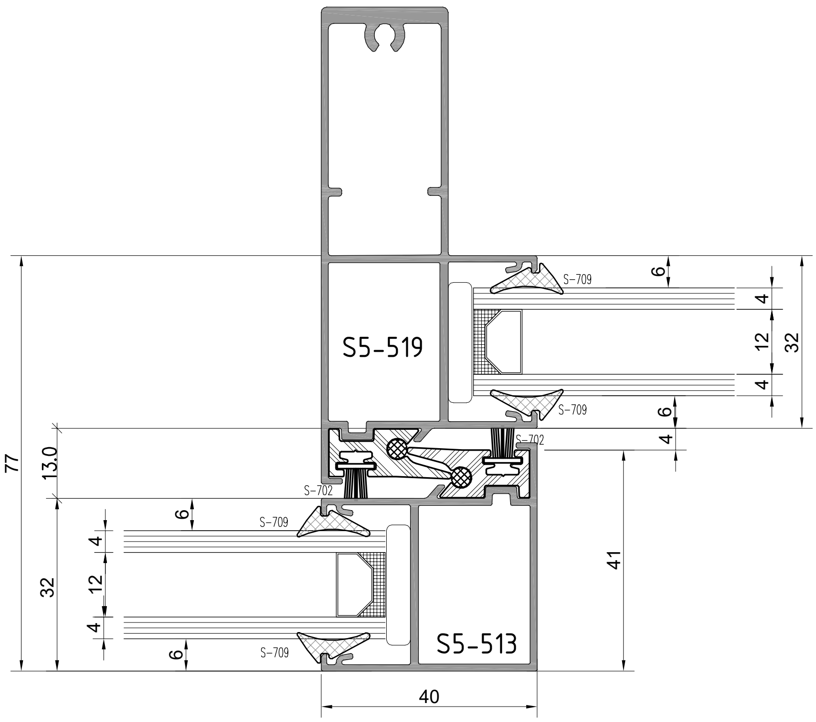
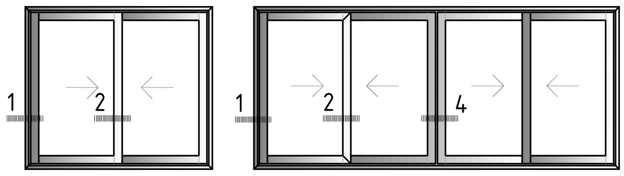


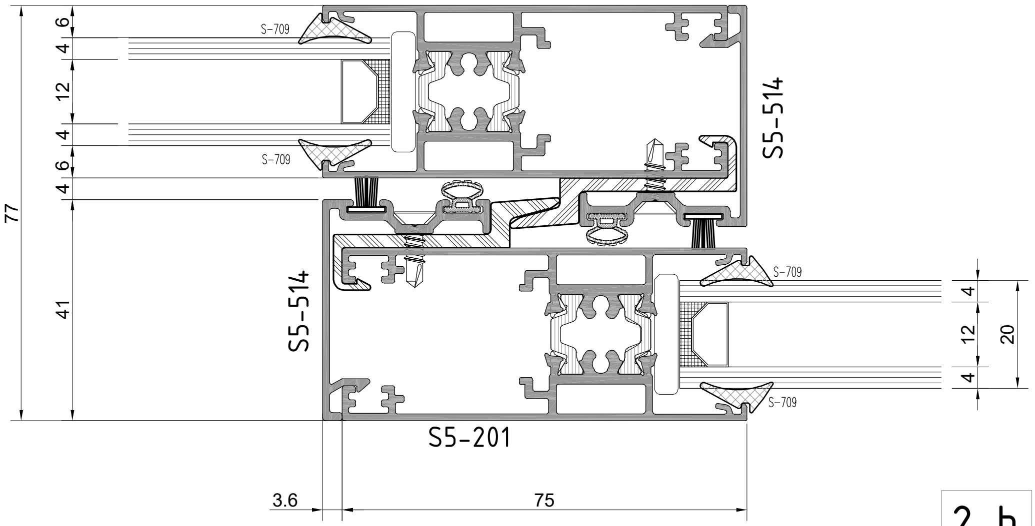
2-a

not to scale

	S5 **S32-T YALITIMLI SÜRME SERİ** S32 –T INSULATED SLIDING SERIES	**YAN BİTİM - ORTA KAYIT DETAYI** WALL CONNECTION – MULLION DETAIL



2 raylı sistem detayları
Double rail system details



2-b

not to scale

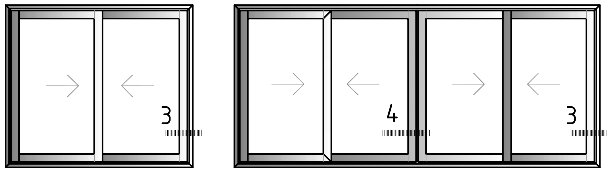
S5

S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

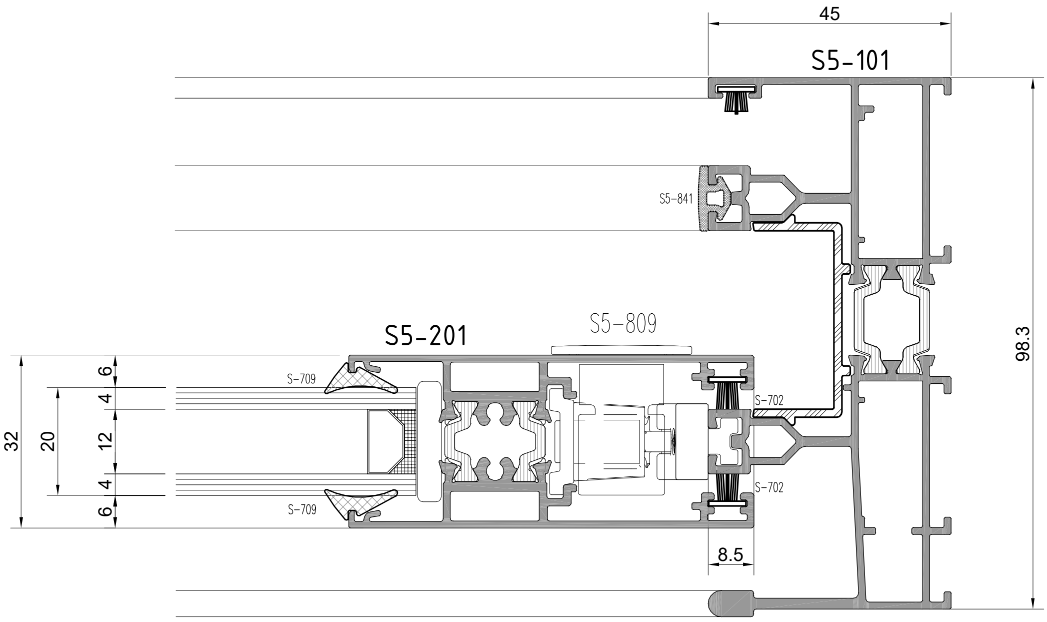
YAN BİTİM - ORTA KAYIT DETAYI

WALL CONNECTION – MULLION DETAIL



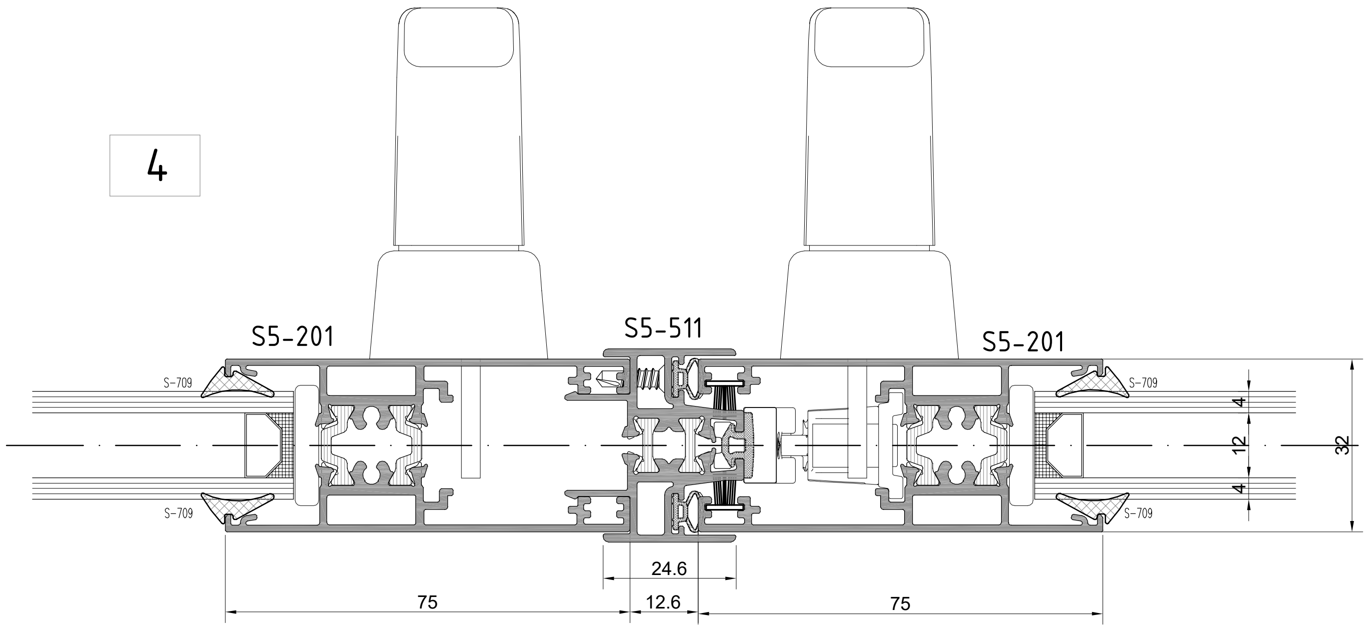
2 raylı sistem detayları

Double rail system details



3

4



not to scale

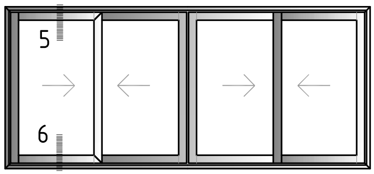
S5

S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

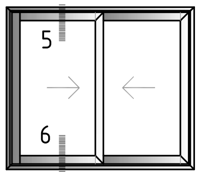
ÜST BİTİM - ALT BİTİM DETAYI

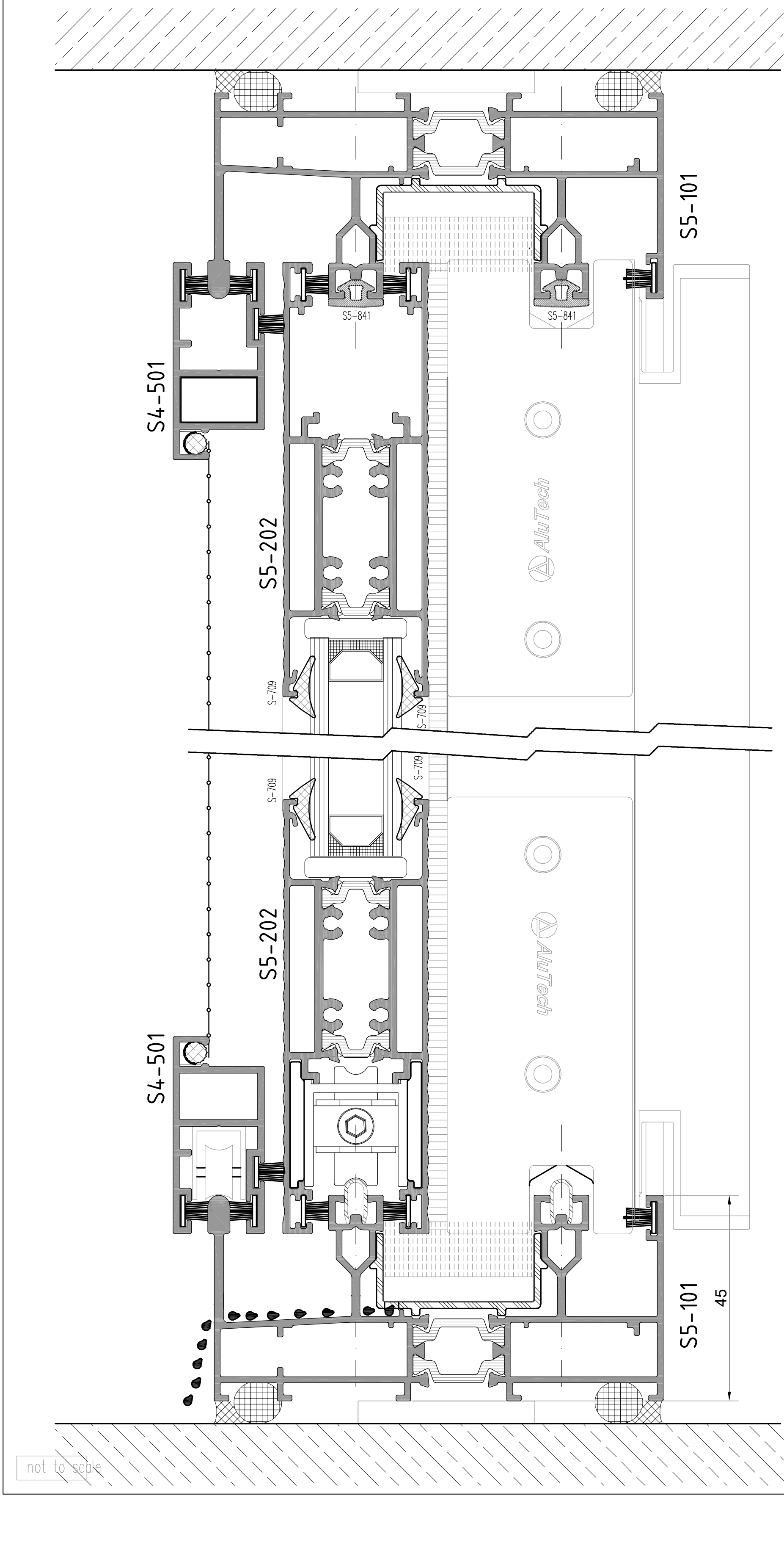
TOP EDGE – BOTTOM EDGE DETAIL



2 raylı sistem detayları

Double rail system details





5

6

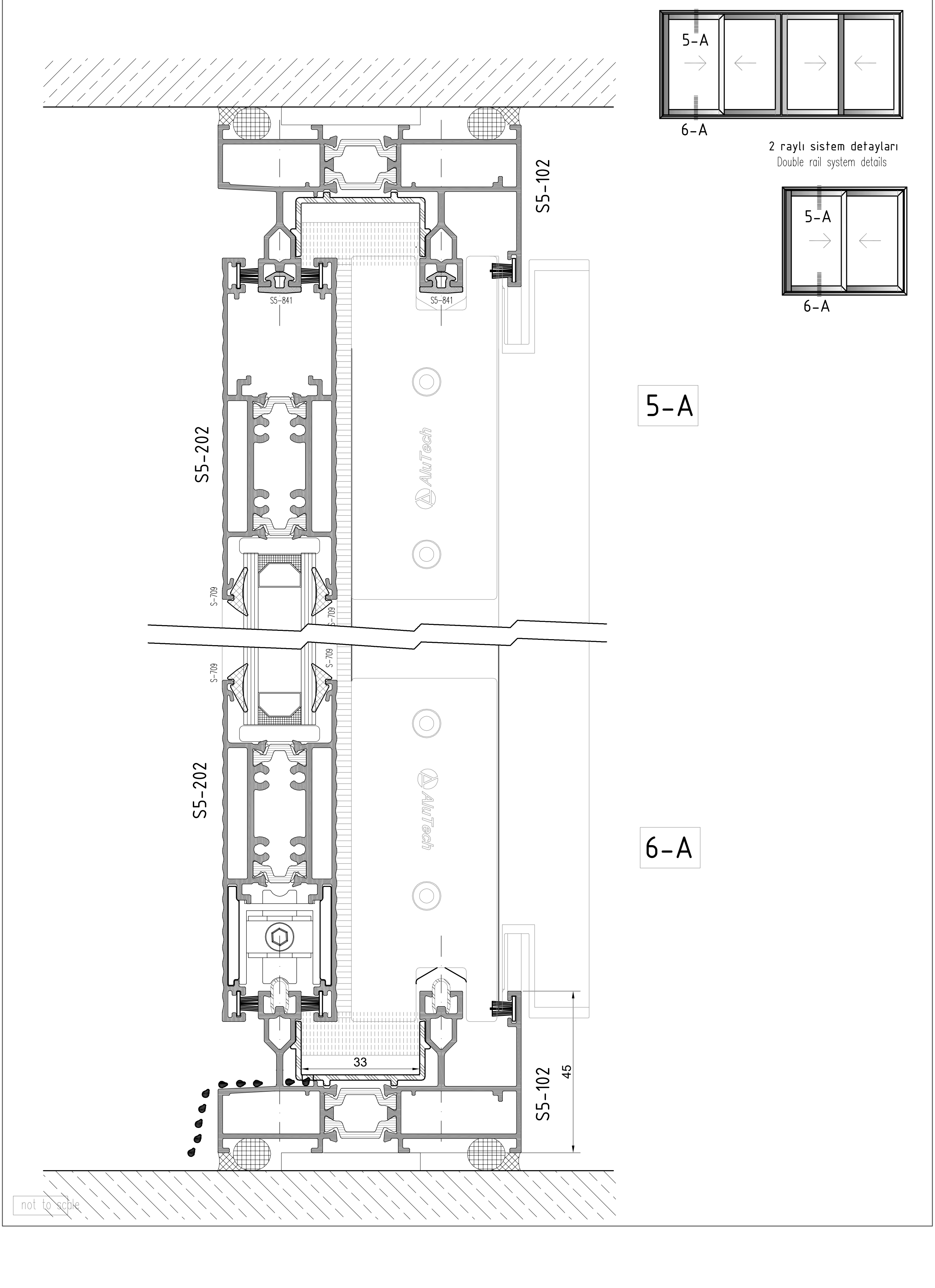
S5

S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

ÜST BİTİM - ALT BİTİM DETAYI

TOP EDGE – BOTTOM EDGE DETAIL



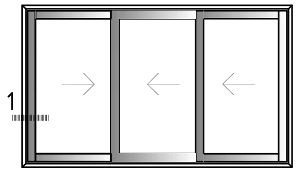
S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

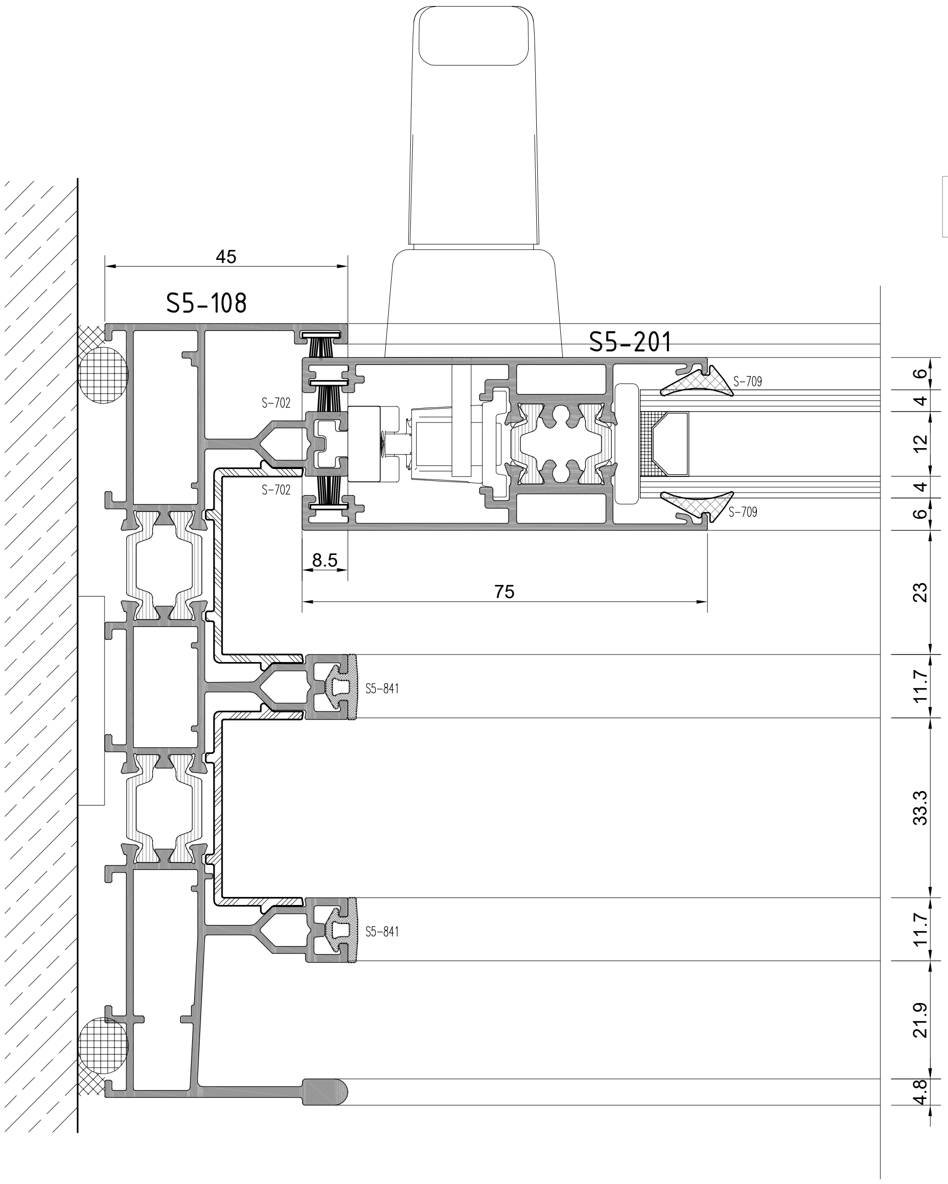
YAN BİTİM - ORTA KAYIT DETAYI

WALL CONNECTION – MULLION DETAIL



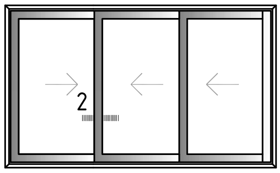
3 raylı sistem detayları
Triple rail system details

1



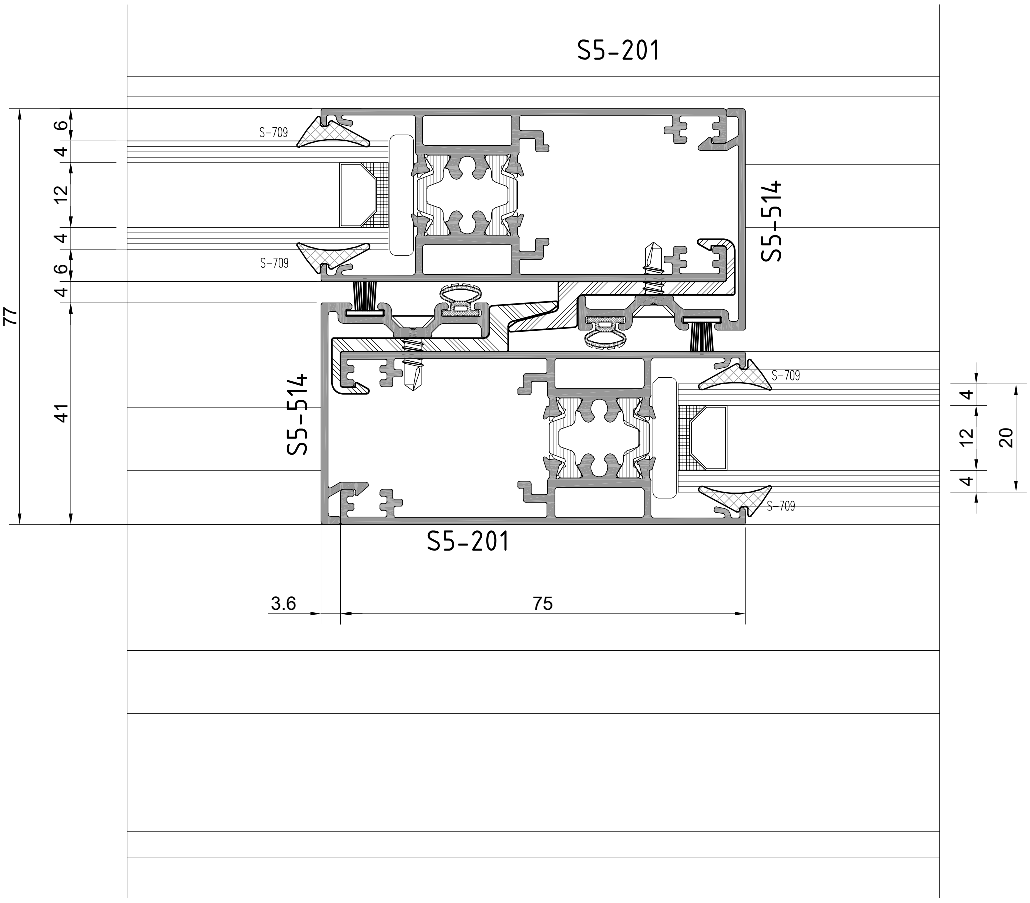
not to scale

	S5 S32-T YALITIMLI SÜRME SERİ S32 –T INSULATED SLIDING SERIES	YAN BİTİM - ORTA KAYIT DETAYI WALL CONNECTION – MULLION DETAIL



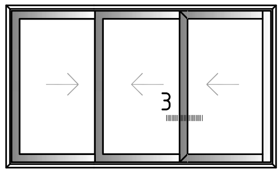
3 raylı sistem detayları
Triple rail system details

2



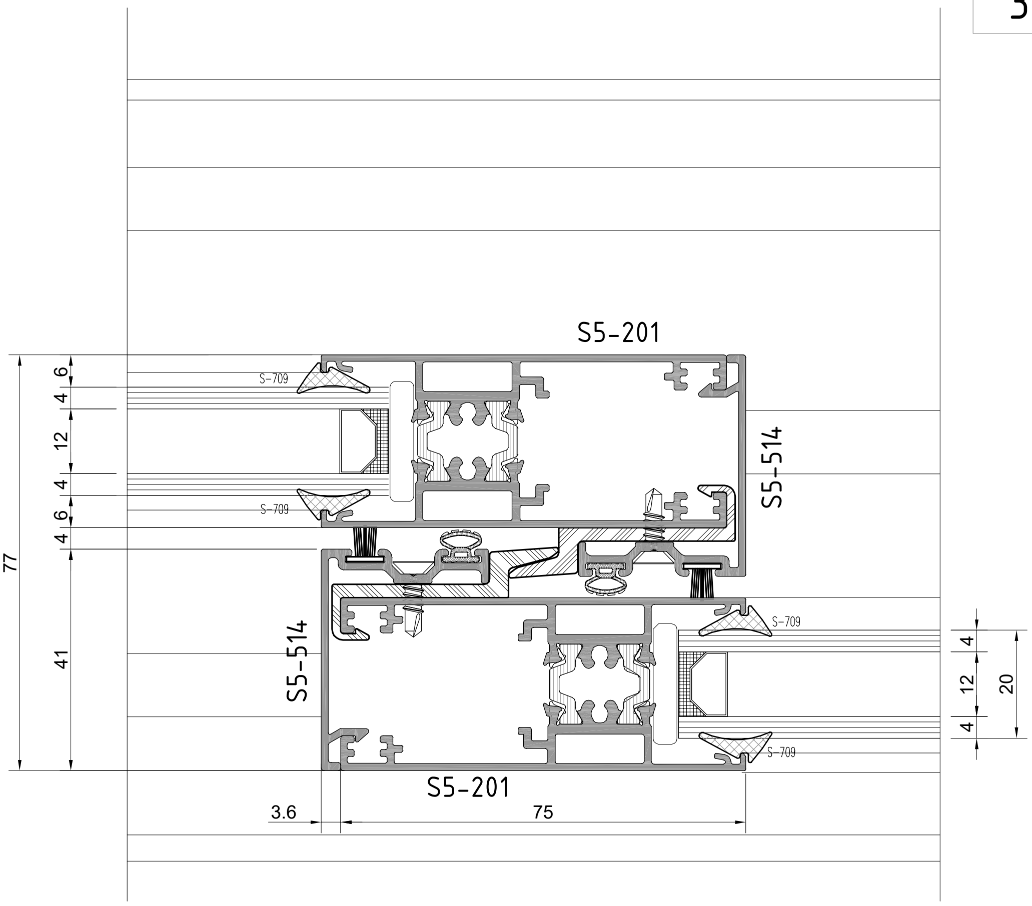
not to scale

	S5 **S32-T YALITIMLI SÜRME SERİ** S32 –T INSULATED SLIDING SERIES	**YAN BİTİM - ORTA KAYIT DETAYI** WALL CONNECTION – MULLION DETAIL



3 raylı sistem detayları
Triple rail system details

3



not to scale

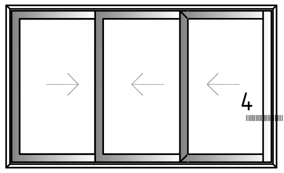
S5

S32-T YALITIMLI SÜRME SERİ

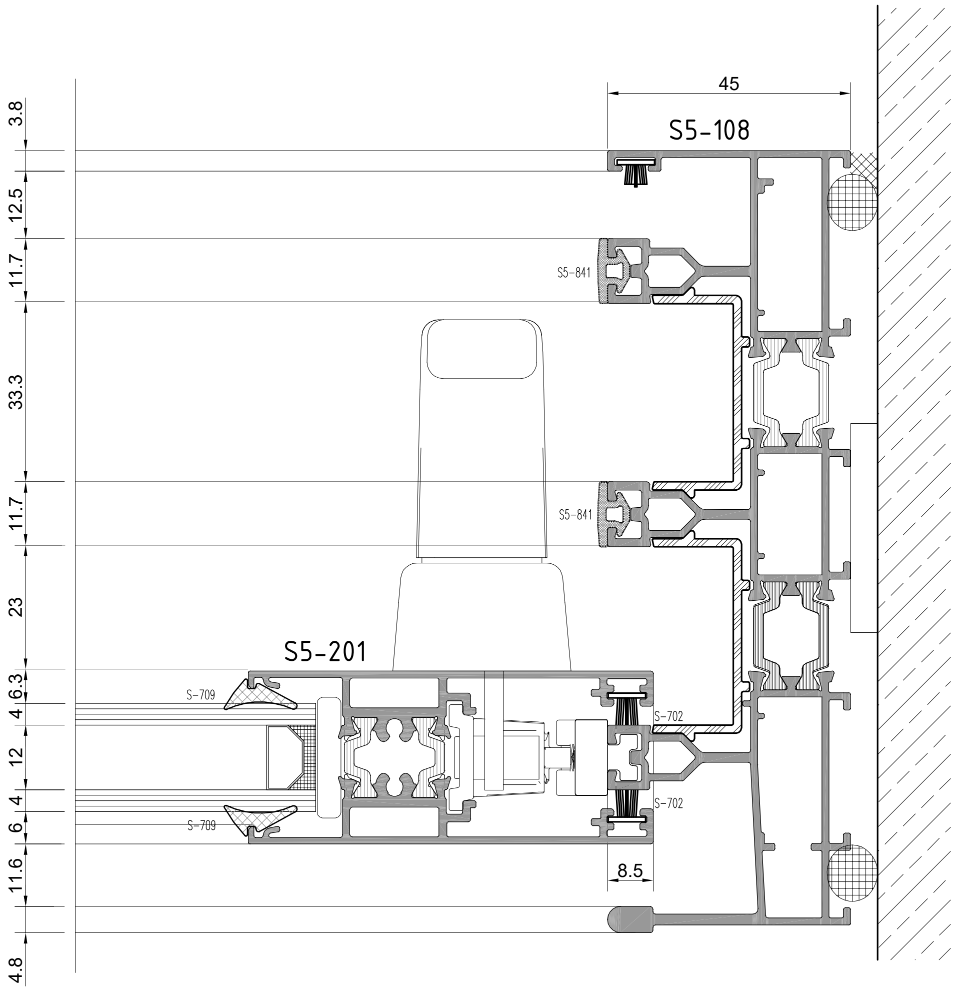
S32 –T INSULATED SLIDING SERIES

YAN BİTİM - ORTA KAYIT DETAYI

WALL CONNECTION – MULLION DETAIL



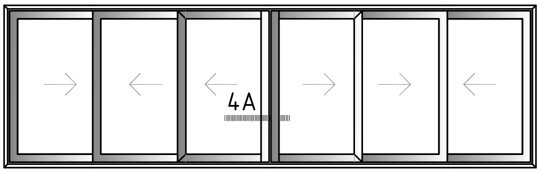
3 raylı sistem detayları
Triple rail system details



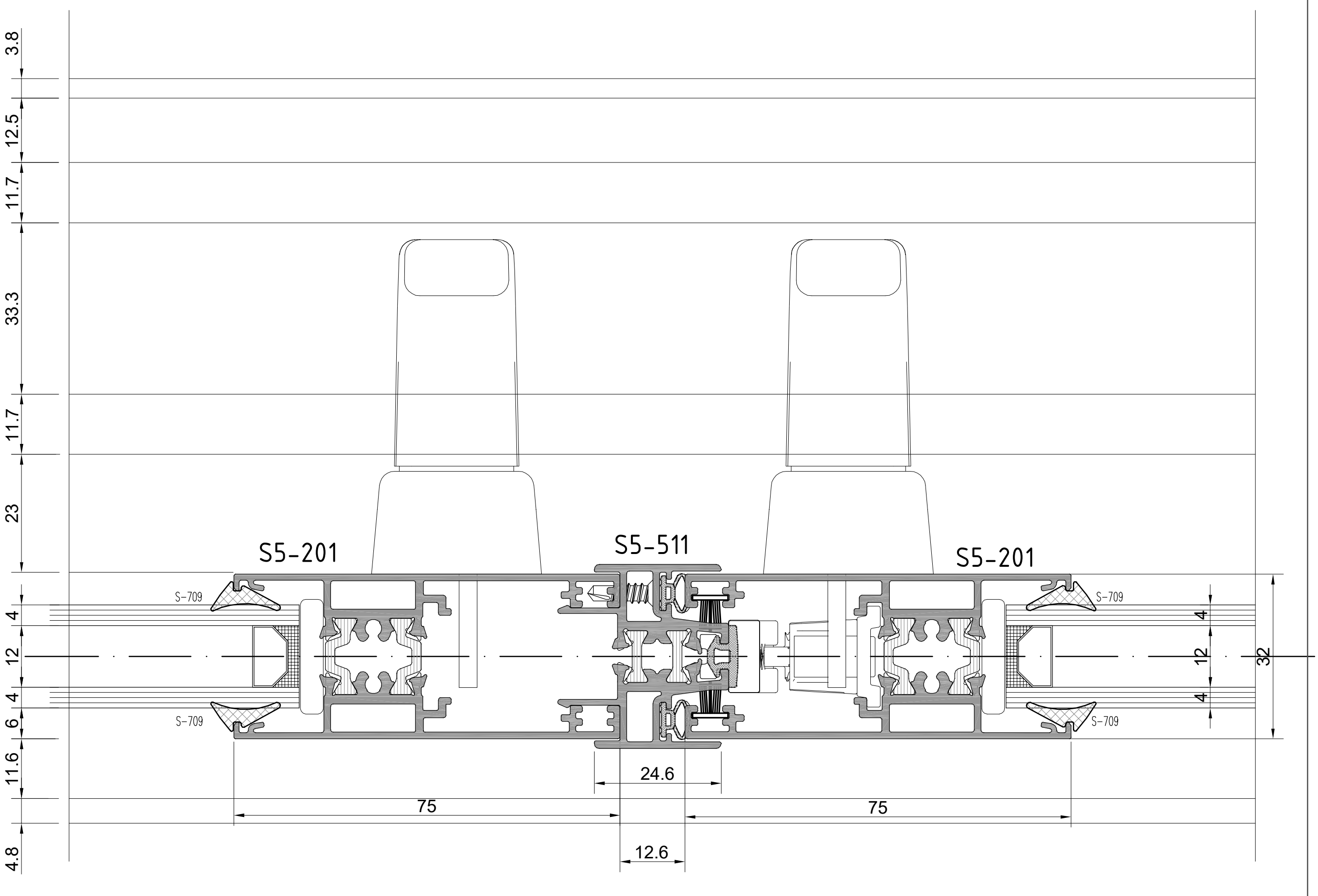
4

not to scale

	S5 **S32-T YALITIMLI SÜRME SERİ** S32 –T INSULATED SLIDING SERIES	**YAN BİTİM - ORTA KAYIT DETAYI** WALL CONNECTION – MULLION DETAIL



3 raylı sistem detayları
Triple rail system details



4A

not to scale

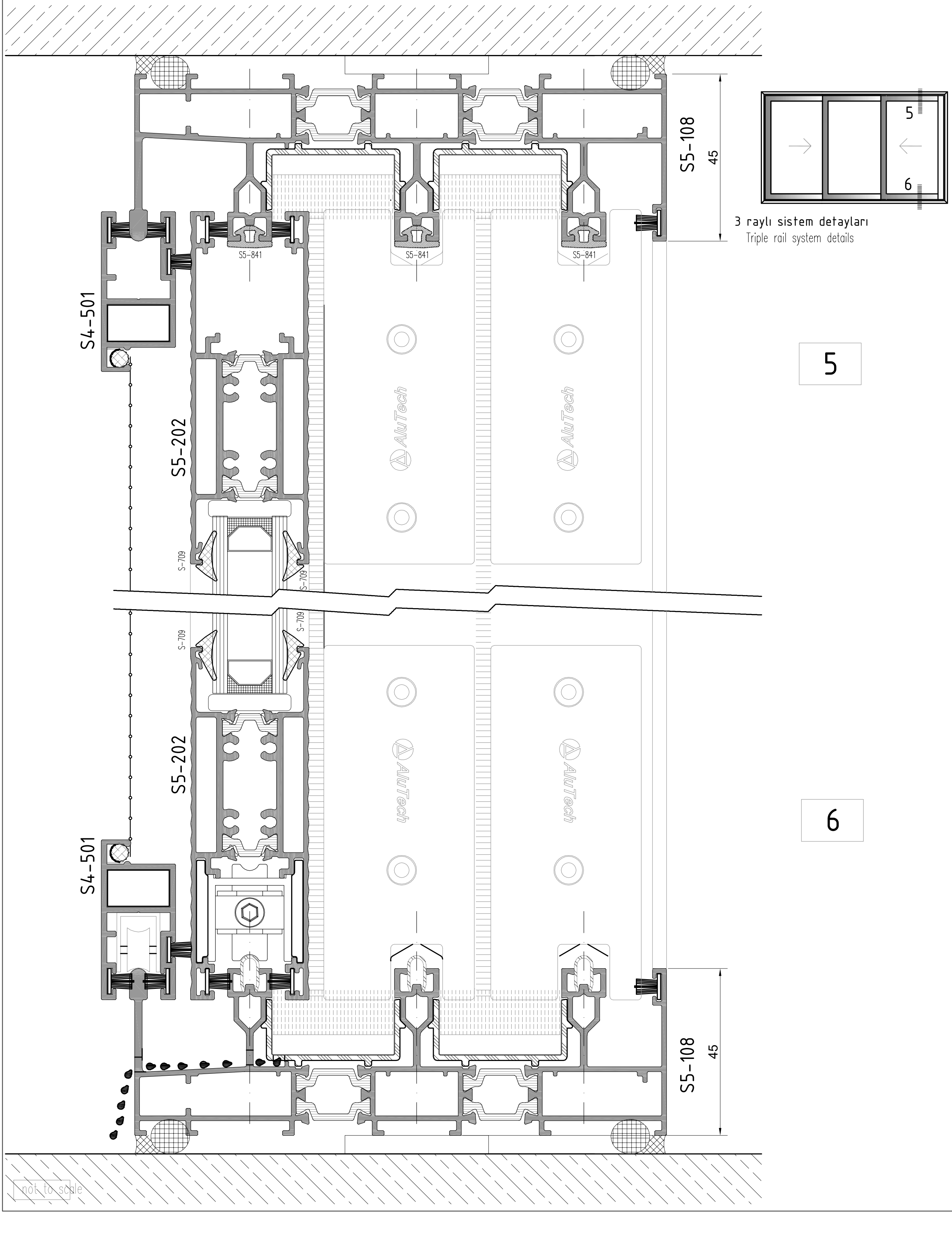
S5

S32-T YALITIMLI SÜRME SERİ

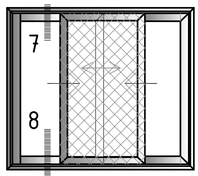
S32 –T INSULATED SLIDING SERIES

ÜST BİTİM - ALT BİTİM DETAYI

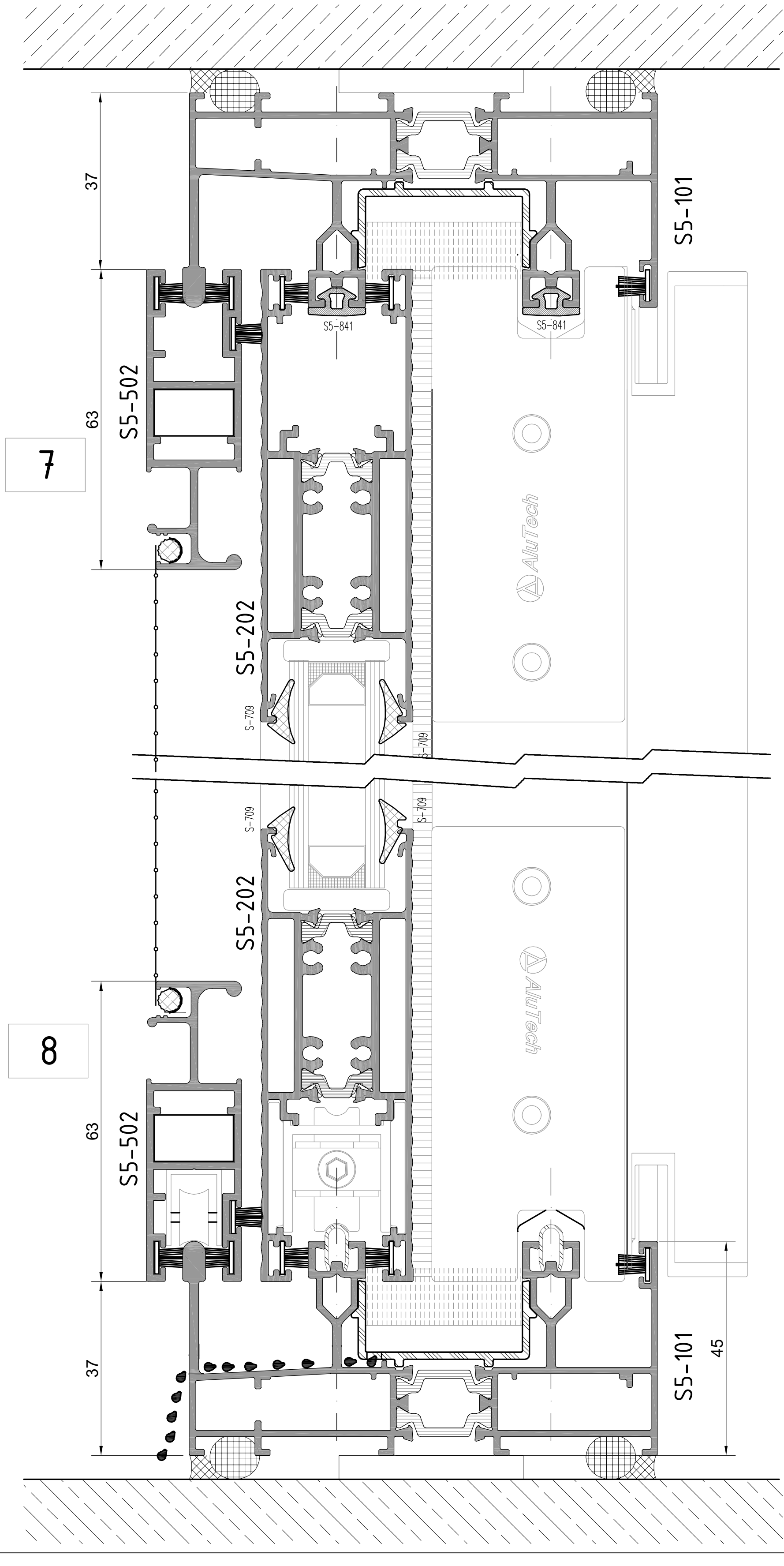
TOP EDGE – BOTTOM EDGE DETAIL



	S5 S32-T YALITIMLI SÜRME SERİ S32 –T INSULATED SLIDING SERIES	ÜST BİTİM - ALT BİTİM DETAYI TOP EDGE – BOTTOM EDGE DETAIL



sineklik-damllık detayları
Flyscreen – weatherdrip details



not to scale

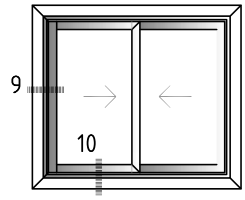
S5

S32-T YALITIMLI SÜRME SERİ

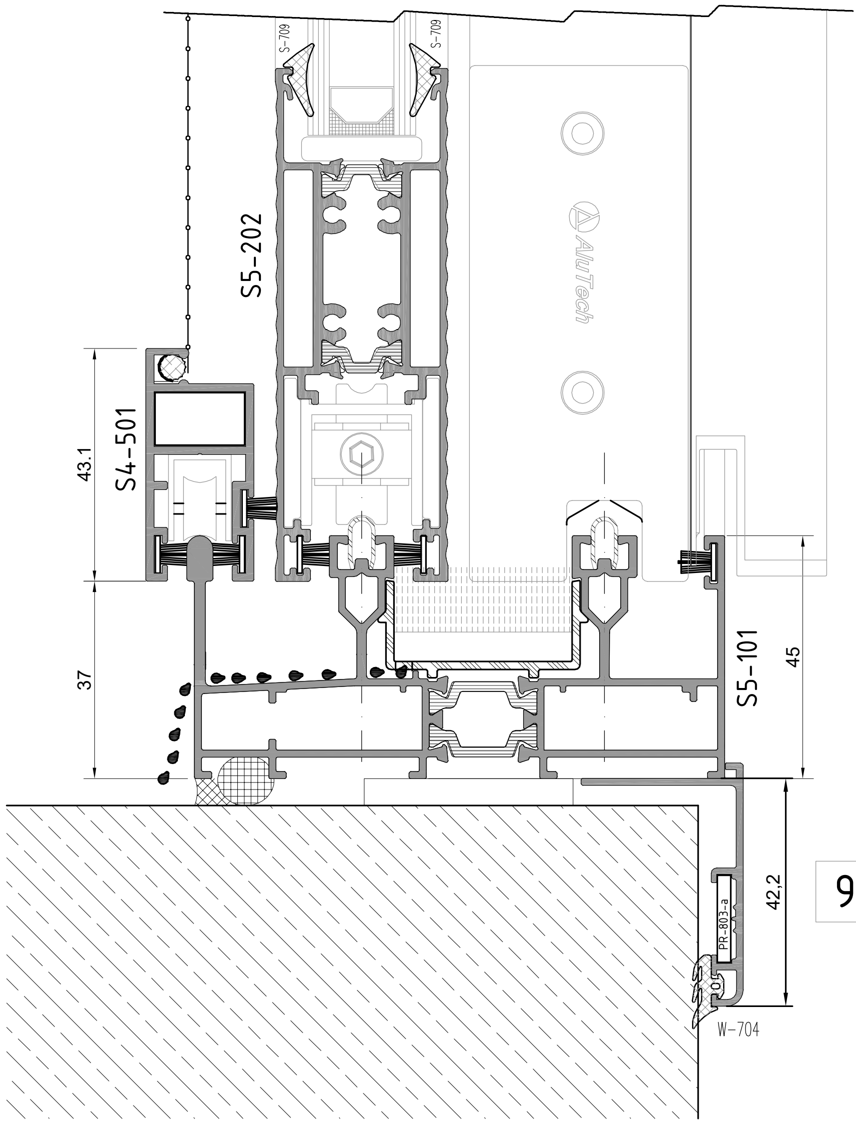
S32 –T INSULATED SLIDING SERIES

PERVAZ DETAYI

JAMB DETAIL



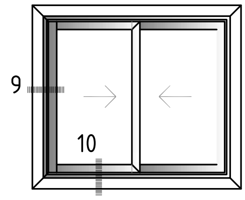
pervaz detayları
jamb details

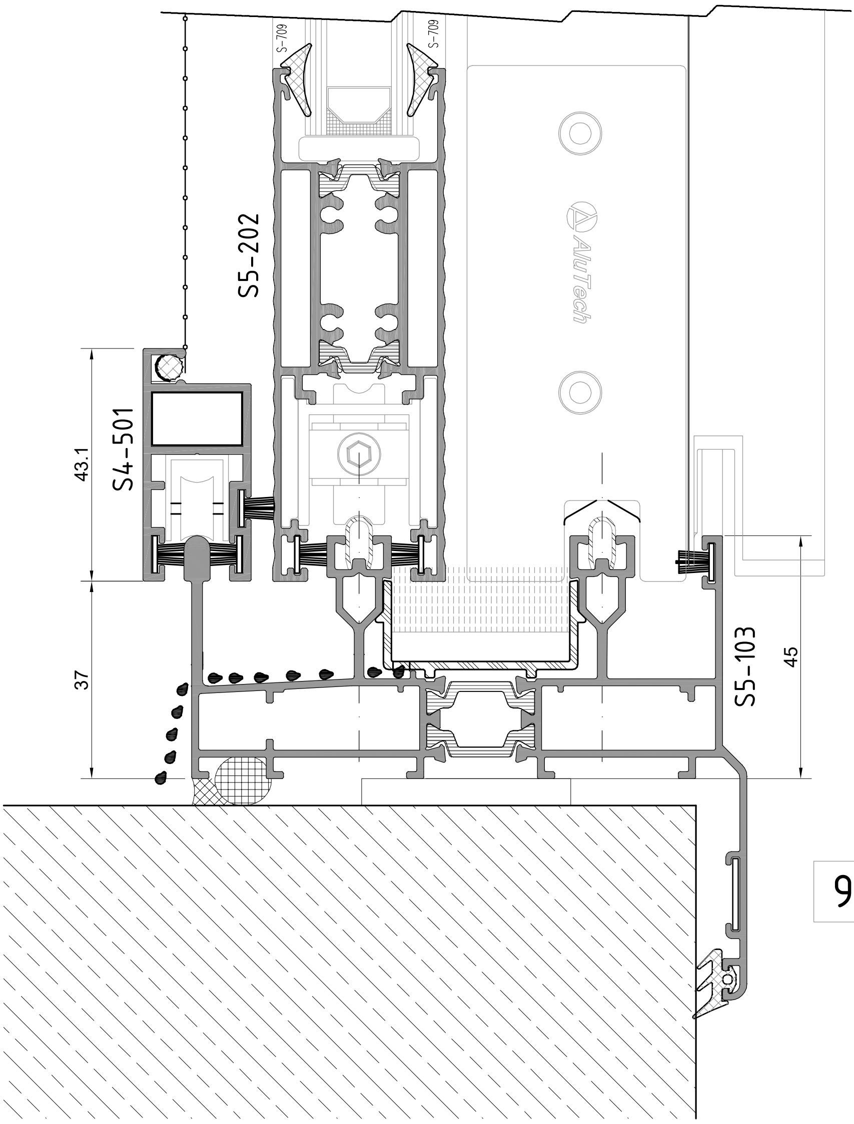


9 – 10

not to scale

	S5 S32-T YALITIMLI SÜRME SERİ S32 –T INSULATED SLIDING SERIES	PERVAZ DETAYI JAMB DETAIL





9 – 10

not to scale

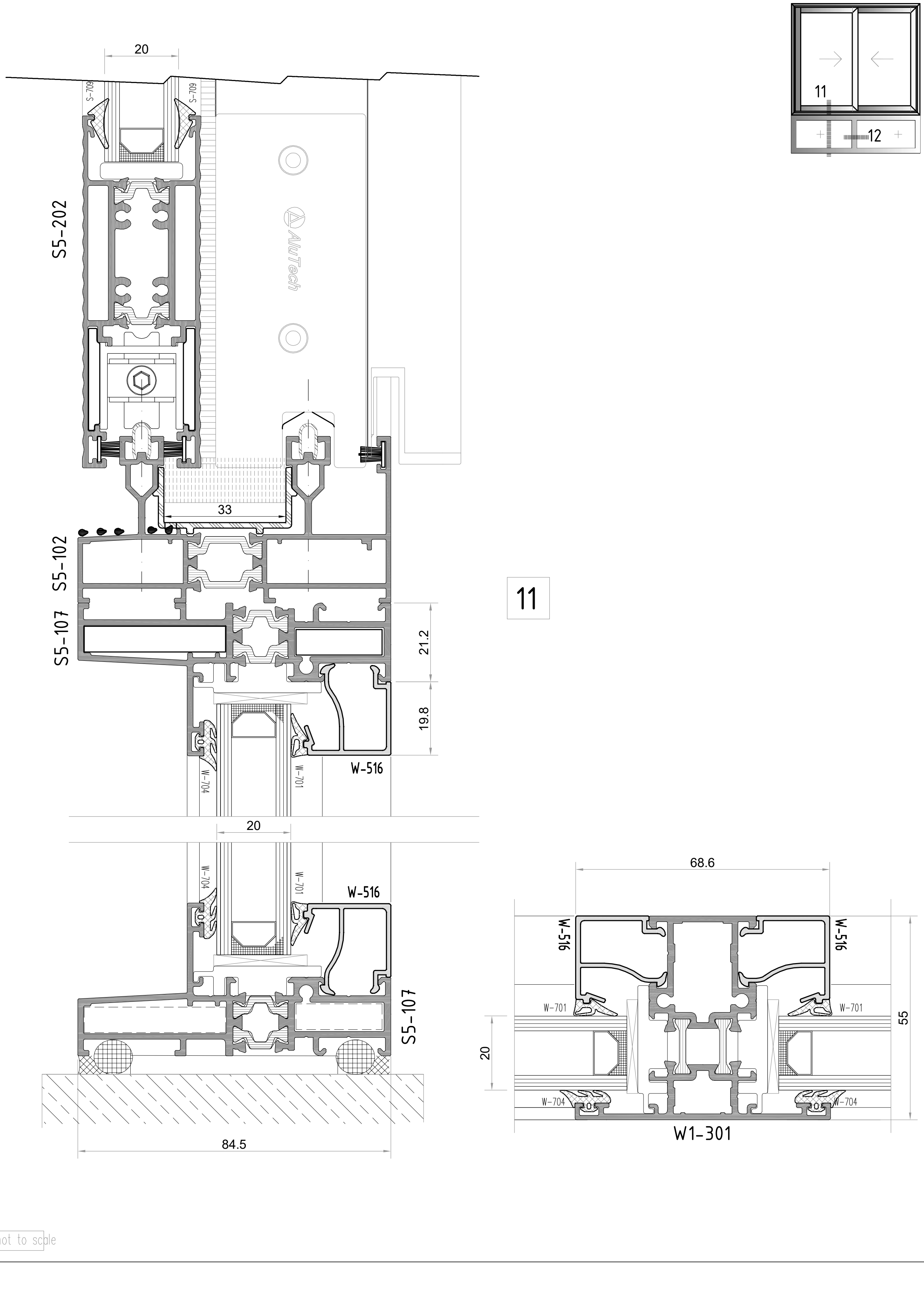
S5

S32-T YALITIMLI SÜRME SERİ

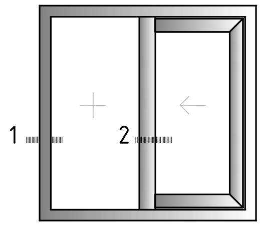
S32 –T INSULATED SLIDING SERIES

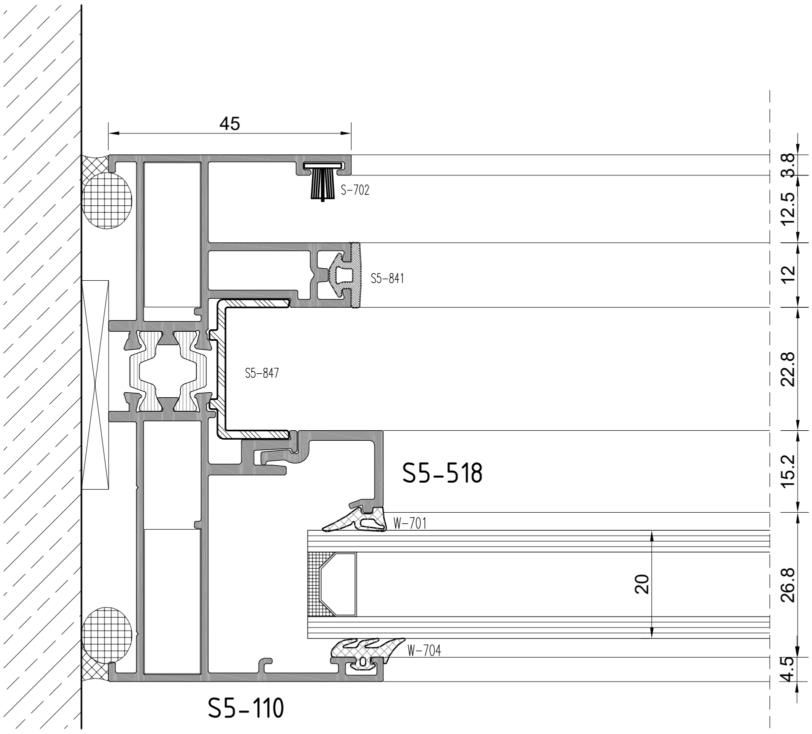
PERVAZ DETAYI

JAMB DETAIL

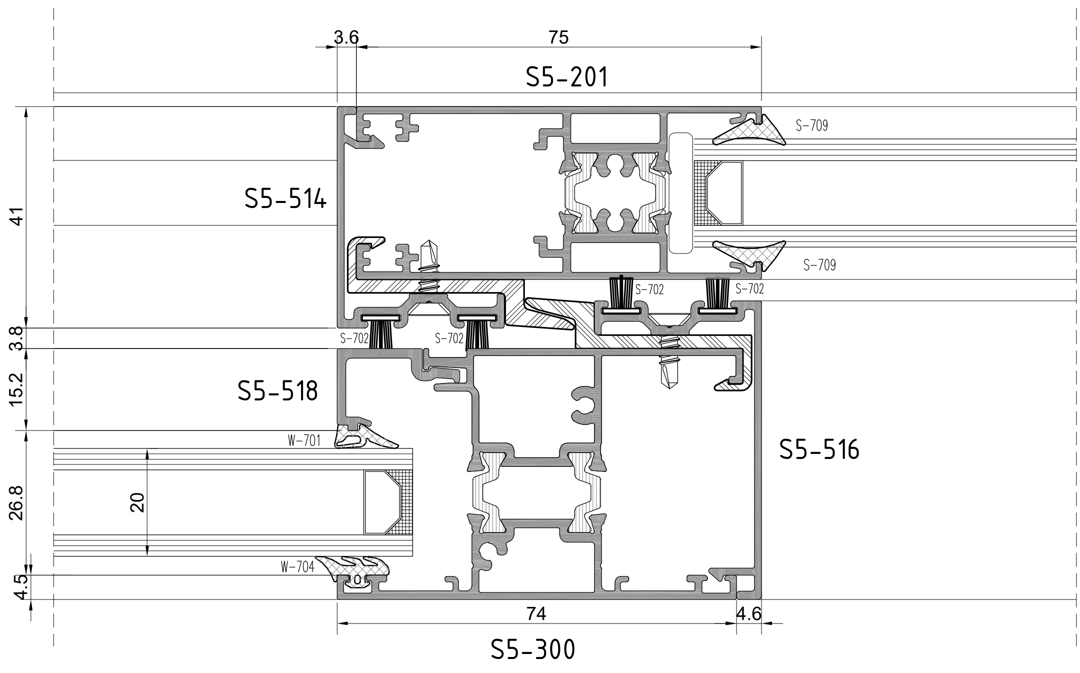


	S5 S32-T YALITIMLI SÜRME SERİ S32 –T INSULATED SLIDING SERIES	YAN BİTİM - ORTA KAYIT DETAYI WALL CONNECTION – MULLION DETAIL





1



2

not to scale

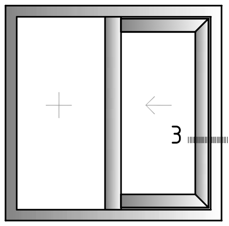
S5

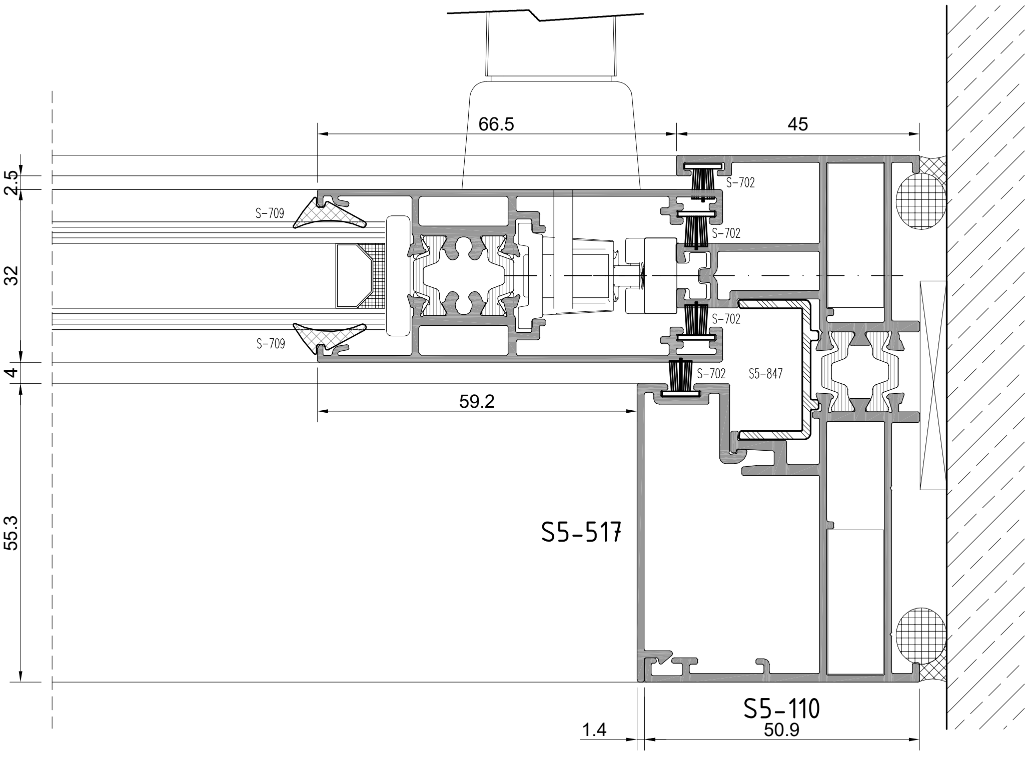
S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

YAN BİTİM DETAYI

WALL CONNECTION DETAIL

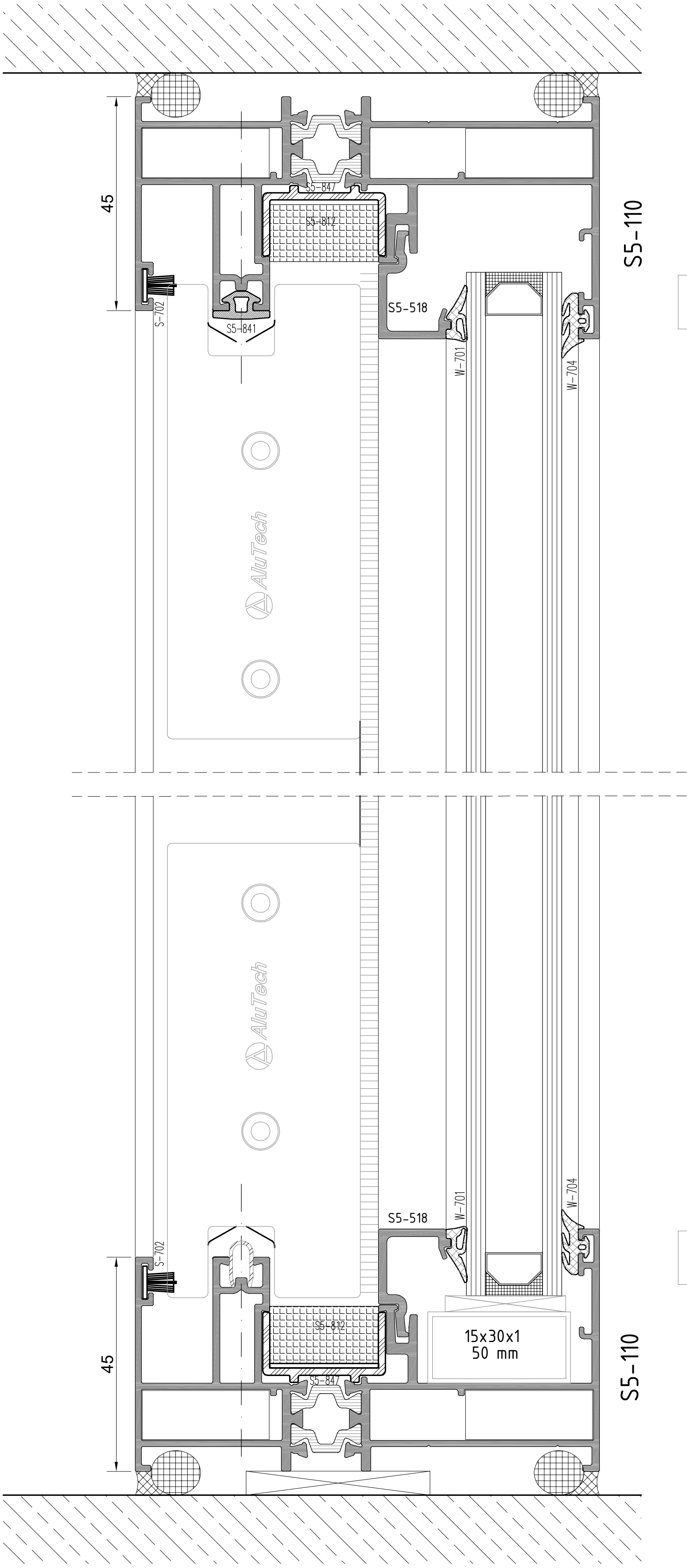




3

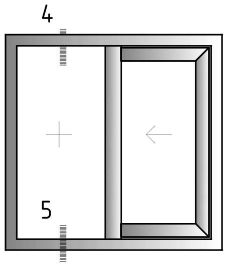
not to scale

	S5 S32-T YALITIMLI SÜRME SERİ S32 –T INSULATED SLIDING SERIES	ÜST BİTİM - ALT BİTİM DETAYI TOP EDGE – BOTTOM EDGE DETAIL



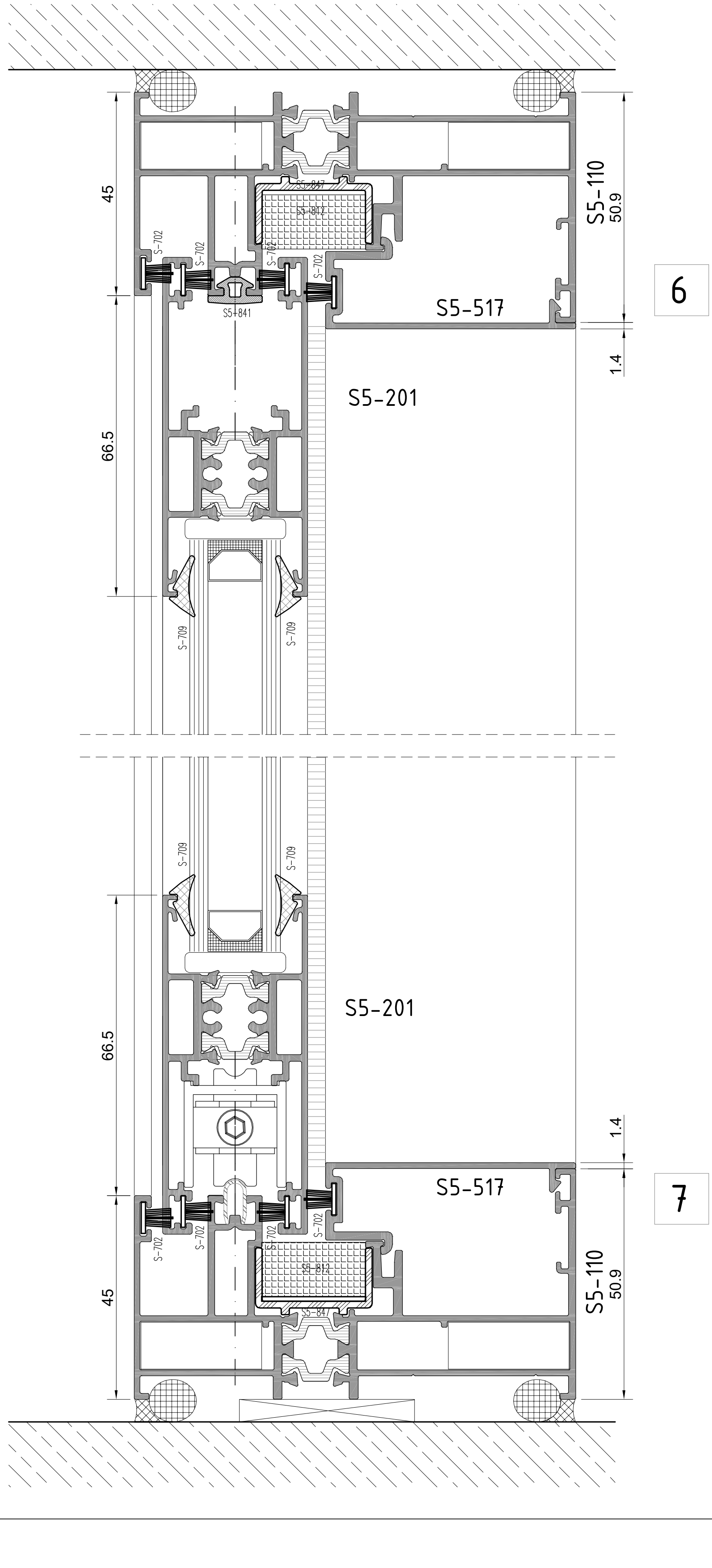
4

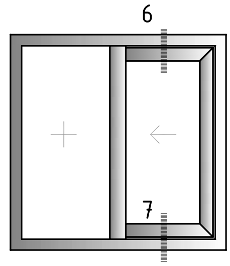
5



not to scale

	S5 **S32-T YALITIMLI SÜRME SERİ** S32 –T INSULATED SLIDING SERIES	**ÜST BİTİM - ALT BİTİM DETAYI** TOP EDGE – BOTTOM EDGE DETAIL





not to scale

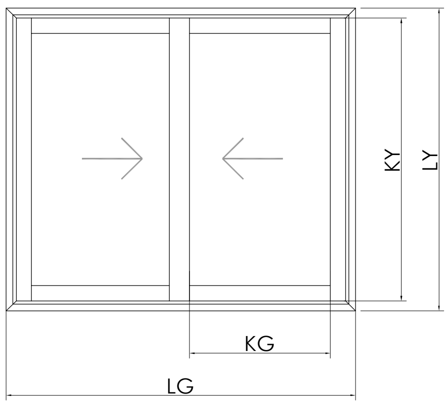
S5

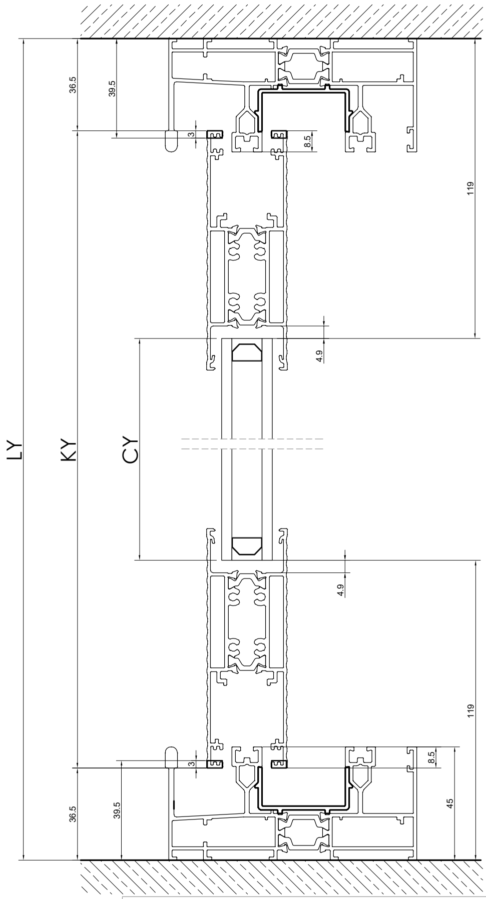
S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

90° İMALAT ŞEMASI

90°PRODUCTION PLAN



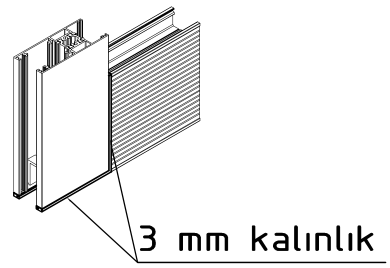


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

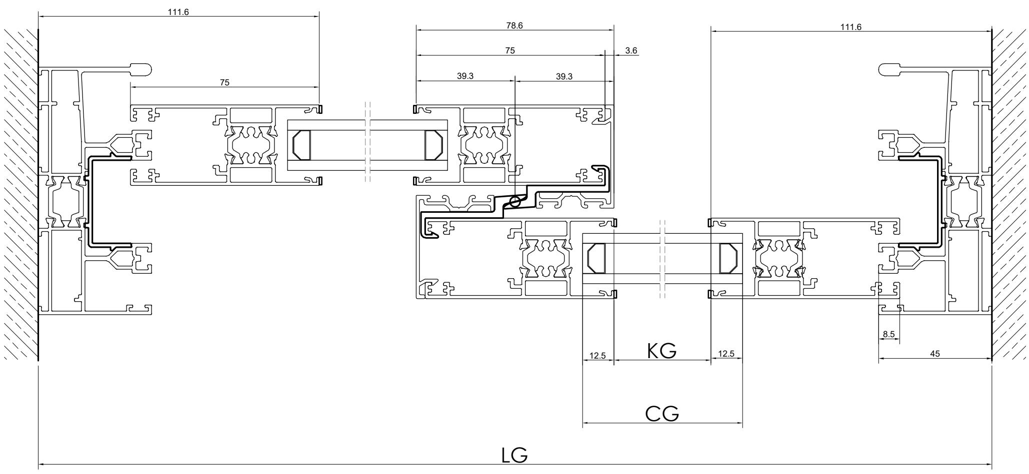
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



KY= LY - (73+6)

CY= LY - 238



$$KG = \frac{LG-(302+12)}{2}$$

CG= KG+31

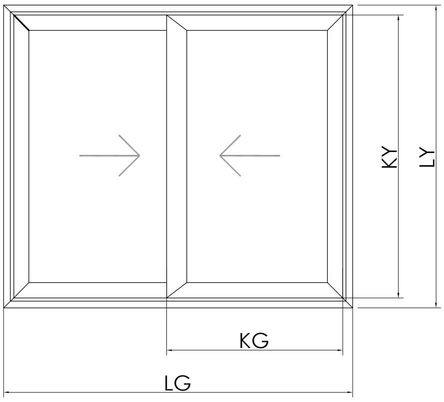
S5

S32-T YALITIMLI SÜRME SERİ

S32 -T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI

45° PRODUCTION PLAN

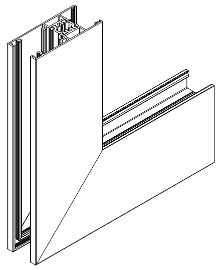


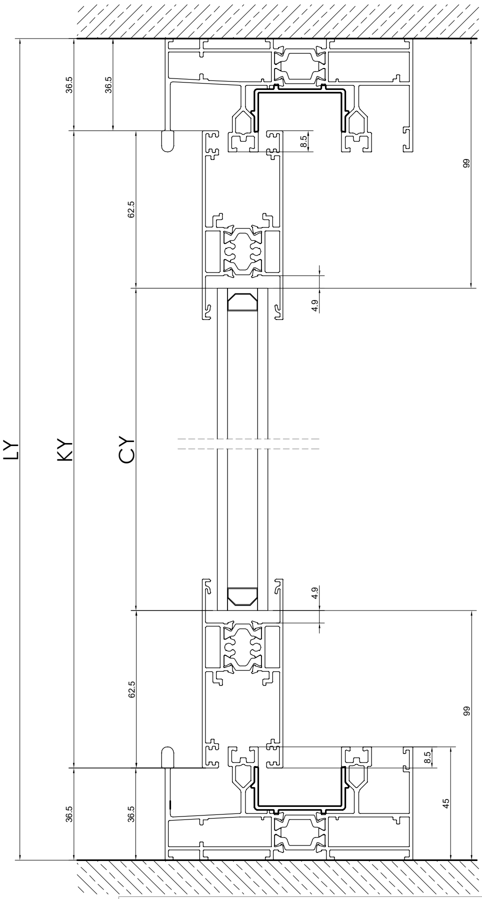
LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

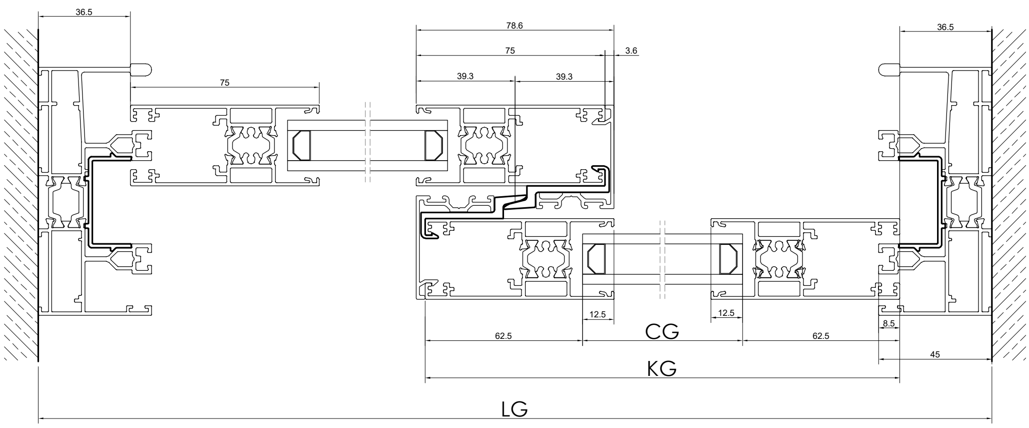
SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK





KY= LY - 73

CY= KY - 125



$$KG = \frac{LG-2}{2}$$

CG= KG-125

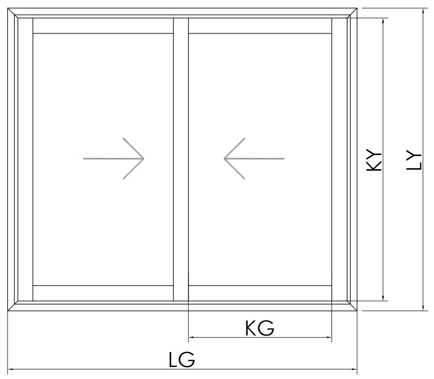
S5

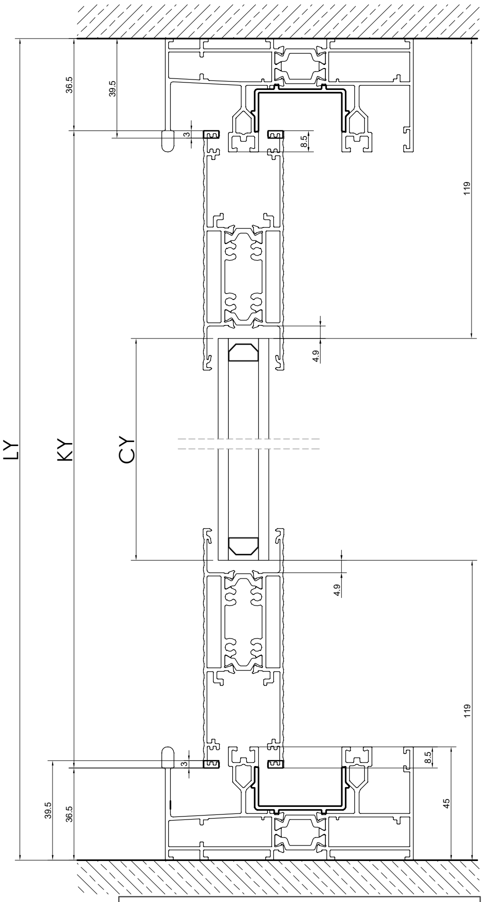
S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

90° İMALAT ŞEMASI

90°PRODUCTION PLAN



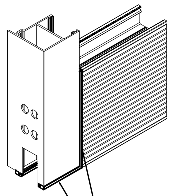


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

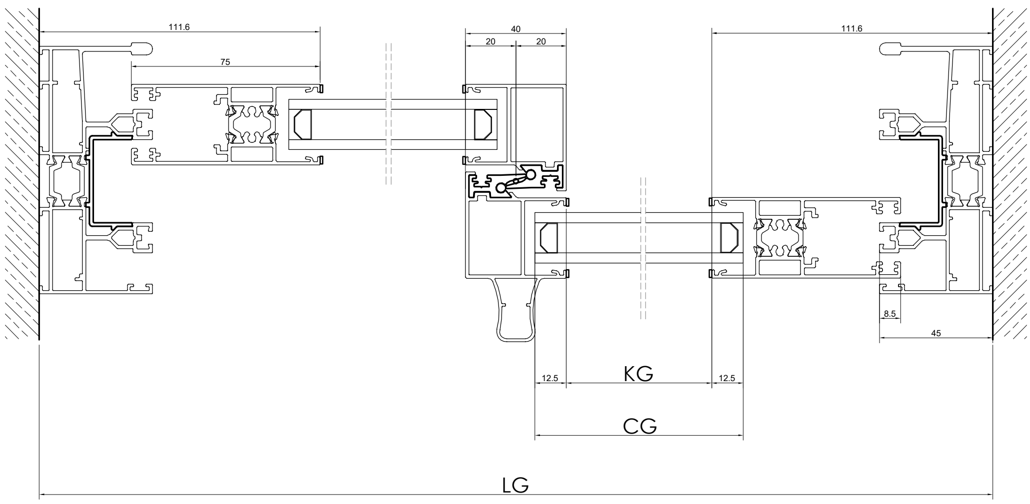
SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



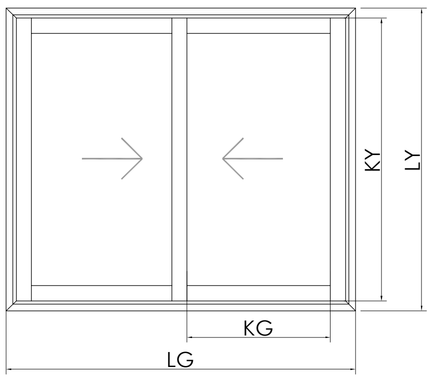
3 mm kalınlık

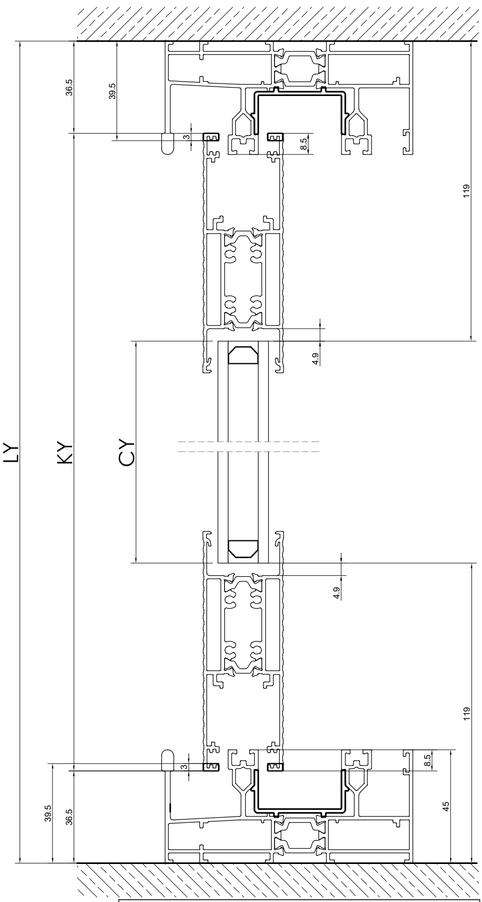
KY= LY – (73+6)	
CY= LY – 238	

$KG= \frac{LG-(263+12)}{2}$
CG= KG+31



	S5 **S32-T YALITIMLI SÜRME SERİ** S32 –T INSULATED SLIDING SERIES	**90° İMALAT ŞEMASI** 90°PRODUCTION PLAN



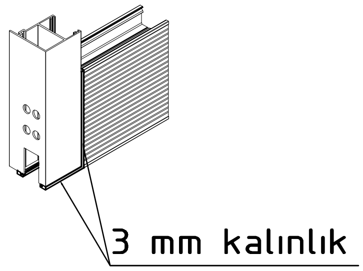


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

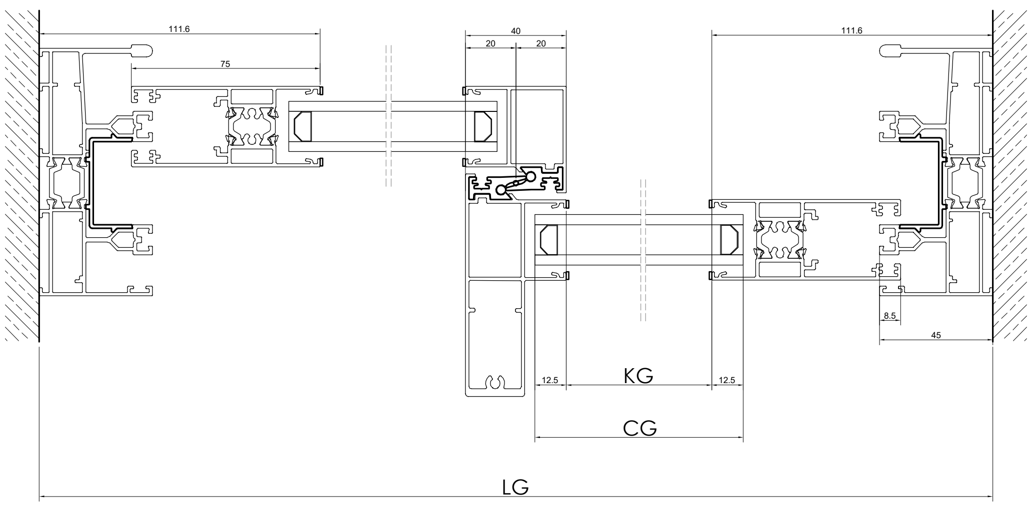
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

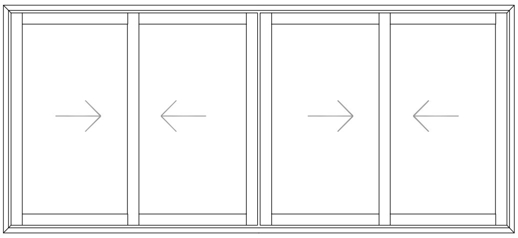
SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK

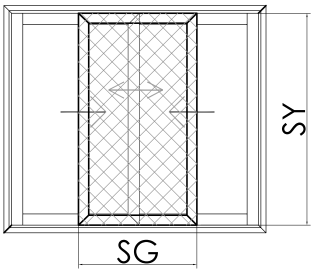


KY= LY - (73+6)
CY= LY - 238

$KG= \dfrac{LG-(263+12)}{2}$
CG= KG+31

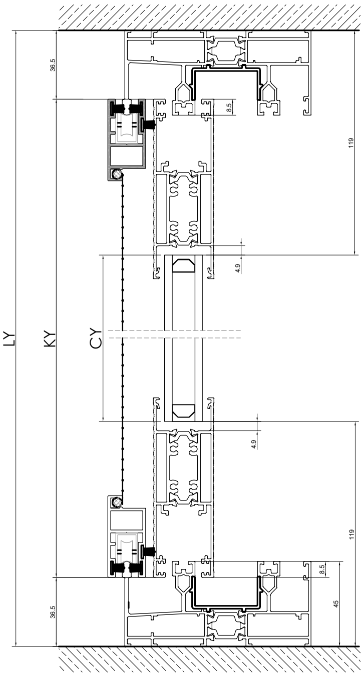






Sy = Ky+6

SG = KG+150+6



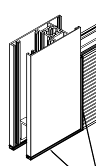
LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

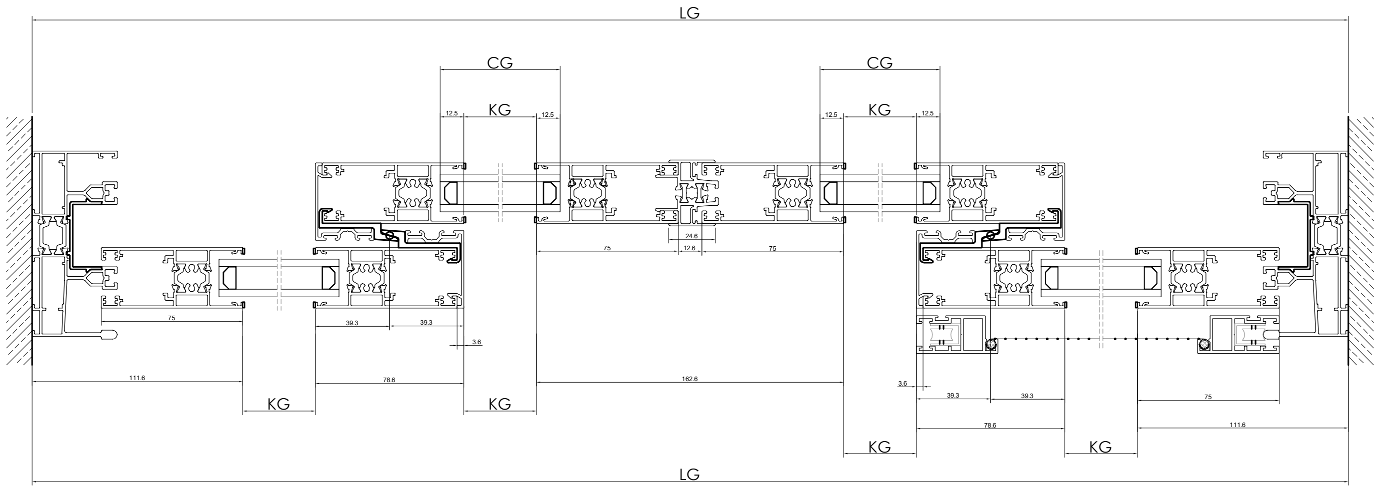
SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK

KY= LY - (73+6)
CY= LY - 238

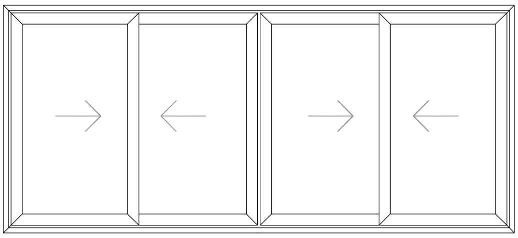


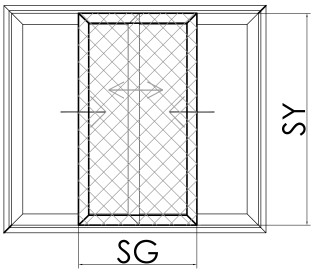
3 mm kalınlık

$KG= \frac{LG-(543+24)}{4}$
CG= KG+31



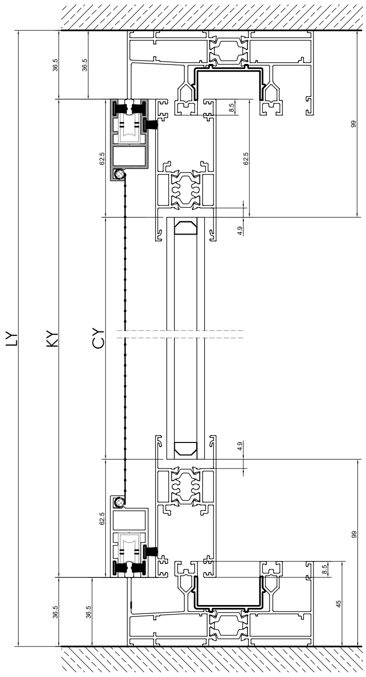
	S5 **S32-T YALITIMLI SÜRME SERİ** S32 –T INSULATED SLIDING SERIES	**45° İMALAT ŞEMASI** 45° PRODUCTION PLAN





Sy = Ky

SG = KG



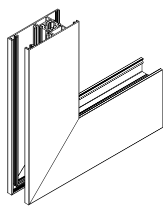
LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

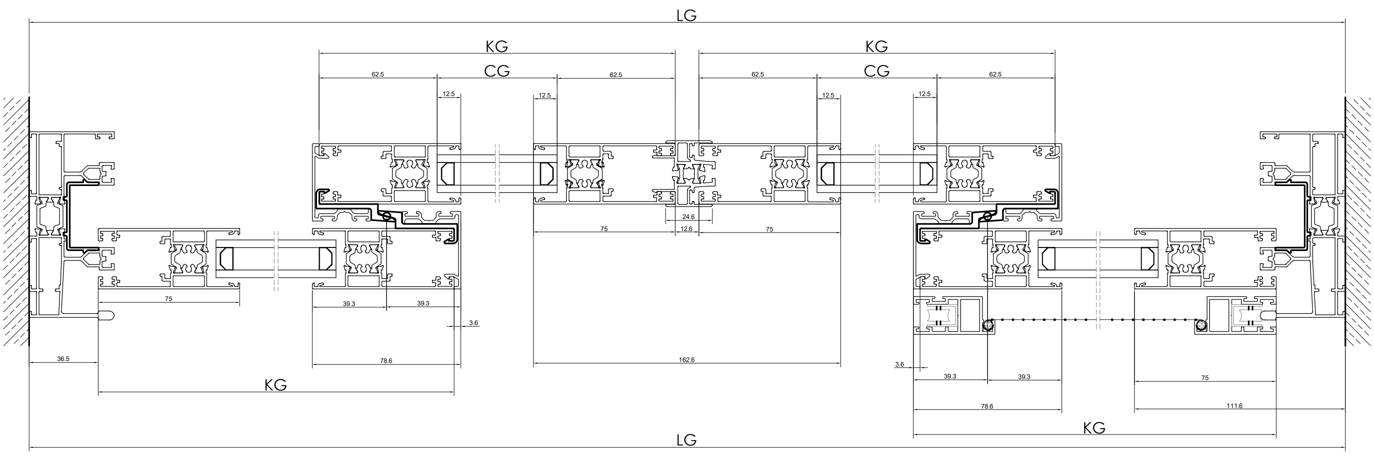
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK

KY= LY - 73
CY= KY - 125



$KG= \frac{LG + 56.1}{4}$
CG= KG - 125



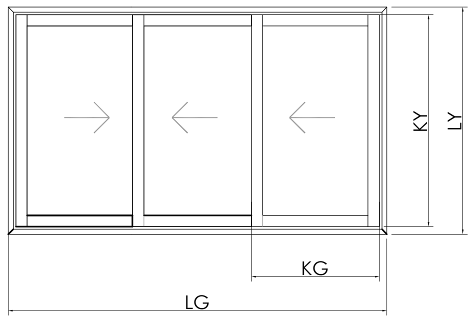
S5

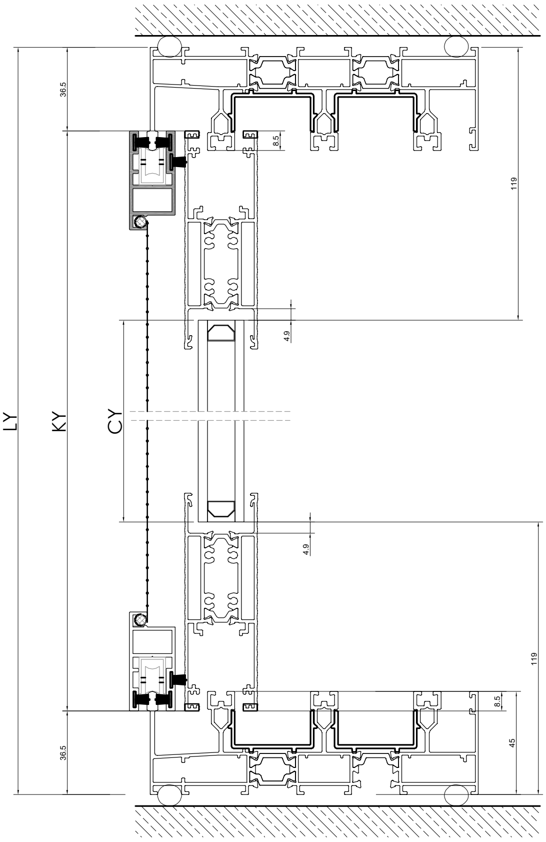
S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

90° İMALAT ŞEMASI

90°PRODUCTION PLAN



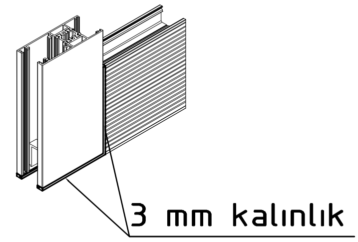


LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

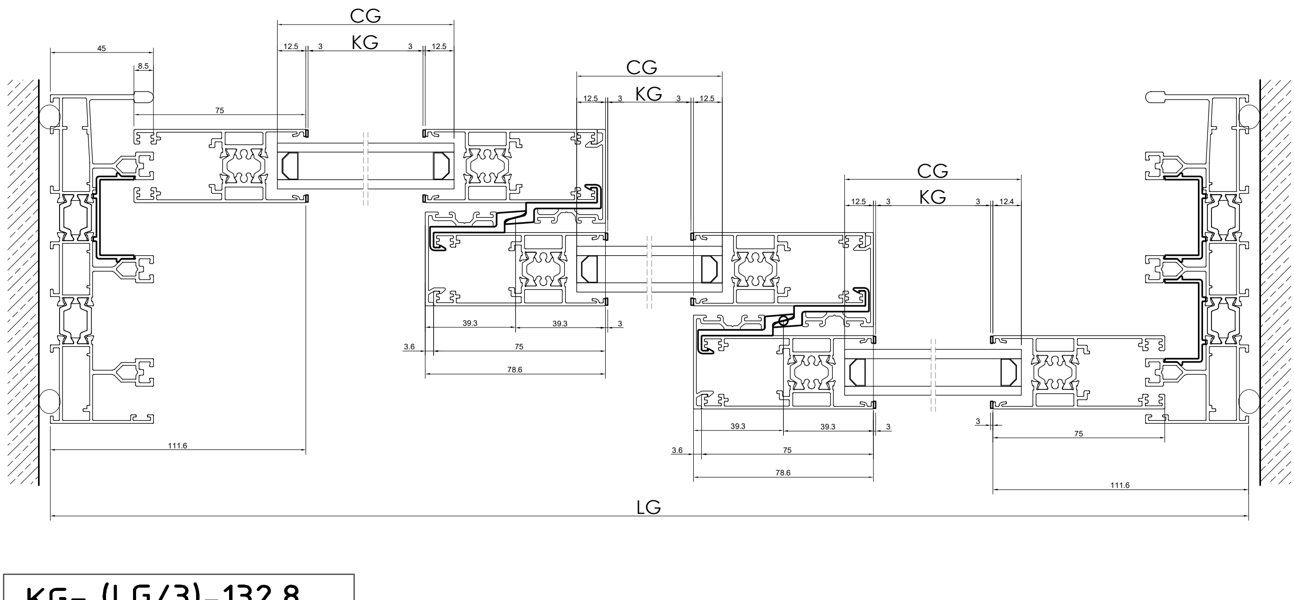
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK



KY= LY - (73+6)
CY= LY - 238



KG= (LG/3)-132.8
CG= KG+31

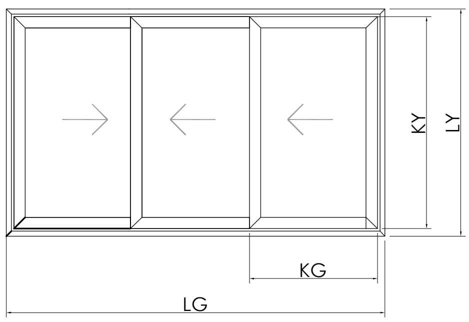
S5

S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI

45° PRODUCTION PLAN

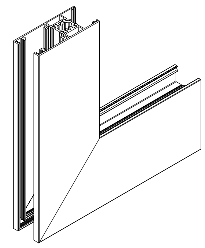


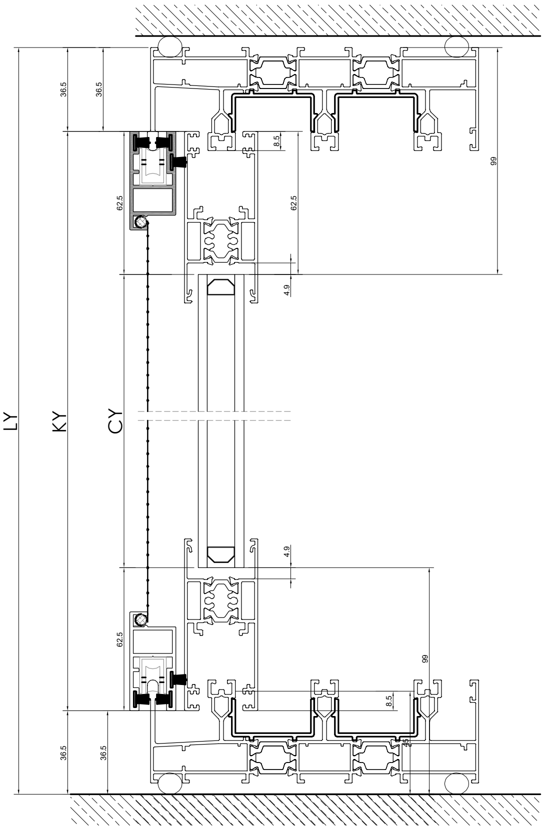
LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

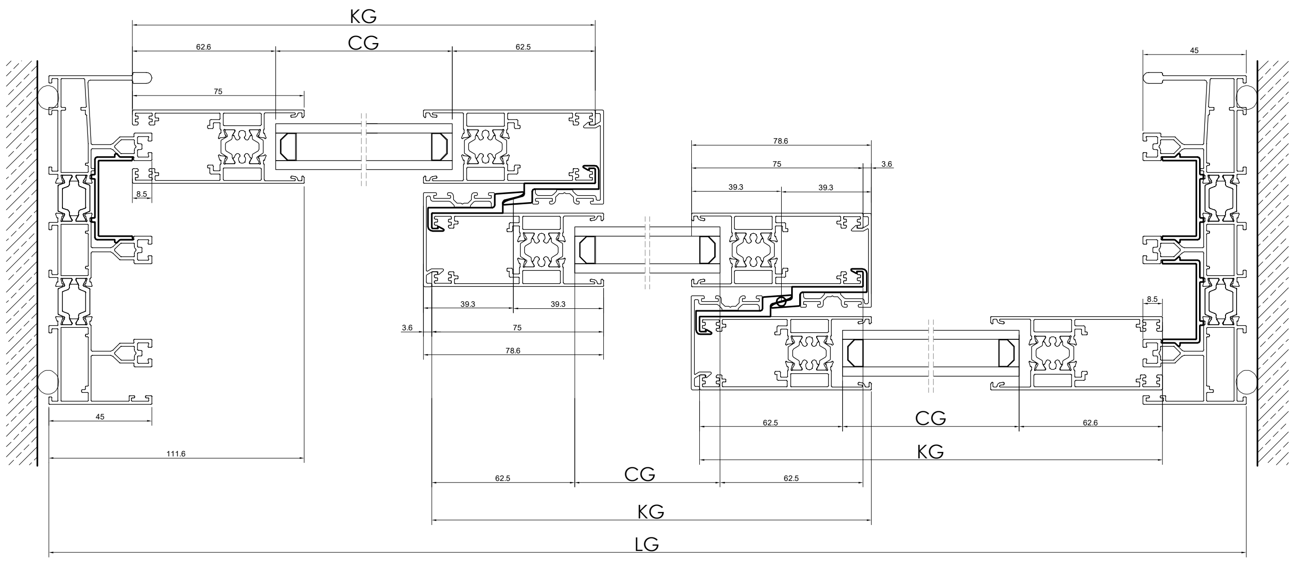
SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK





KY= LY - 73

CY= KY - 125



KG= (LG/3)+23.24

CG= KG-125

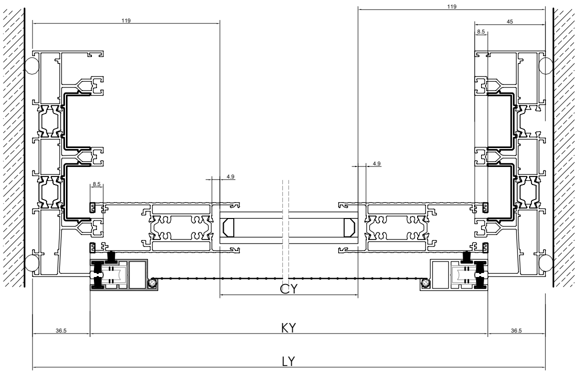
S5

S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

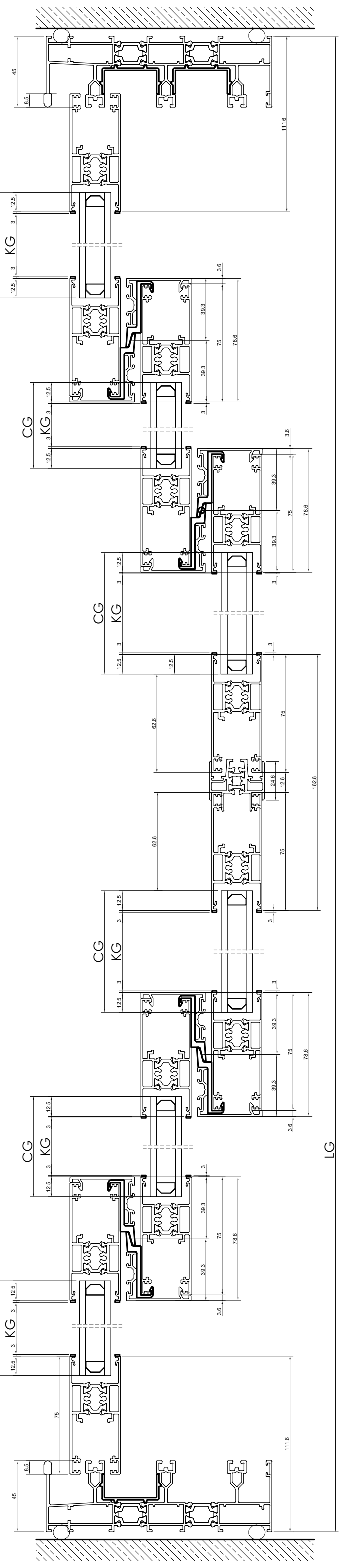
90° İMALAT ŞEMASI

90° PRODUCTION PLAN



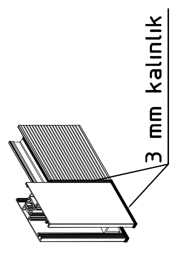
KY= LY - (73+6)

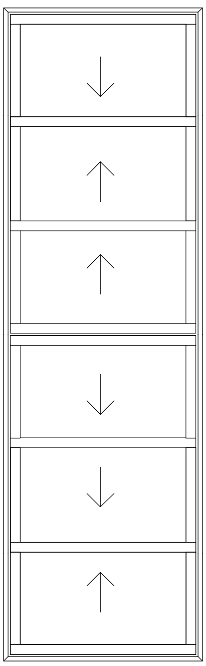
CY= LY - 238

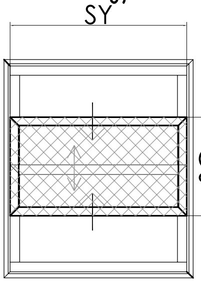


KG= (LG/6)-122.7

CG= KG+31







SY Sy = Ky+6

SG = KG+150+6

LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK

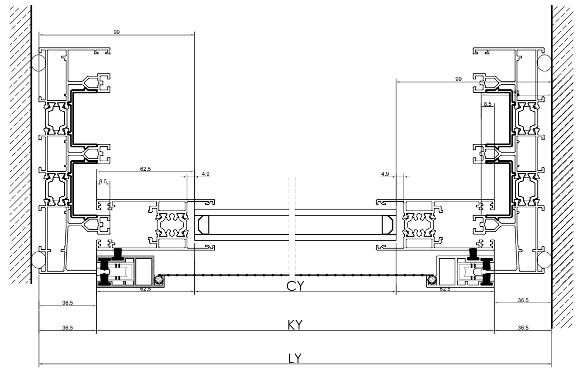
S5

S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI

45° PRODUCTION PLAN



KY= LY - 73

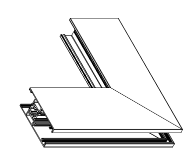
CY= KY - 125

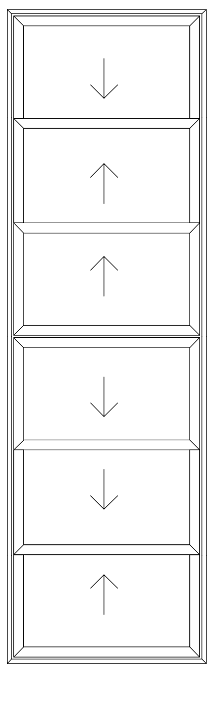
LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

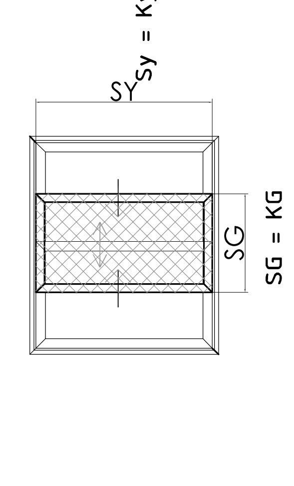
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

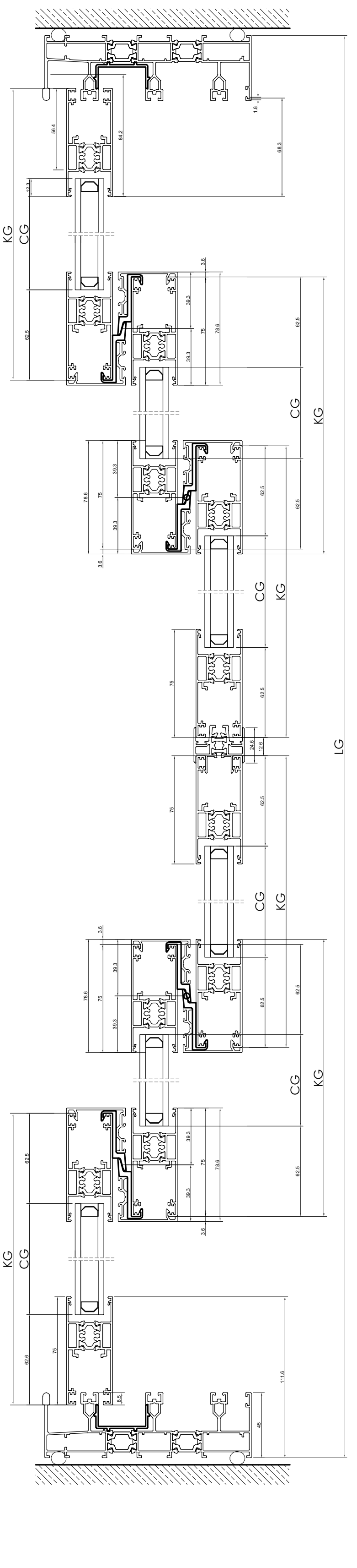
CG = CAM GENİŞLİK
CY = CAM YÜKSEKLİK

SG = SİNEKLİK GENİŞLİK
SY = SİNEKLİK YÜKSEKLİK









KG= (LG/6)+33.3

CG= KG-125

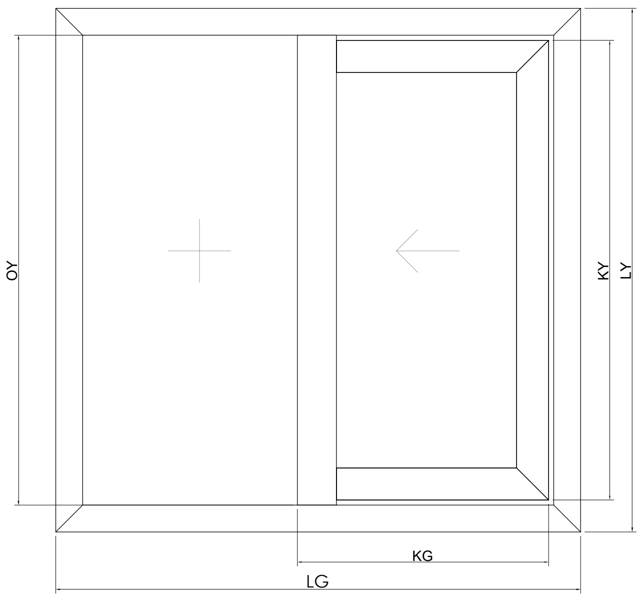
S5

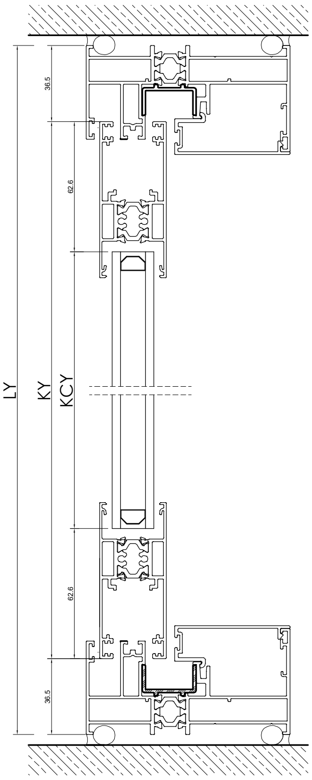
S32-T YALITIMLI SÜRME SERİ

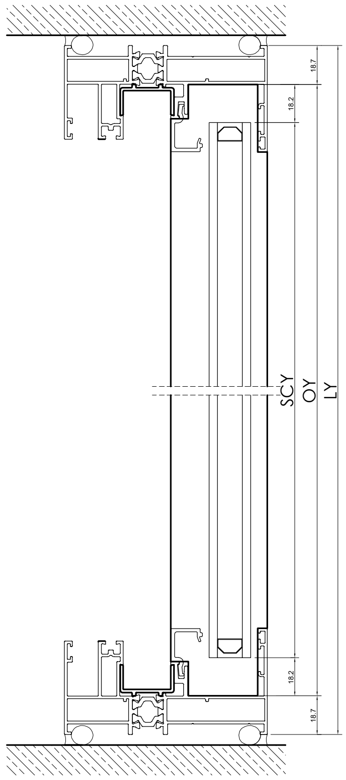
S32 –T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI

45° PRODUCTION PLAN







LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

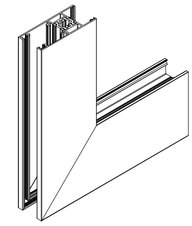
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

KCG = KANAT CAM GENİŞLİK
KCY = KANAT CAM YÜKSEKLİK

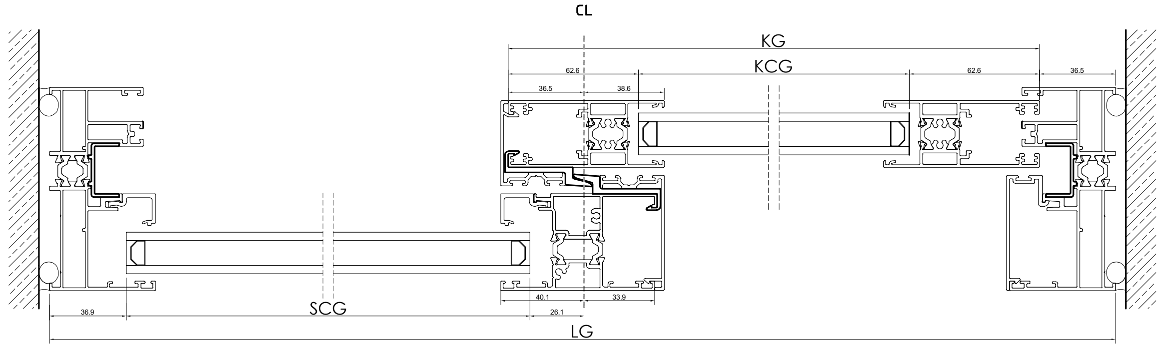
OY = ORTA KAYIT YÜKSEKLİK

SCG = SABİT CAM GENİŞLİK
SCY = SABİT CAM YÜKSEKLİK

CL = TİP MERKEZ



KY= LY - 73
KCY= KY - 125
OY= LY - 37.4
SCY= LY - 73.8



KG= LG / 2
KCG= KG - 125
SCG= (LG/2) - 63

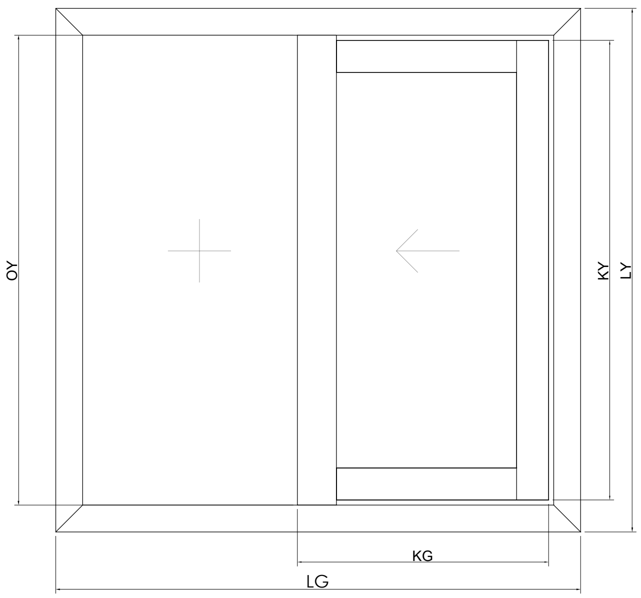
S5

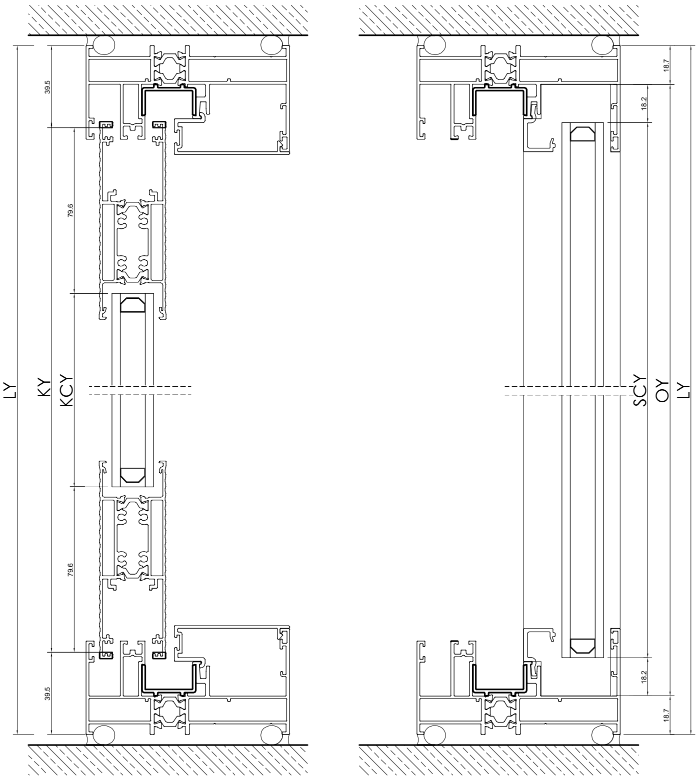
S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

90° İMALAT ŞEMASI

90° PRODUCTION PLAN





LG = KASA GENİŞLİK
LY = KASA YÜKSEKLİK

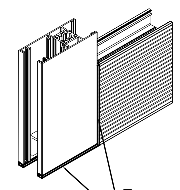
KG = KANAT GENİŞLİK
KY = KANAT YÜKSEKLİK

KCG = KANAT CAM GENİŞLİK
KCY = KANAT CAM YÜKSEKLİK

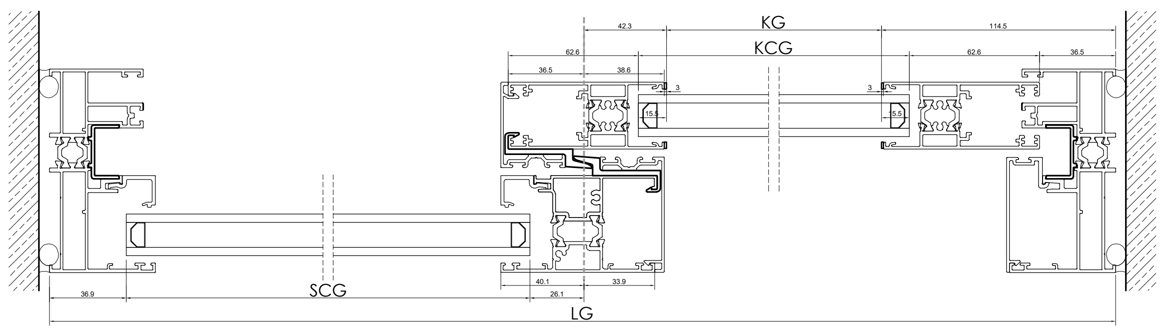
OY = ORTA KAYIT YÜKSEKLİK

SCG = SABİT CAM GENİŞLİK
SCY = SABİT CAM YÜKSEKLİK

CL = TİP MERKEZ



KY= LY - 79	
KCY= KY - 159.2	
OY= LY - 37.4	
SCY= LY - 73.8	



KG= (LG / 2)-156.8	
KCG= KG + 31	
SCG= (LG/2) - 63	

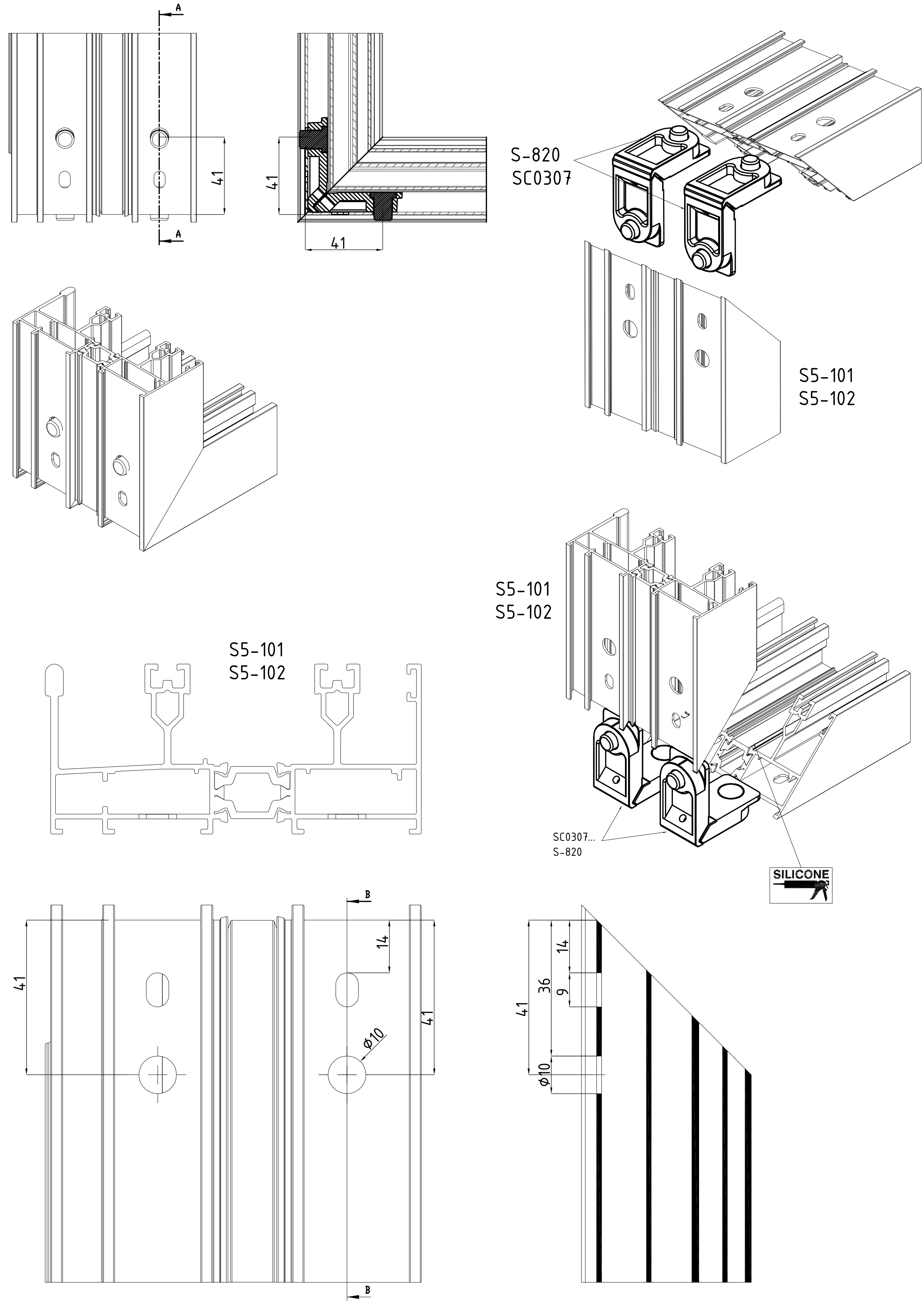
S5

S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

İMALAT ŞEMASI

PRODUCTION PLAN

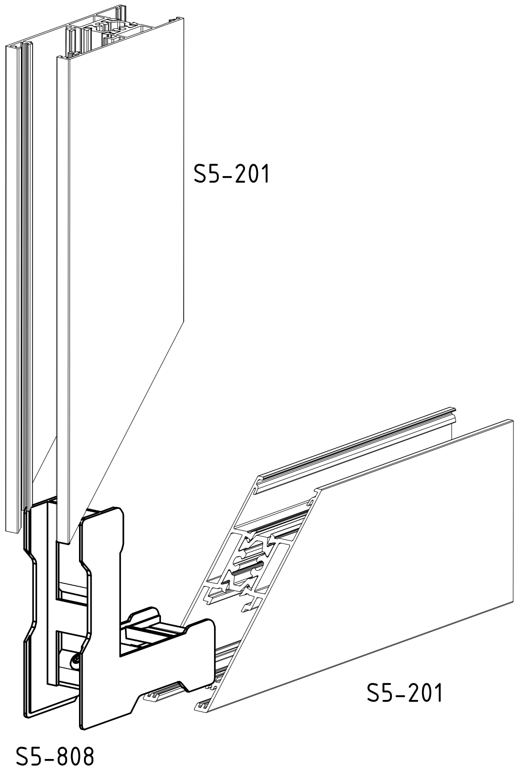


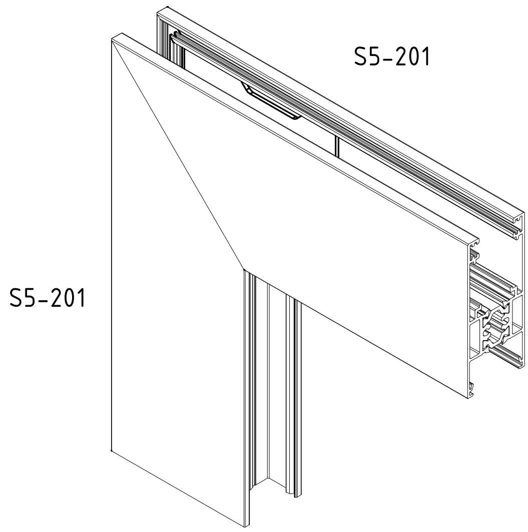
S5

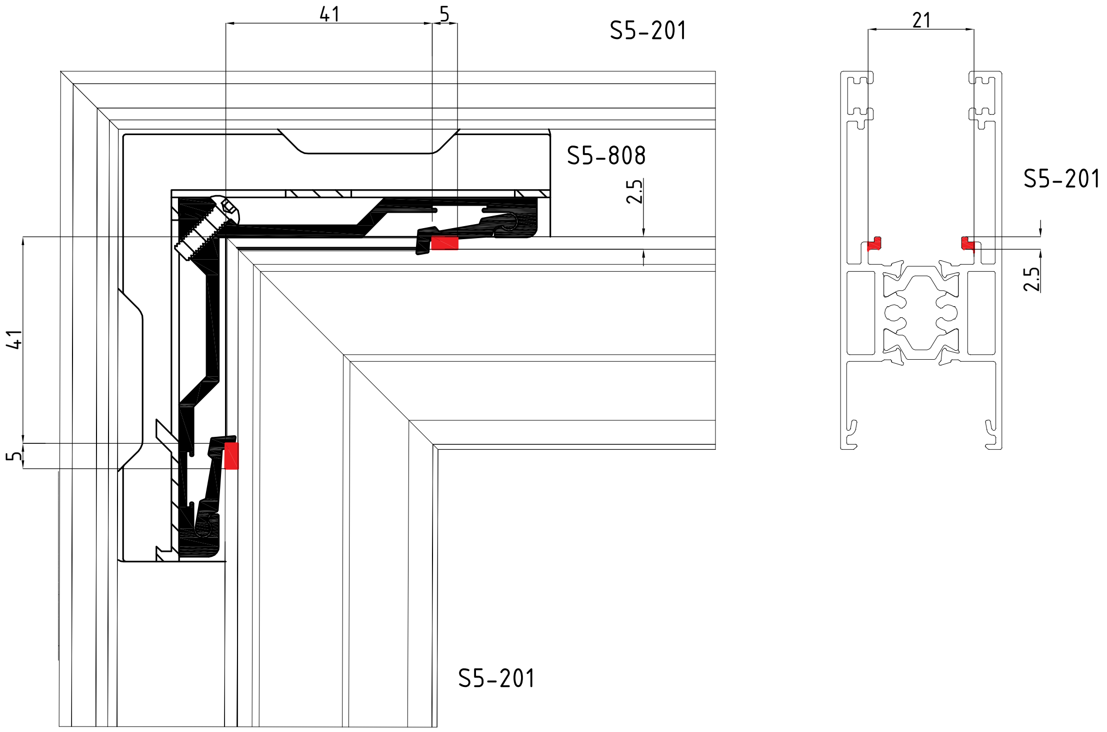
S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

45° İMALAT ŞEMASI
PRODUCTION PLAN







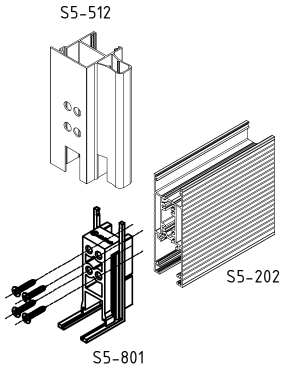
S5

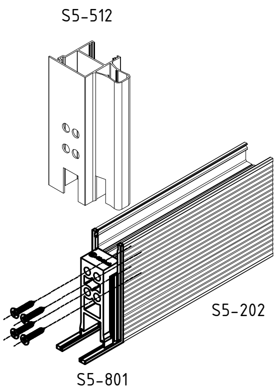
S32-T YALITIMLI SÜRME SERİ

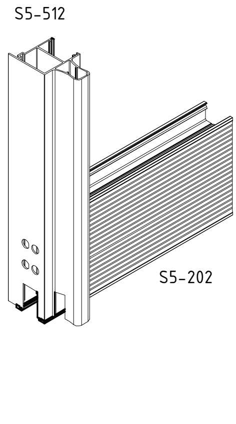
S32 –T INSULATED SLIDING SERIES

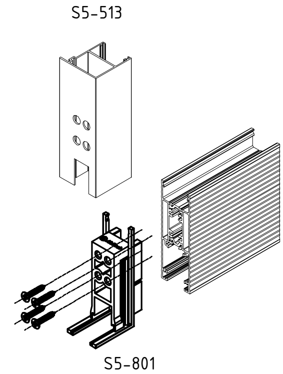
İMALAT ŞEMASI

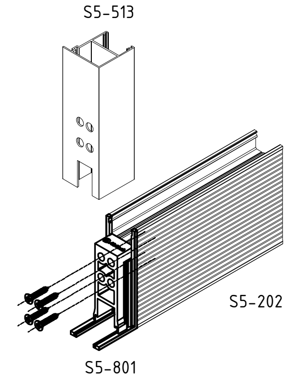
PRODUCTION PLAN

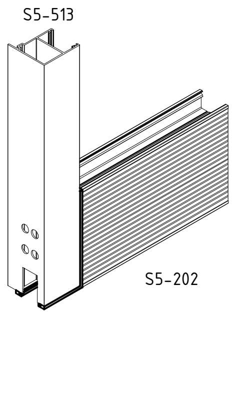


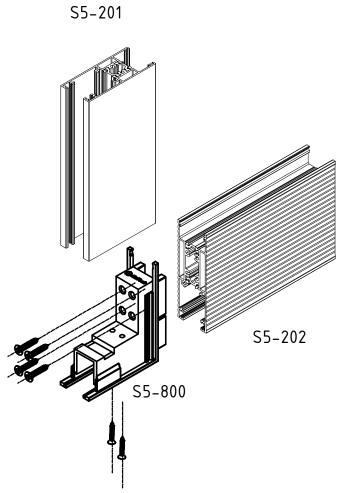


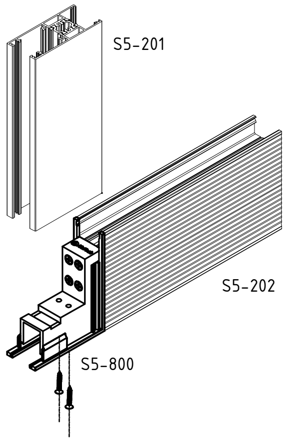


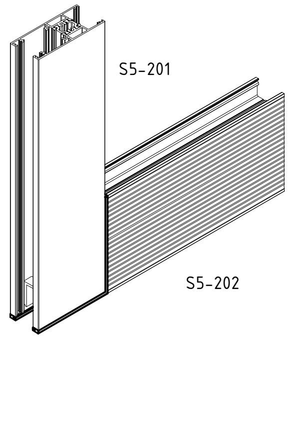




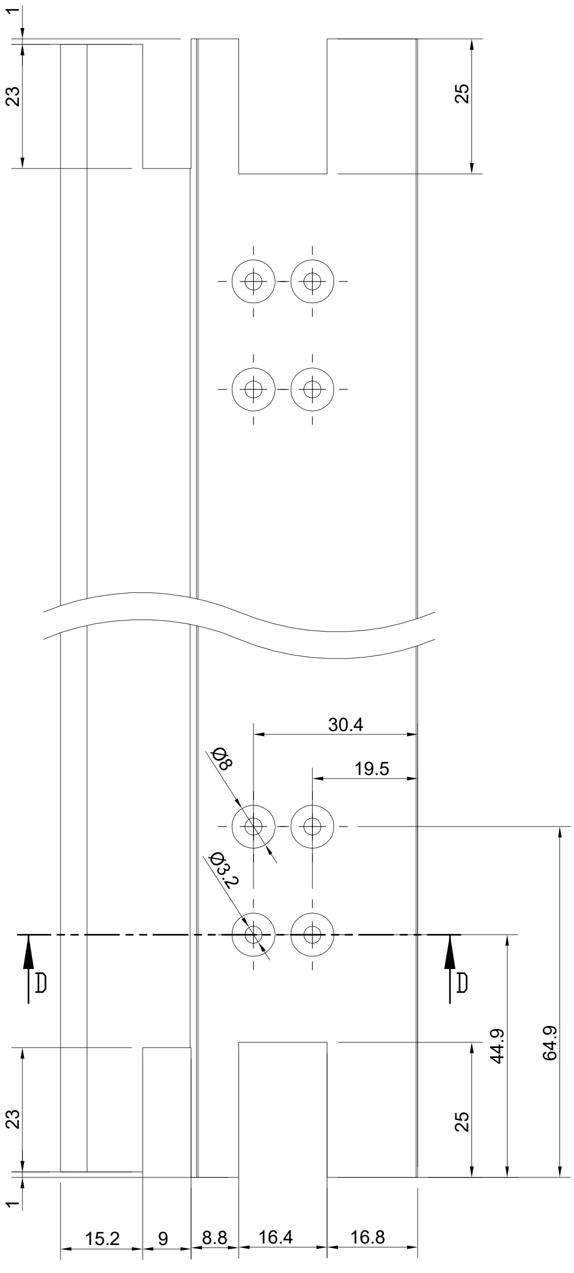


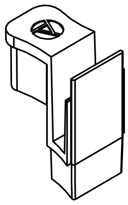




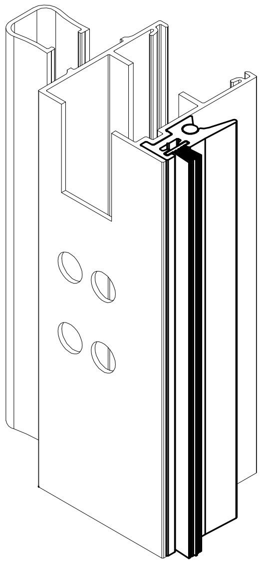


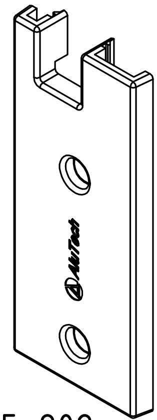
S5-512 Orta kayıt profili Kertme işlem





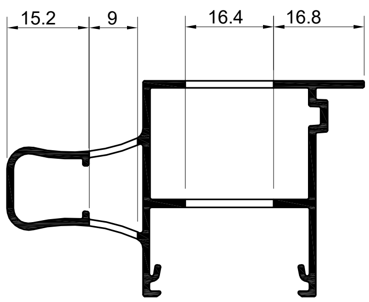
S5-803

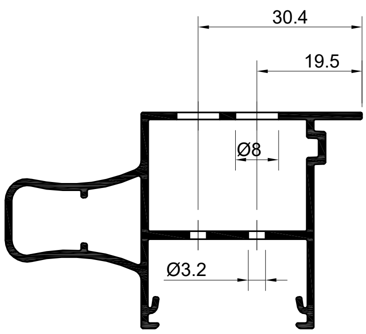




S5-802

S5-842



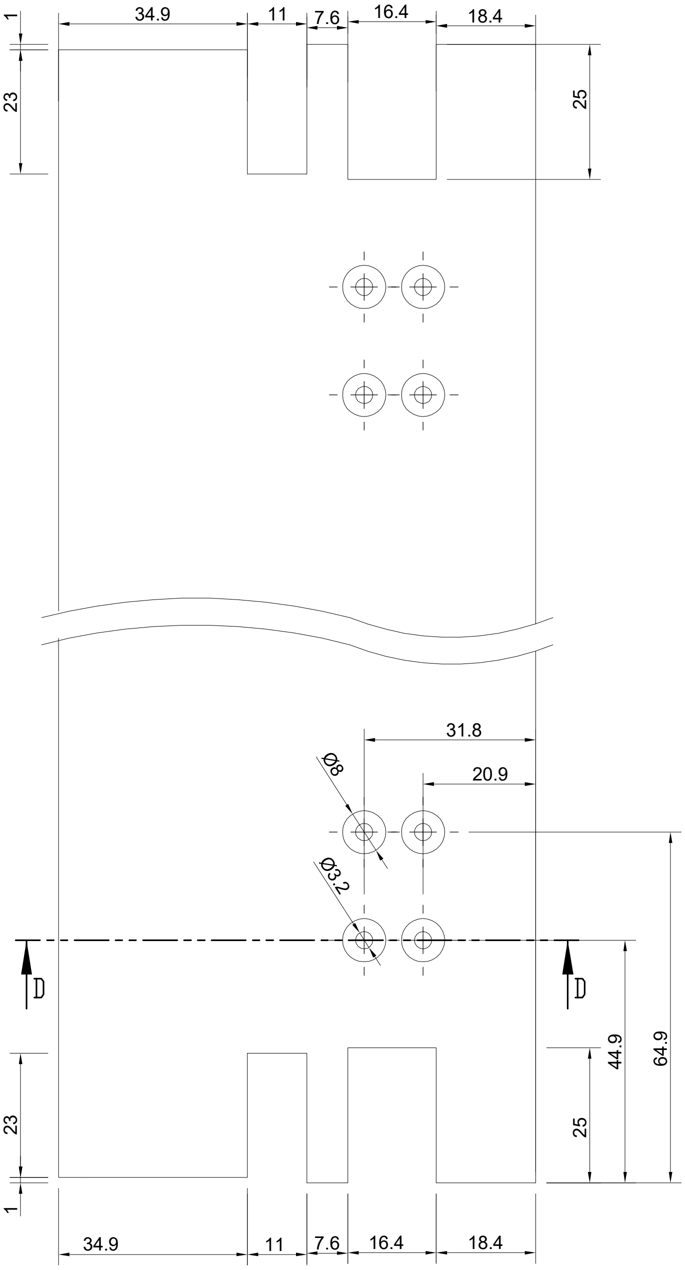


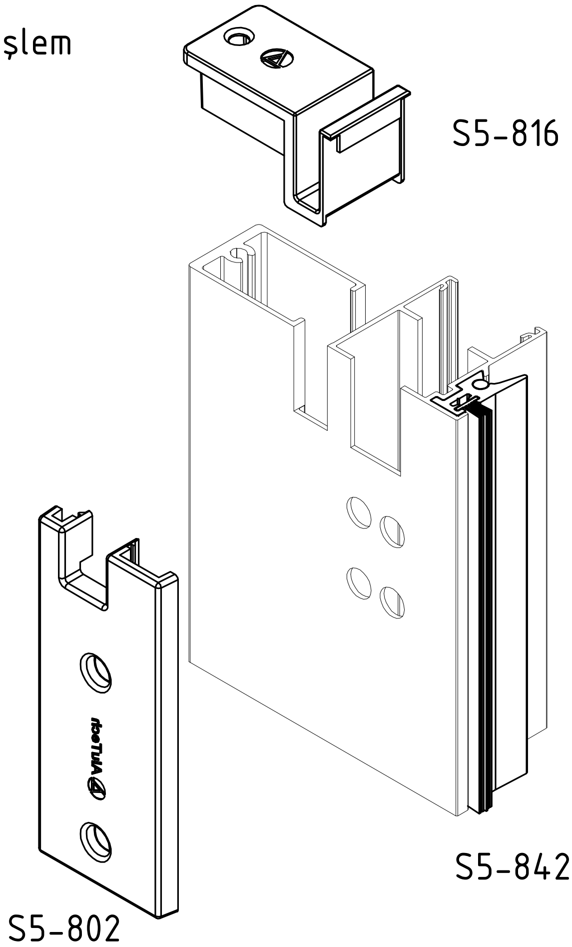
D-D KESİTİ

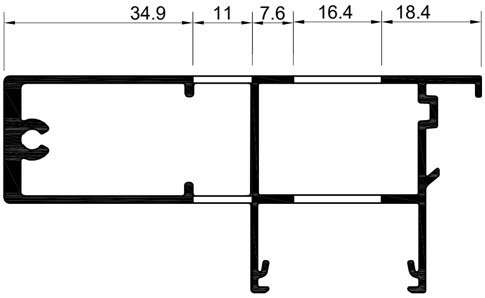
not to scale

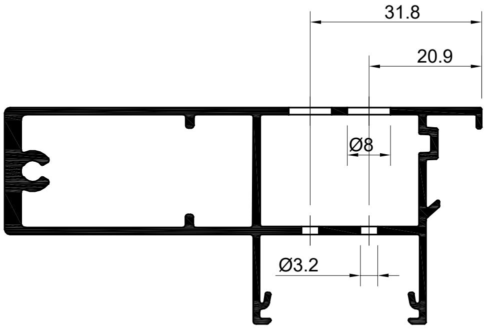
	S5	İMALAT ŞEMASI
	S32-T YALITIMLI SÜRME SERİ	PRODUCTION PLAN
	S32 -T INSULATED SLIDING SERIES	

S5-519 Orta kayıt profili Kertme işlem







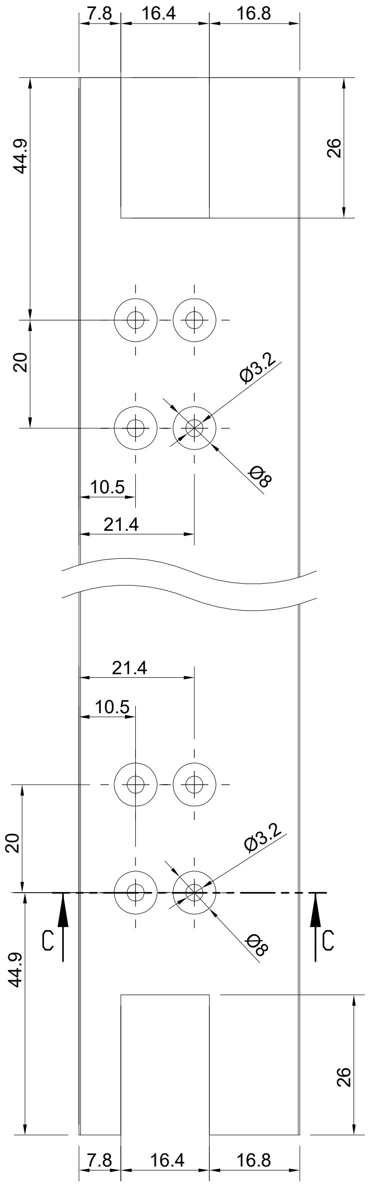


D-D KESİTİ

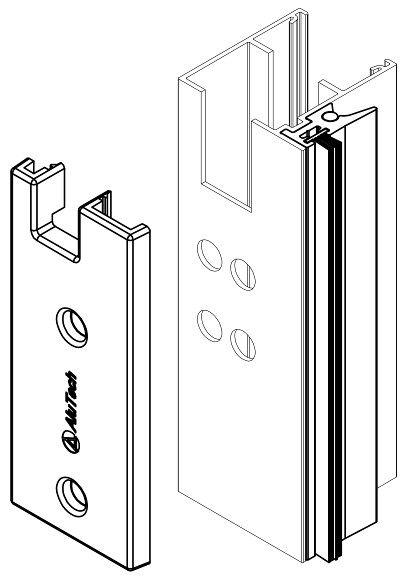
not to scale

	S5 **S32-T YALITIMLI SÜRME SERİ** S32 –T INSULATED SLIDING SERIES	**İMALAT ŞEMASI** PRODUCTION PLAN

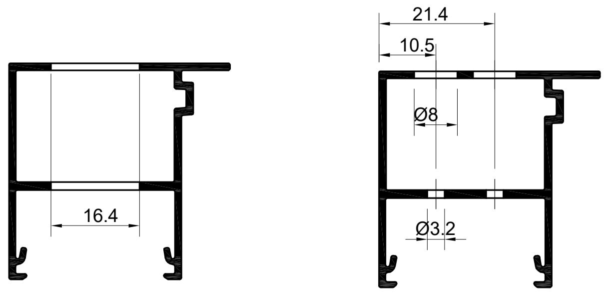
S5-513 Orta kayıt profili Kertme işlem



S5-513



S5-802

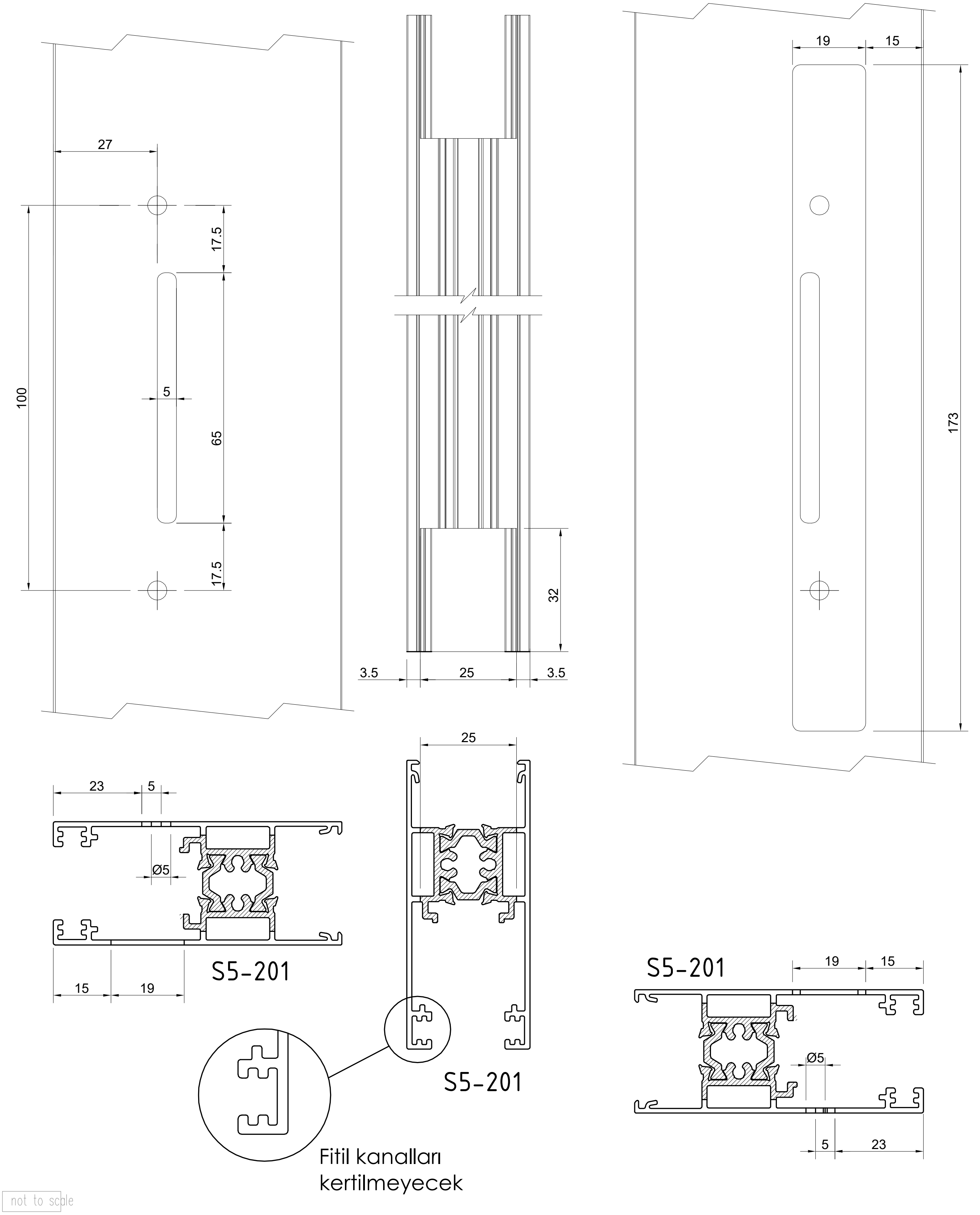


C-C KESİTİ

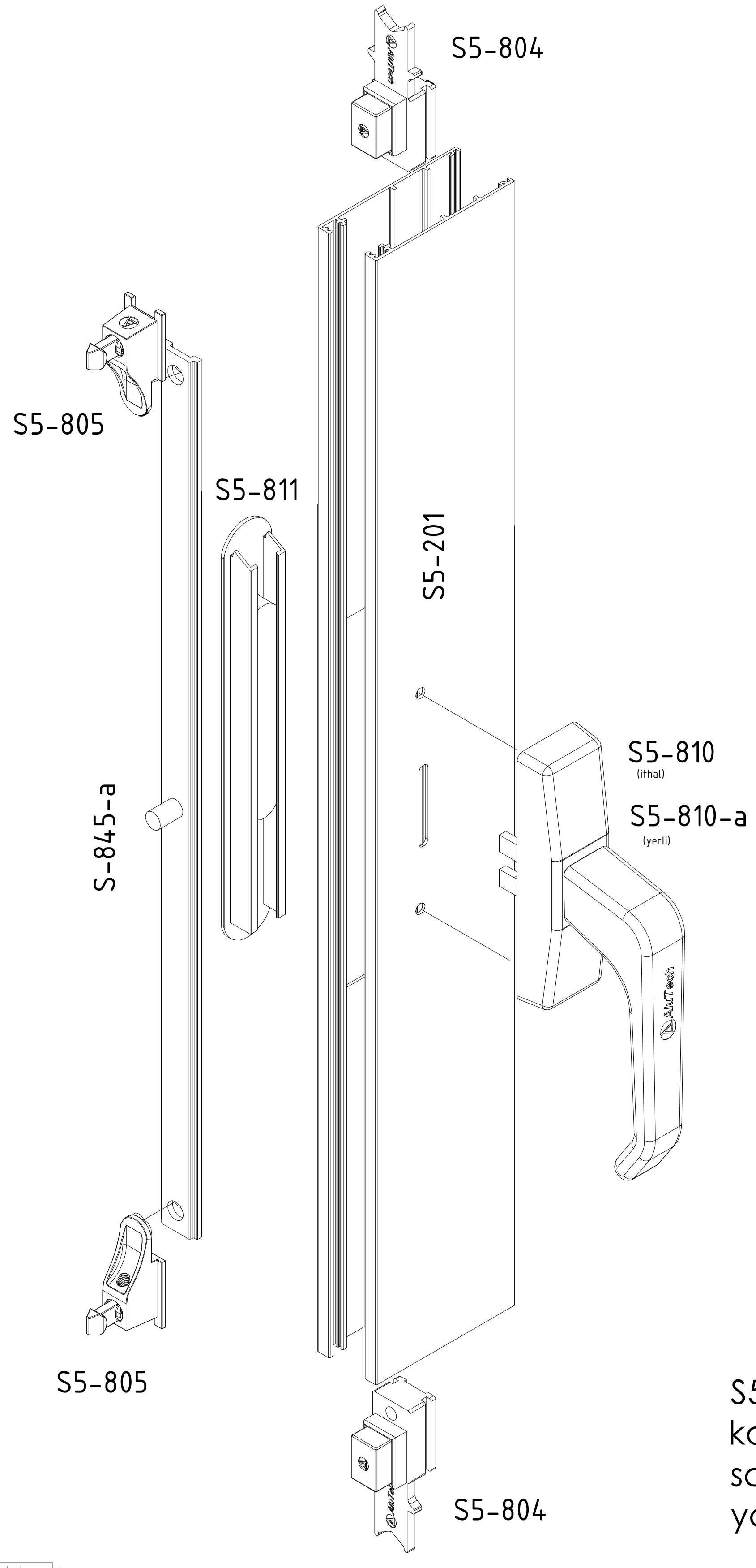
not to scale

	S5 S32-T YALITIMLI SÜRME SERİ S32 -T INSULATED SLIDING SERIES	İMALAT ŞEMASI PRODUCTION PLAN

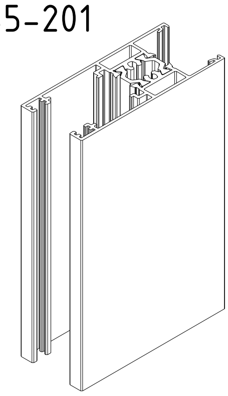
S5-201 Kanat sağ sol profil Kertme işlemi



	S5 S32-T YALITIMLI SÜRME SERİ S32 –T INSULATED SLIDING SERIES	İMALAT ŞEMASI PRODUCTION PLAN

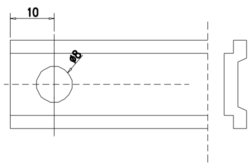


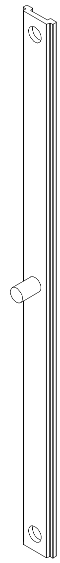
S5-201



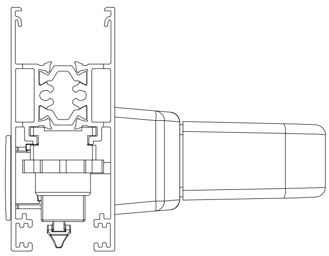
S-845-1 1500 mm Kapı

S-845-2 750 mm Pencere





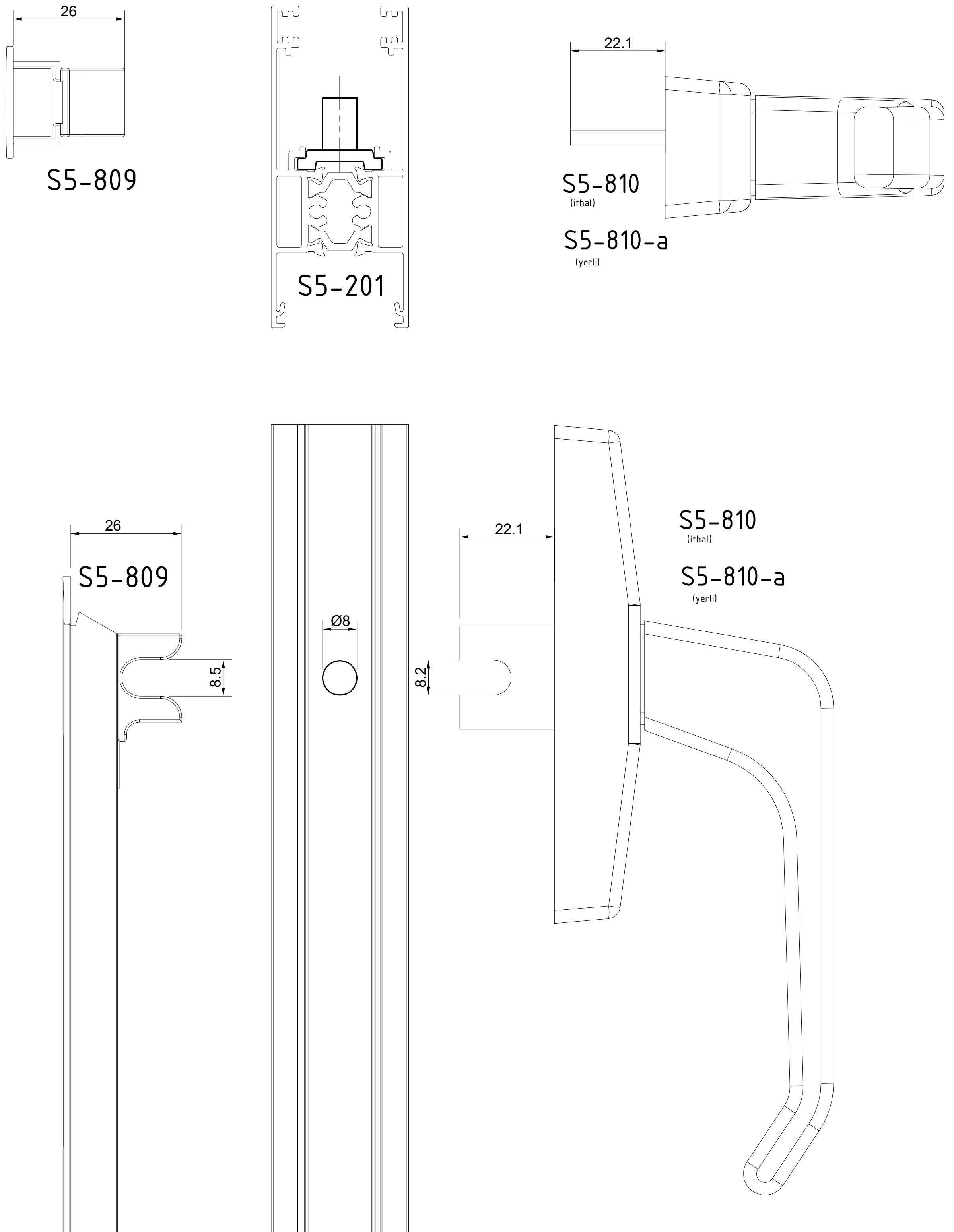
Tij profili ; pimi
çakılmış delikler
açılmış işlemli



S5-201 kanat profili üzerine kol ve aksesuarlar takıldıktan sonra köşe bireştirme işlemi yapılmalı

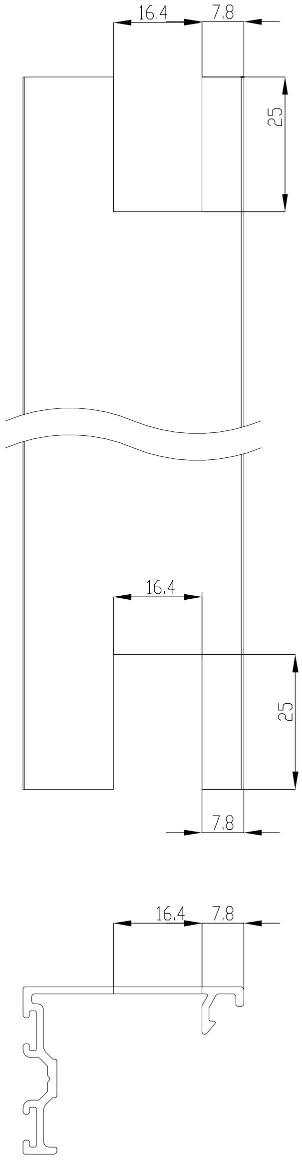
not to scale

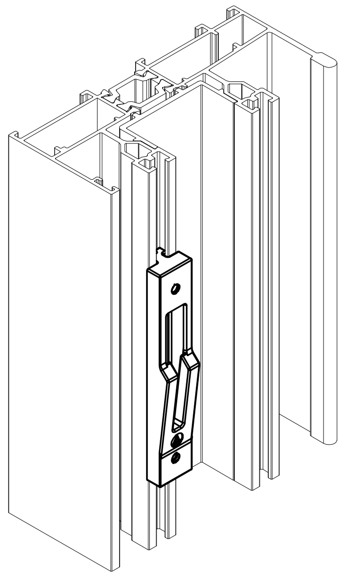
	S5 S32-T YALITIMLI SÜRME SERİ S32 –T INSULATED SLIDING SERIES	İMALAT ŞEMASI

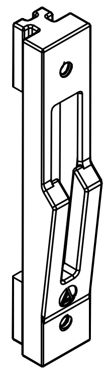


not to scale

S5-514 Adaptor profili Kertme işlem



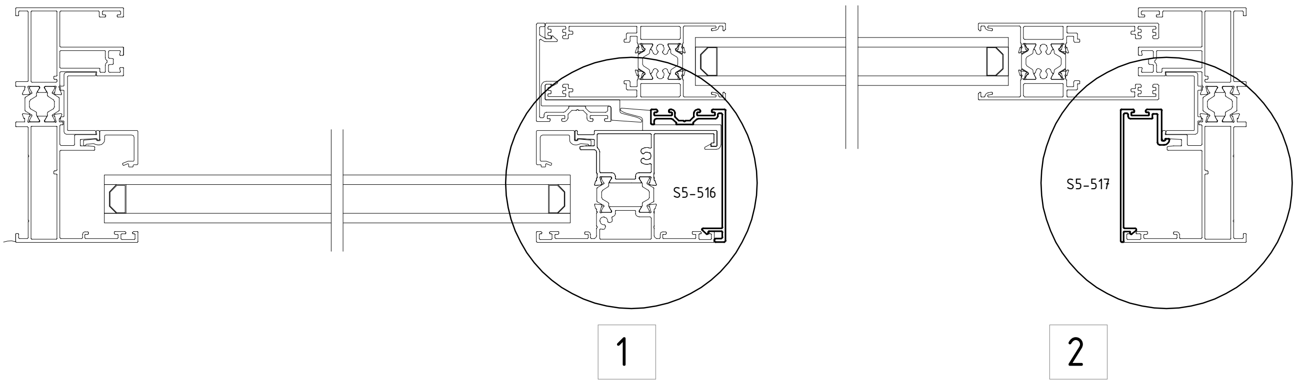


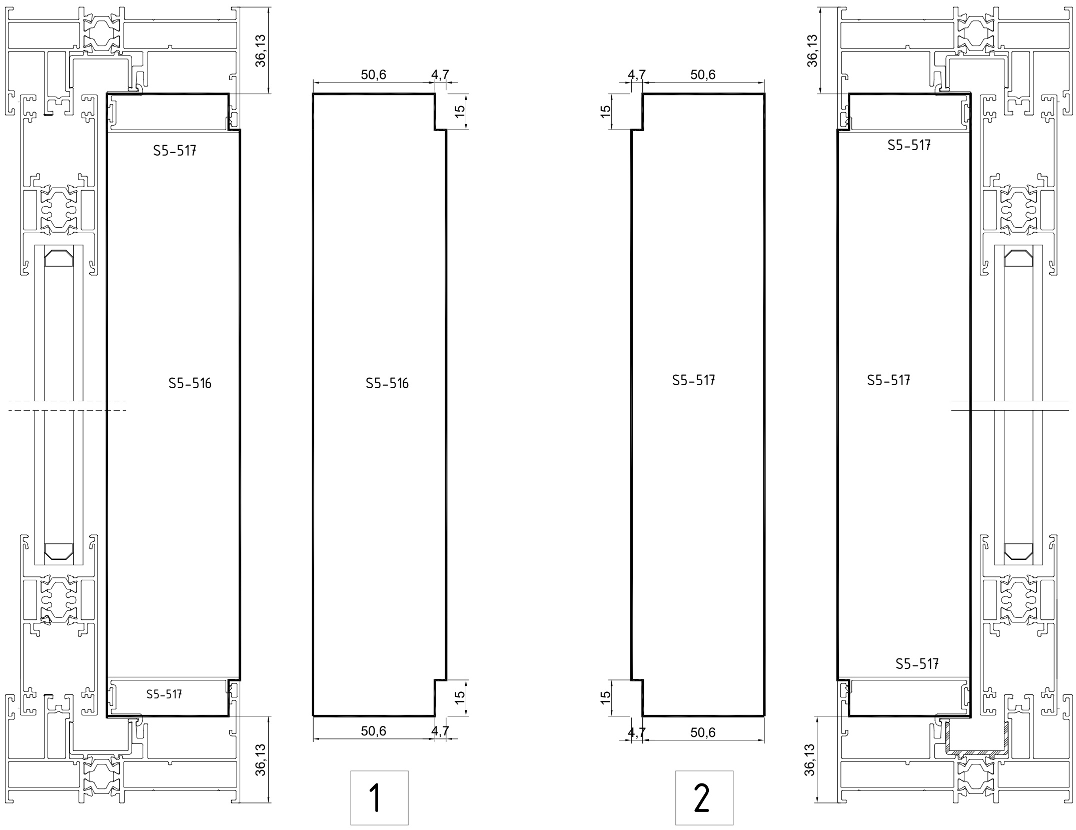


Kilit karşılığı kasa profilleri köşe birleştirme işlemi yapılmadan önce yerine takılmalı.

not to scale

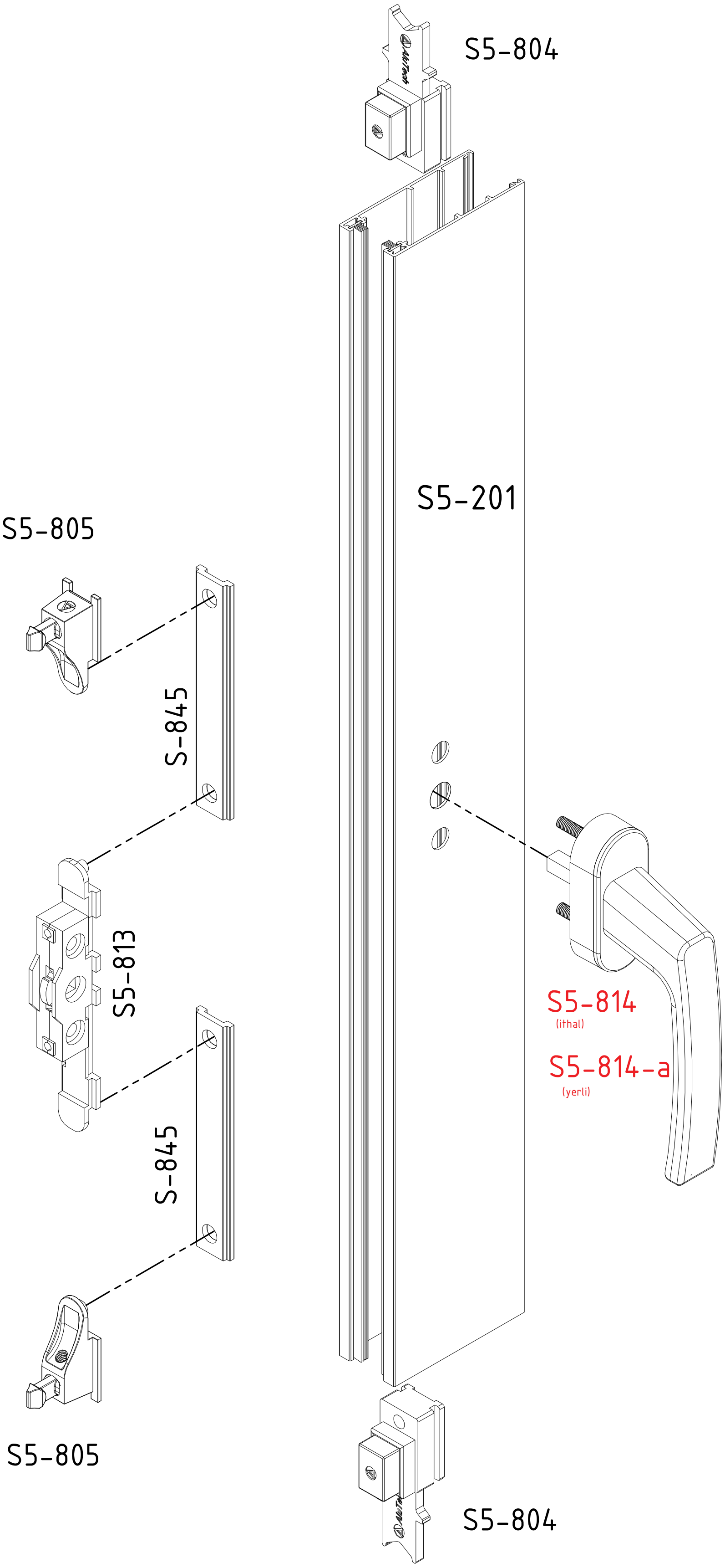
	S5 S32-T YALITIMLI SÜRME SERİ S32 –T INSULATED SLIDING SERIES	İMALAT ŞEMASI

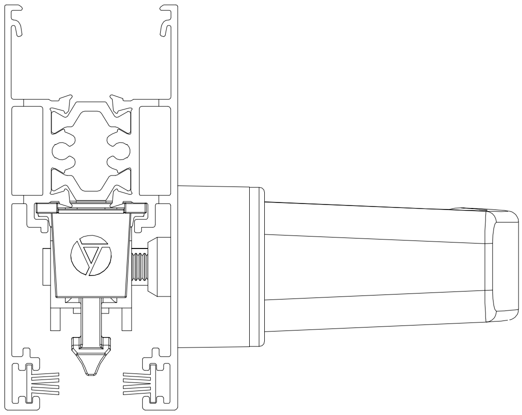




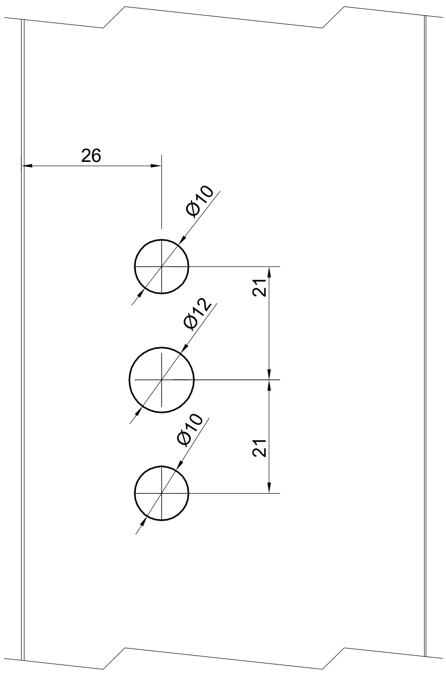
not to scale

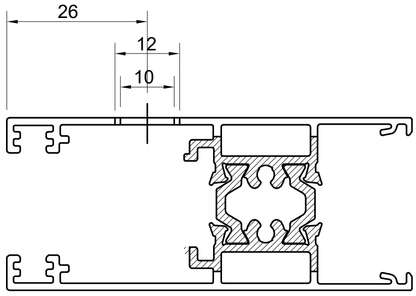
	S5	
	S32-T YALITIMLI SÜRME SERİ	İMALAT ŞEMASI
	S32 –T INSULATED SLIDING SERIES	PRODUCTION PLAN





S5-201 kanat profili üzerine kol ve aksesuarlar takıldıktan sonra köşe bireştirme işlemi yapılmalı





S5-201

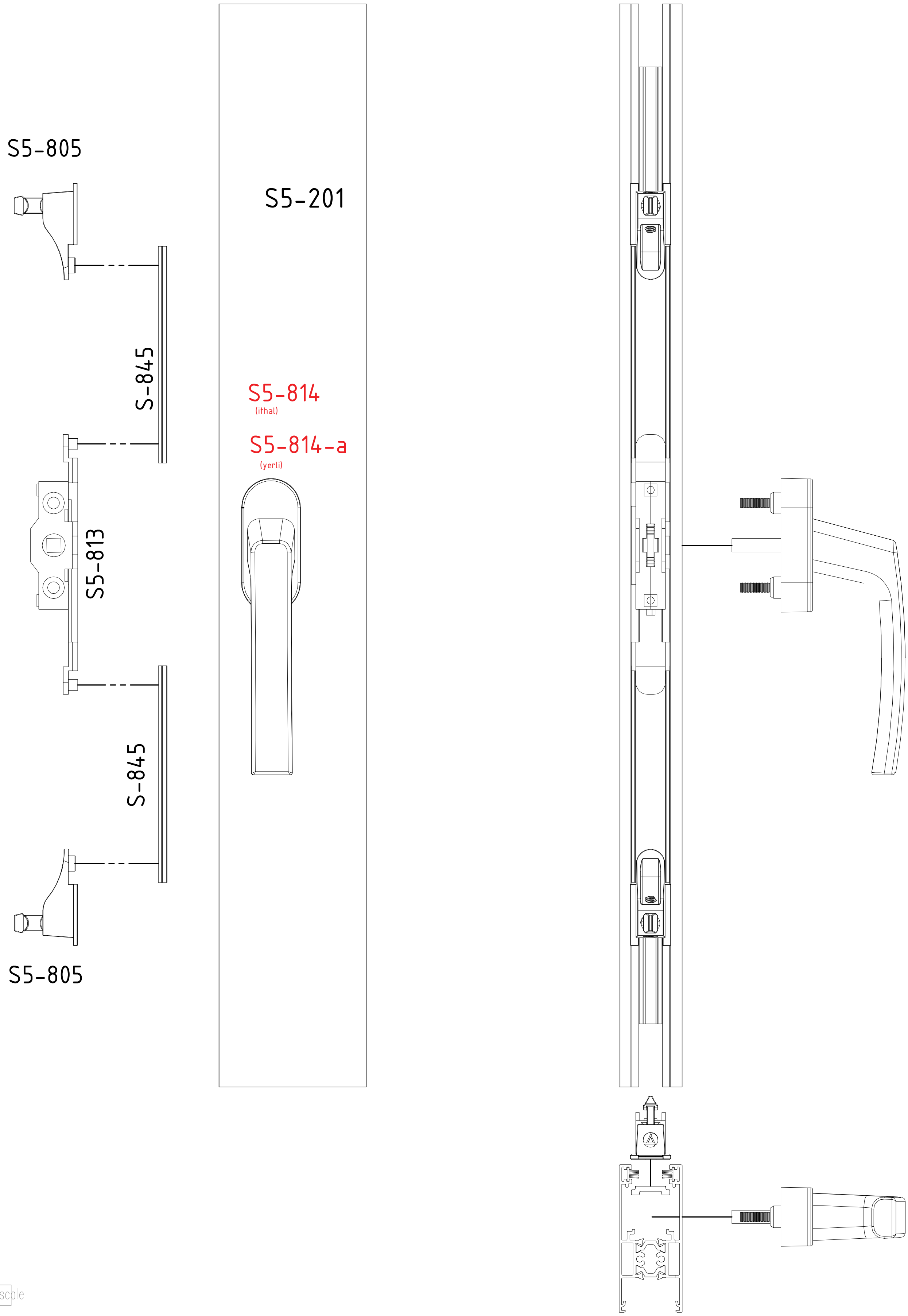
not to scale

S5

S32-T YALITIMLI SÜRME SERİ

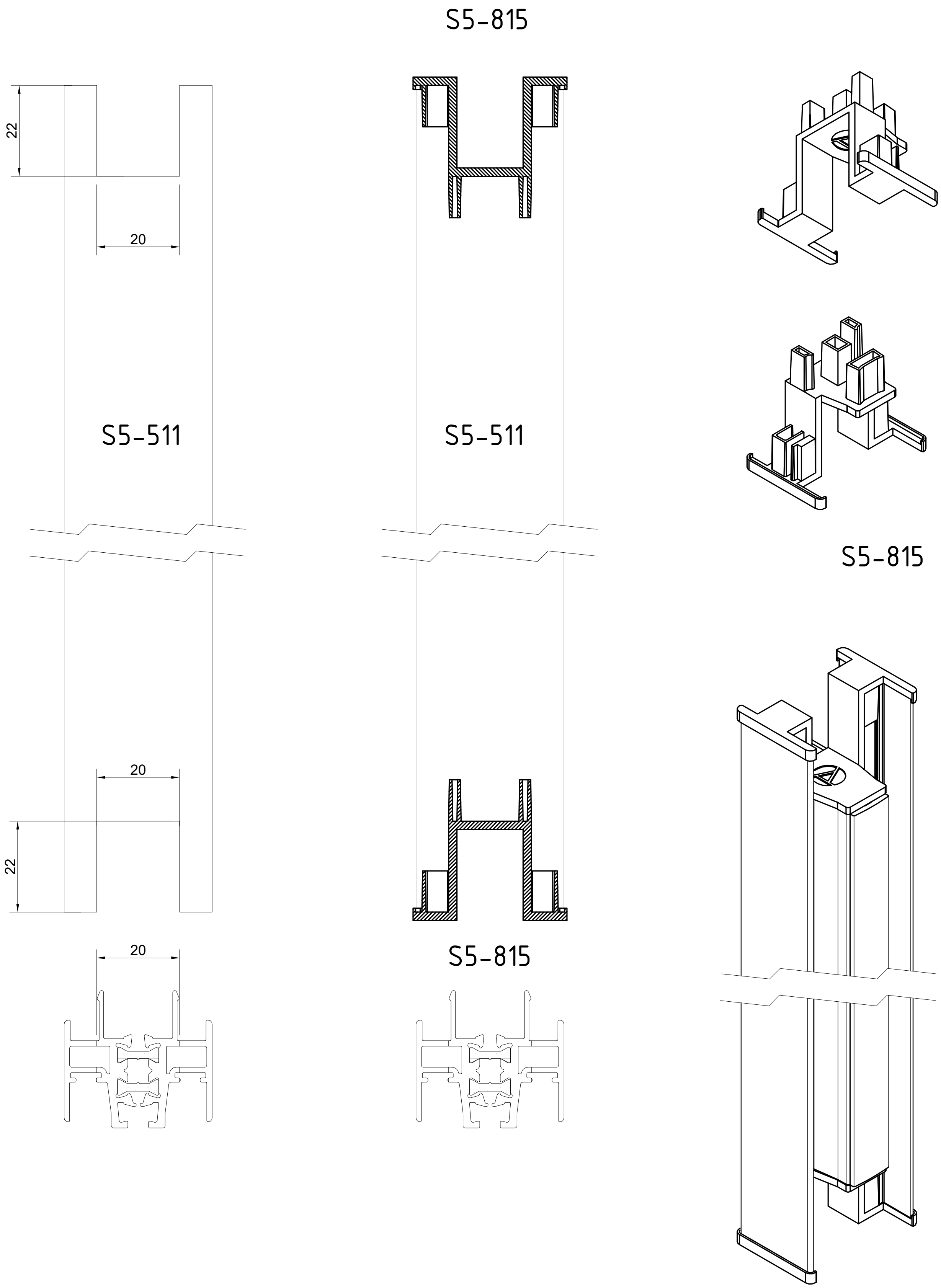
S32 –T INSULATED SLIDING SERIES

İMALAT ŞEMASI



not to scale

	S5 **S32-T YALITIMLI SÜRME SERİ** S32 –T INSULATED SLIDING SERIES	**İMALAT ŞEMASI**



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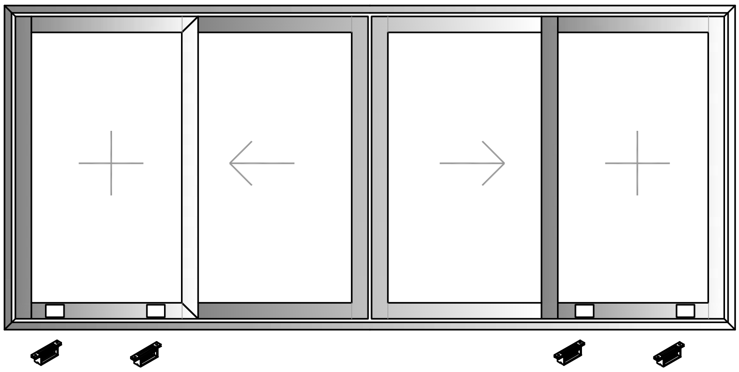
S5

S32-T YALITIMLI SÜRME SERİ

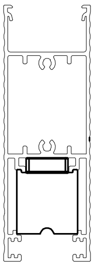
S32 –T INSULATED SLIDING SERIES

İMALAT ŞEMASI

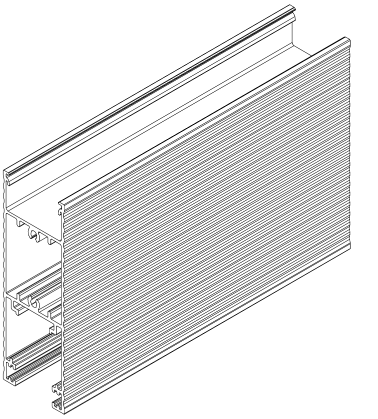


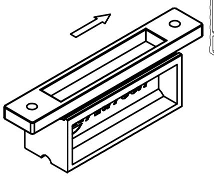
2 raylı sistem detayları

Double rail system details

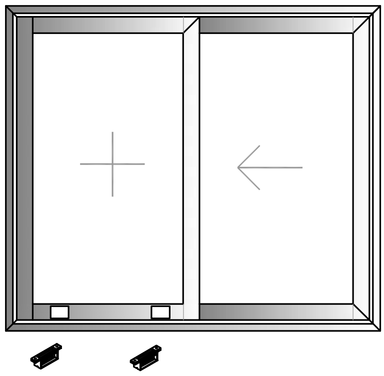


S5-817

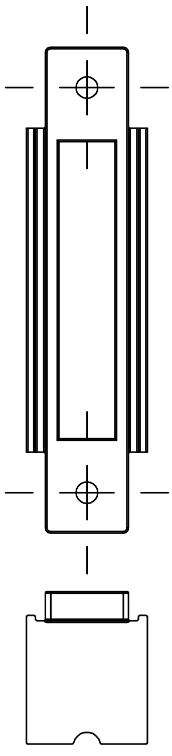


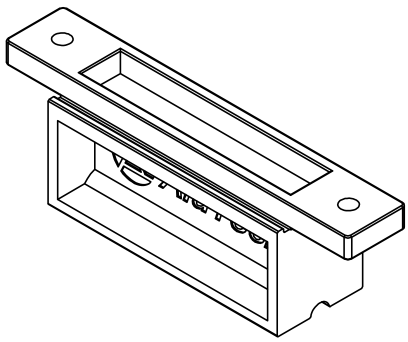


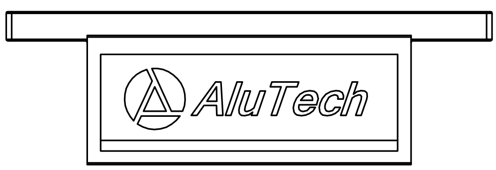
S5-817



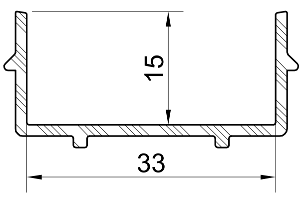
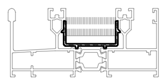
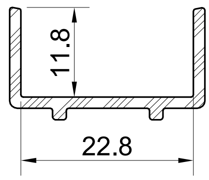
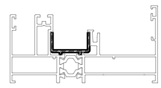
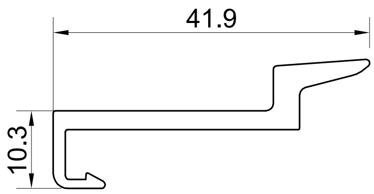
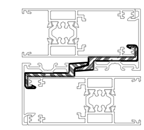
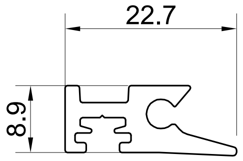
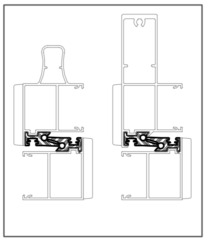
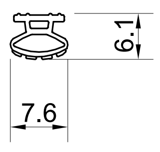
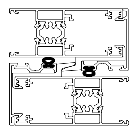
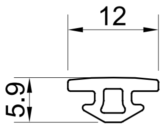
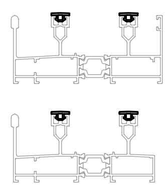
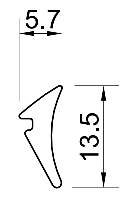
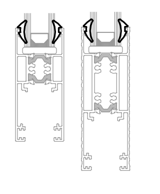
S5-817

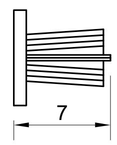
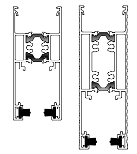
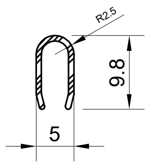
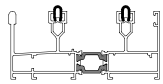
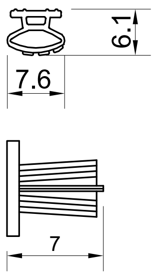
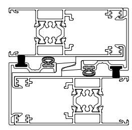
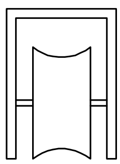
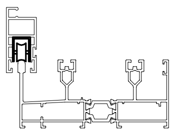
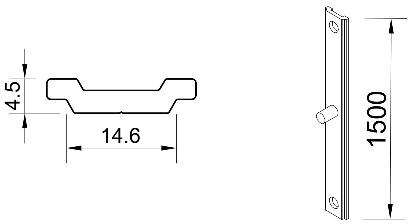
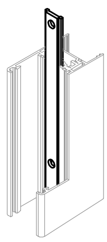
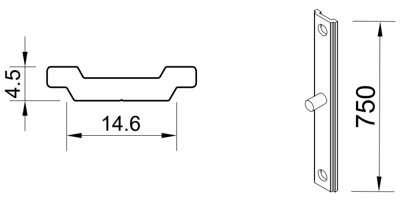
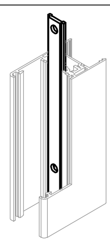
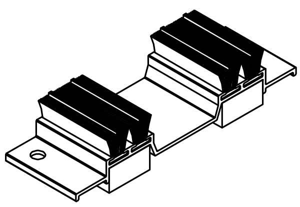
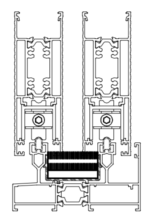


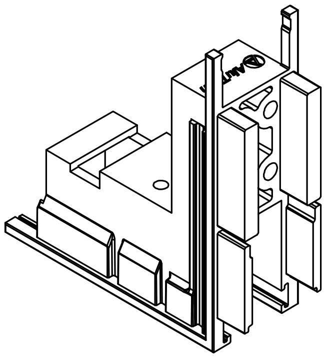
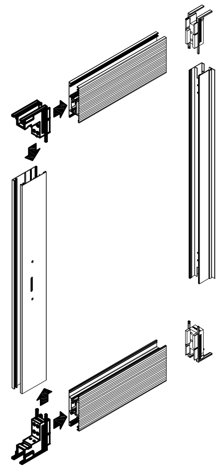
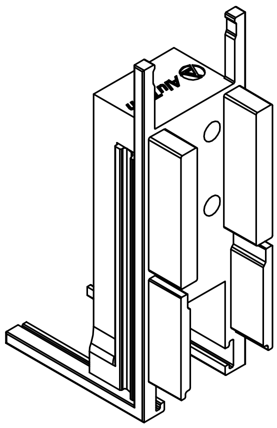
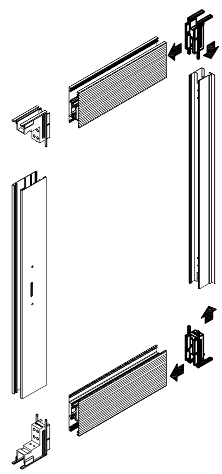
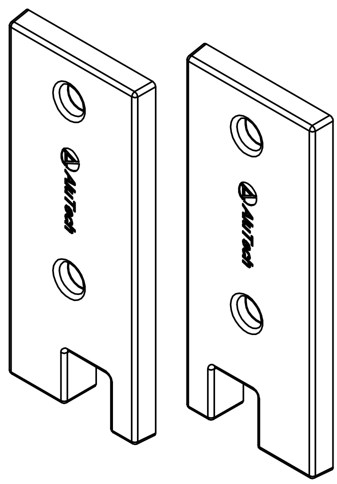
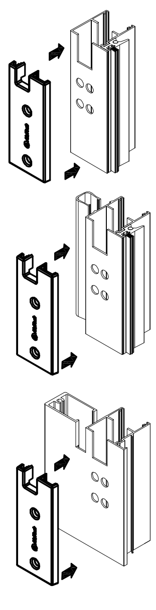


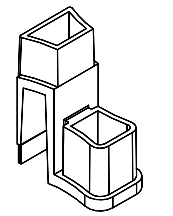
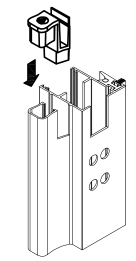
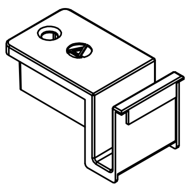
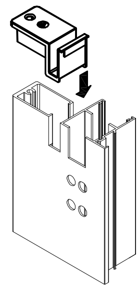
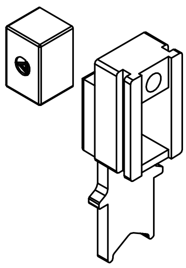
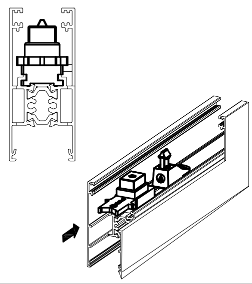
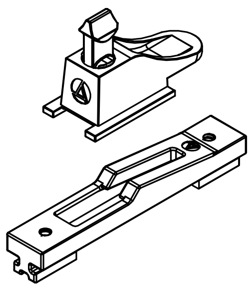
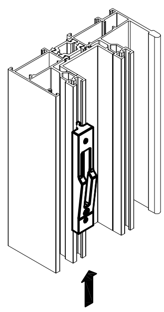
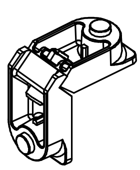
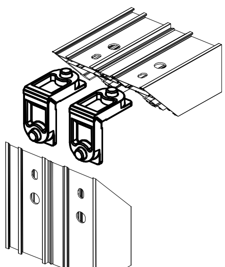


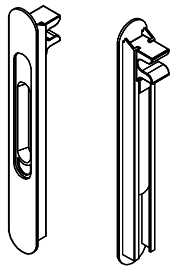
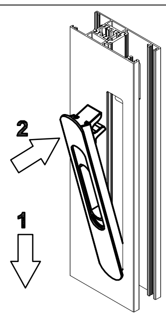
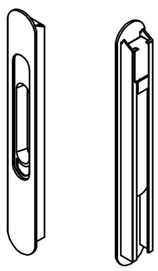
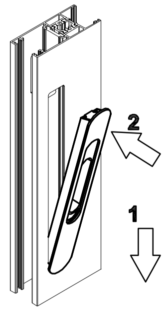
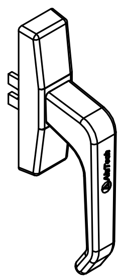
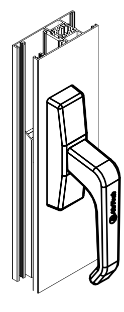
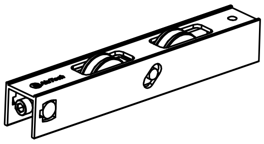
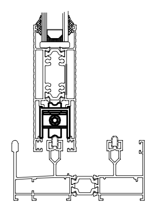
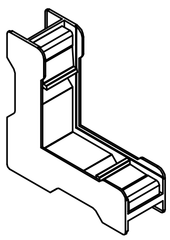
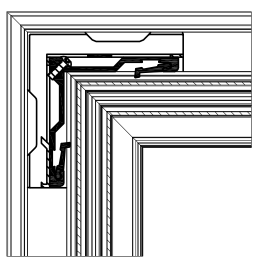
not to scale

kod code	şekil drawing	tanım description	metrajı metre / package	kullanım yeri aplication
S5-846		Kanal U kapama pr. (pvc) U izalator (pvc)	6 m	
S5-847		Kanal U kapama pr. (pvc) U izalator (pvc)	6 m	
S5-844 (pvc)		Adaptör pr. (pvc) Adapter profile (pvc)	6 m	
S5-845 (polyamid)		Adaptör pr. (polyamid) Adapter profile (polyamid)		
S5-842 (pvc)		Adaptör pr. (pvc) Adapter profile (pvc)	6 m	
S5-843 (polyamid)		Adaptör pr. (polyamid) Adapter profile (polyamid)		
S-701		tpv fitil tpv gasket AMBALAJ :5.64 kg Kutuda 300 m	18.8 gr/m	
S5-841		Kapama Fitili (epdm) closing wick (epdm) AMBALAJ :15 kg Kutuda 375 m	40 gr/m	
S-709		epdm cam iç fitil glazing gasket inside AMBALAJ :15 kg Kutuda 354 m	42.3 gr/m	

kod code	şekil drawing	tanım description	metrajı metre / package	kullanım yeri aplication
S-702		Kıl fitil 7mm brush 7mm	m	
S-844		Çelik ray Stainles steel	m	
S-701 S-702		tpv fitil Kıl fitil 7mm	m	
S40-911		Sineklik rulmanı Bearing for flying screen	Adet	
S-845-1		Kapı Tij profile (polyamid) Puhhing rod profile (polyamid)	Adet 1500 mm	
S-845-2		Pencere Tij profile (polyamid) Puhhing rod profile (polyamid)	Adet 750 mm	
S5-807		Tozluk Alt-Üst Fitil	Adet	

kod code	şekil drawing	tanım description	kullanım yeri aplication
S5-800		Kanat ön 90° köşe birleştirme	
S5-801		Kanat kenet profil 90° köşe birleştirme	
S5-802		Kenet profi kapak plastiği Alt ve Üst	

kod code	şekil drawing	tanım description	kullanım yeri aplication
S5-803		Kenet kulp plastiği	
S5-816		Kenet kulp plastiği	
S5-804		Kanat stoper kauçuk ve plastik	
S5-805		Kanat kilit ve karşılık	
S-820		**Kasa pr. köşe bagl. aparatı** Frame corner assamble	

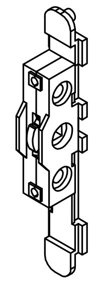
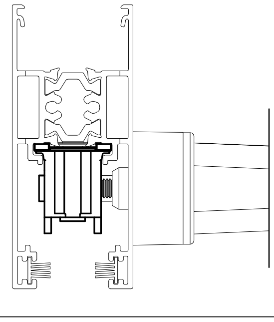
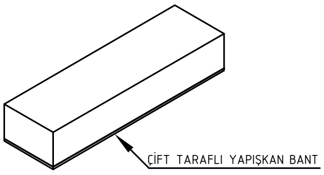
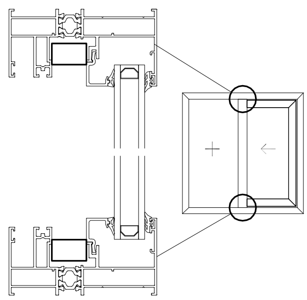
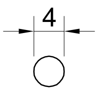
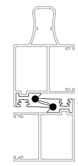
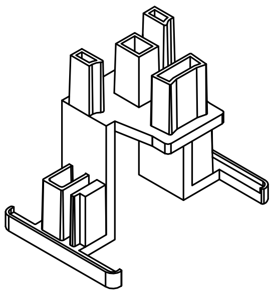
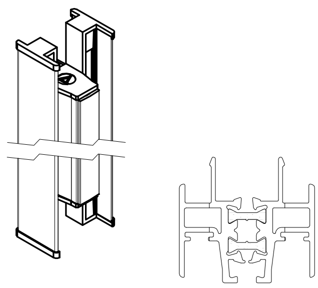
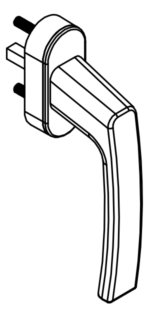
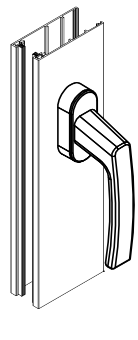
kod code	şekil drawing	tanım description	kullanım yeri aplication
S5-809		Multi kilit (Havuz kol) Adet	
S5-811		Boş Havuz kol Adet	
S5-810 (ithal) S5-810-a (yerli)		Tek maçalı Eksenel kol Adet	
S5-806		Ayarlı rulmanı Adet	
S5-808		Kanat ön 45° köşe birleştirme	

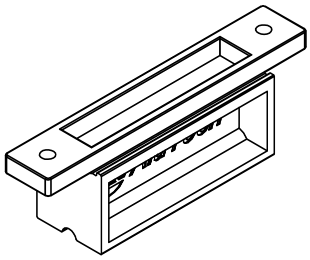
S5

S32-T YALITIMLI SÜRME SERİ

S32 –T INSULATED SLIDING SERIES

AKSESUAR LİSTESİ
ACCESSORIES LIST

kod code	şekil drawing	tanım description	kullanım yeri aplication	
S5-813		KOL MEKANİZMASI Adet		
S5-812		TOZLUK FİTİLİ Adet		
S-705		epdm fitil epdm gasket Kutuda 234 m	16 gr/m	
S5-815		ORTA ADAPTOR PROFİLİ PVC KAPAK Adet		
S5-814 (ithal) S5-814-a (yerli)		7X7 KARE MİLLİ KOL Adet		

kod code	şekil drawing	tanım description	kullanım yeri aplication
S5-817		KANAT SABİTLEME TAKOZU Adet